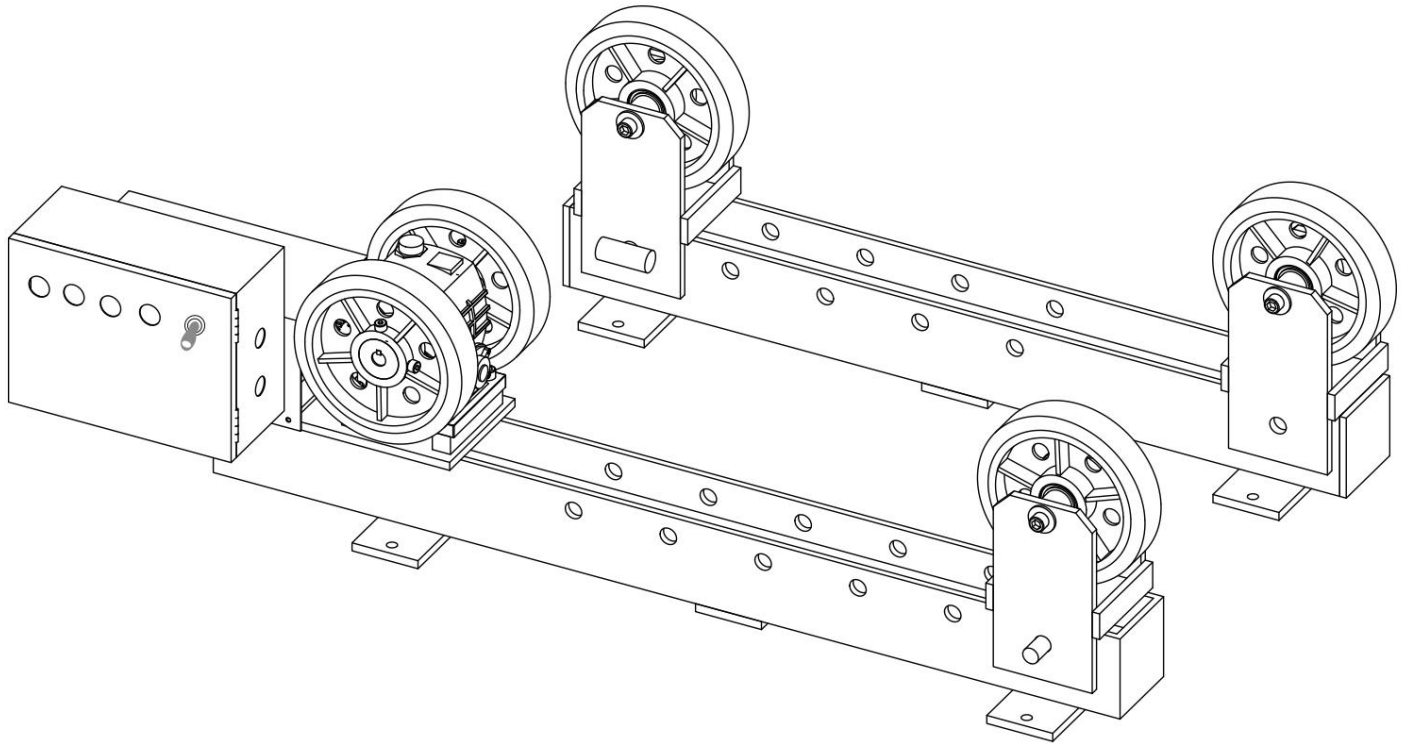
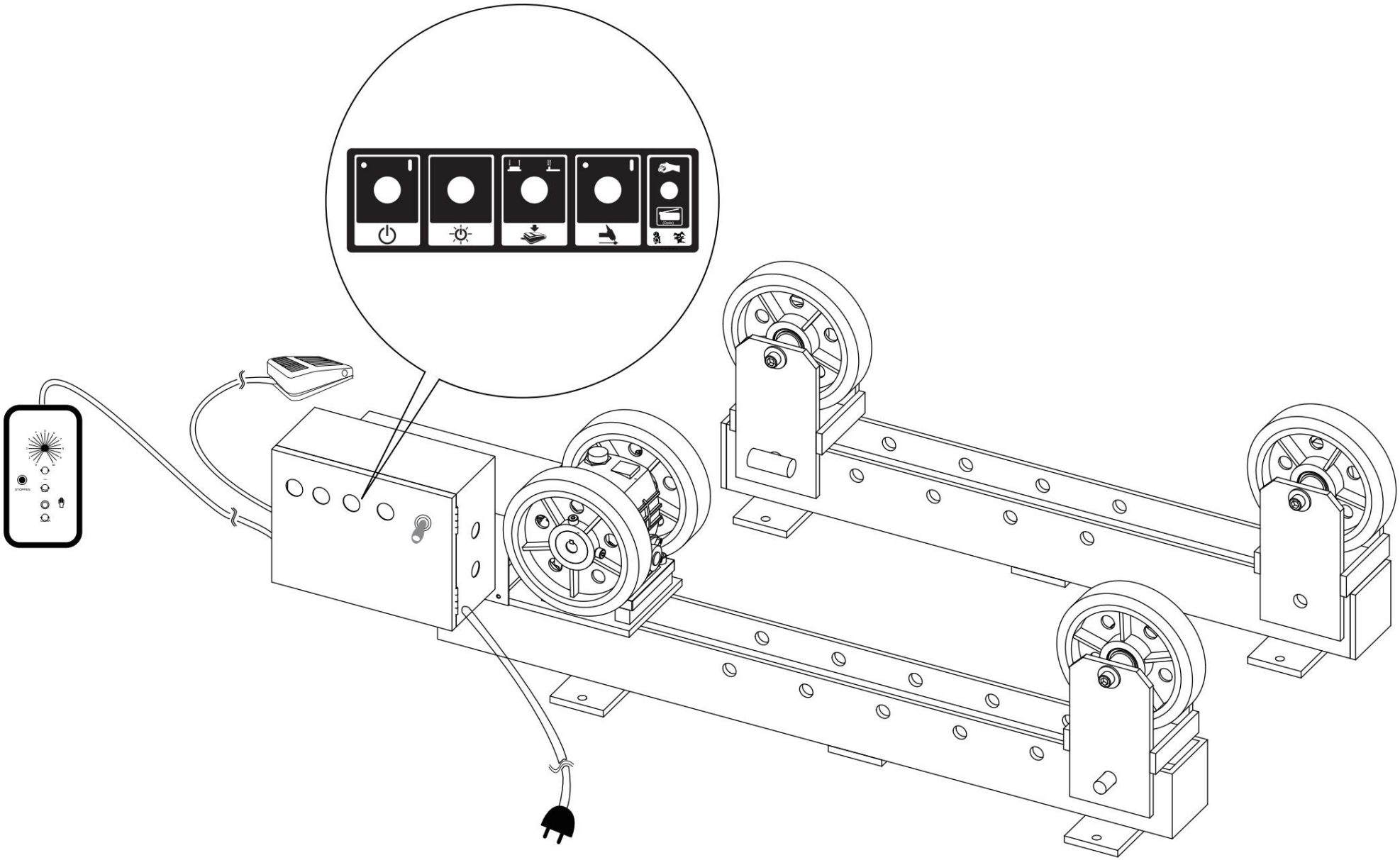
JAVAC

Gebruikershandleiding

modellen

# SIR-1T





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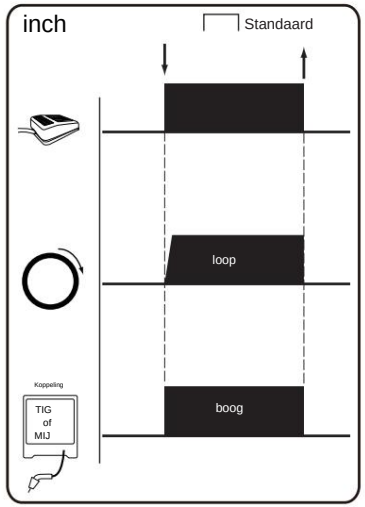


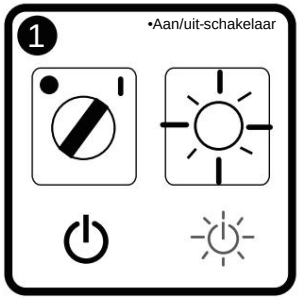


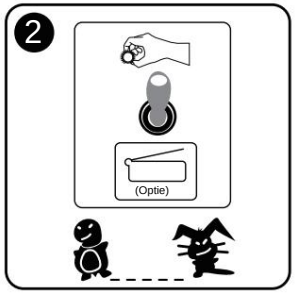


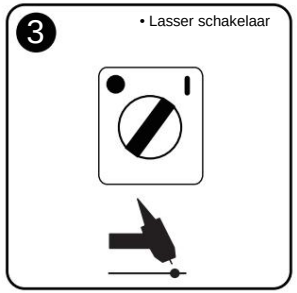


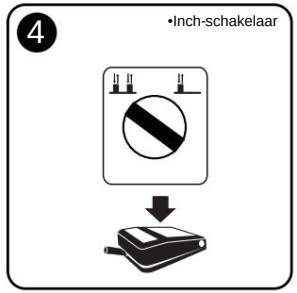


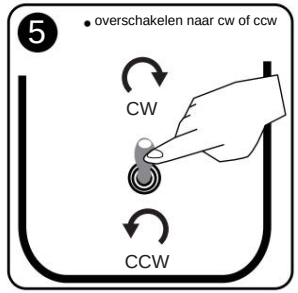

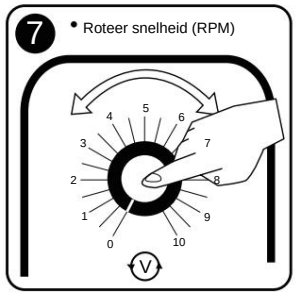


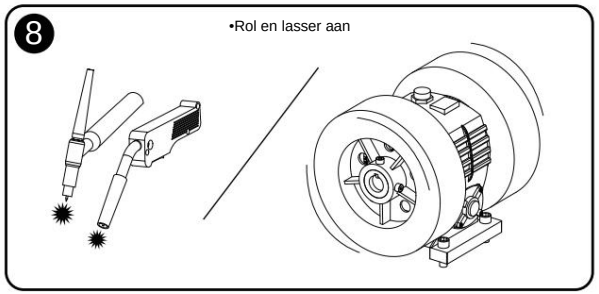


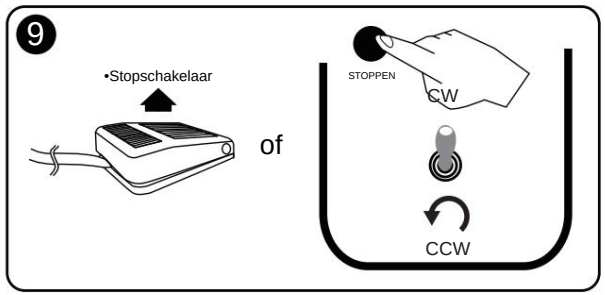


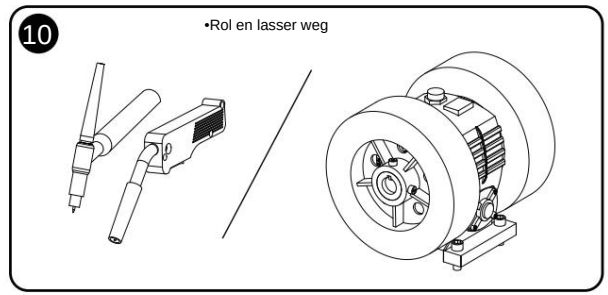

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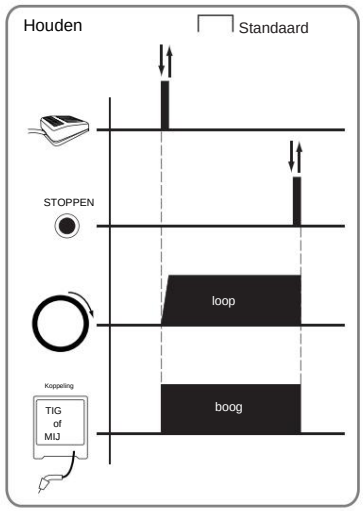


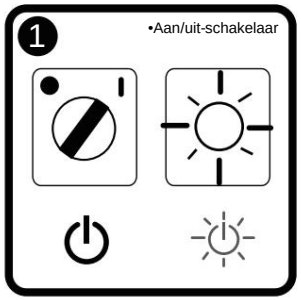


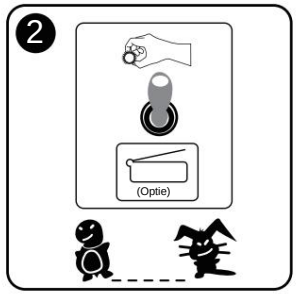


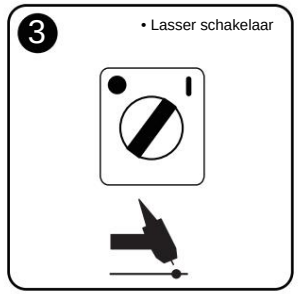

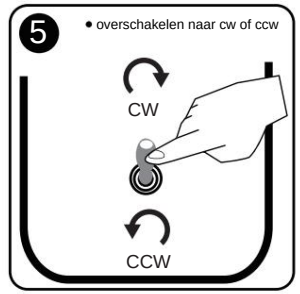

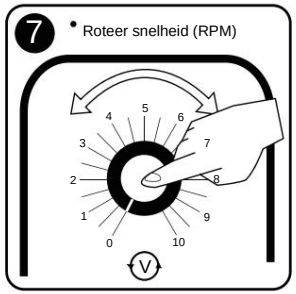


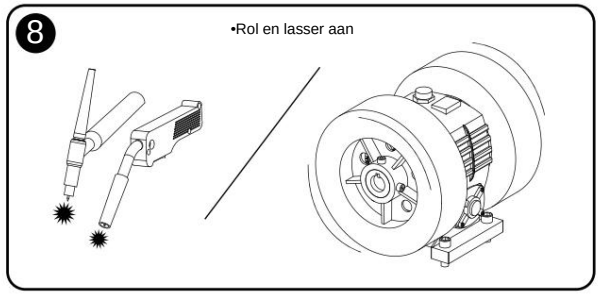


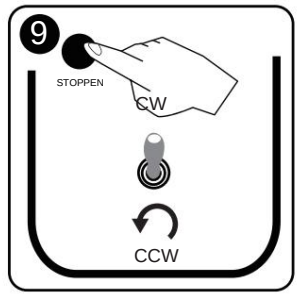


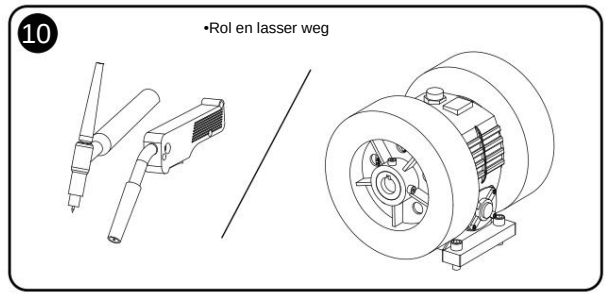

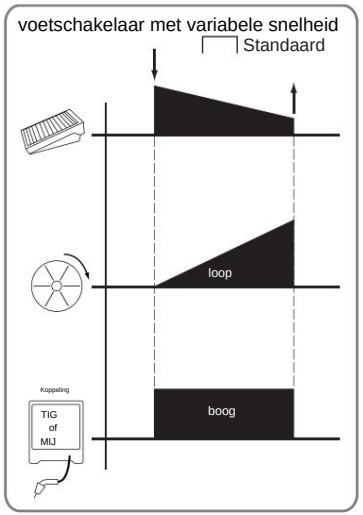


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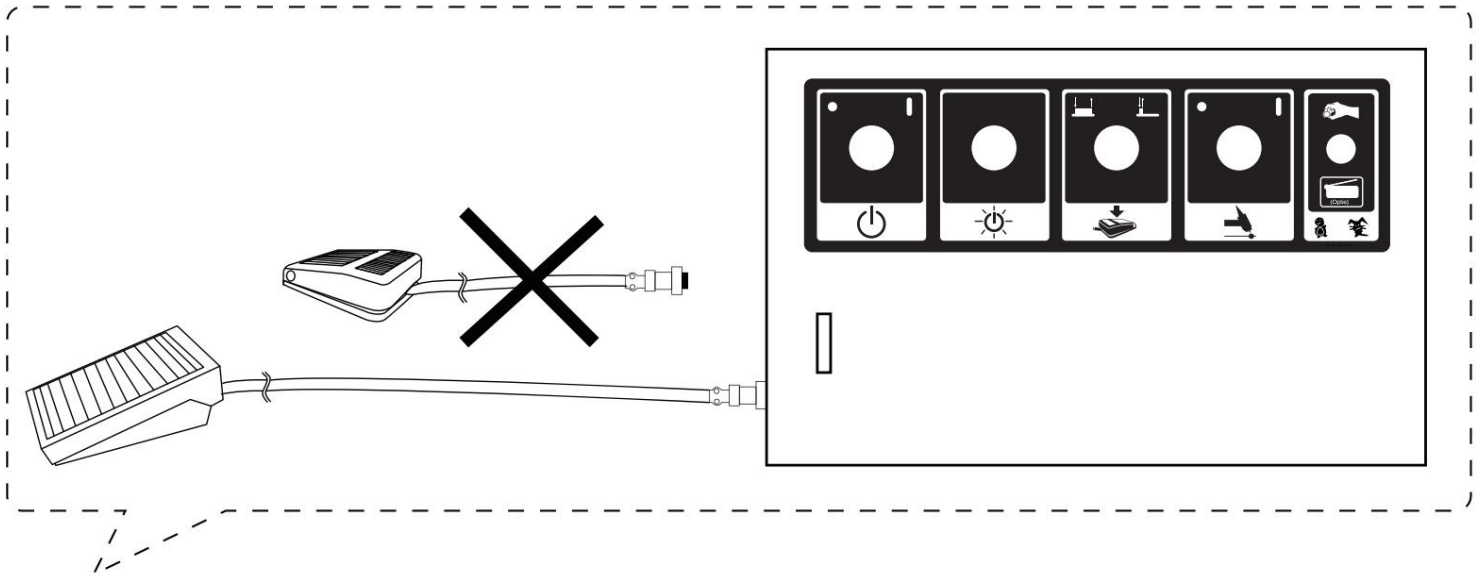


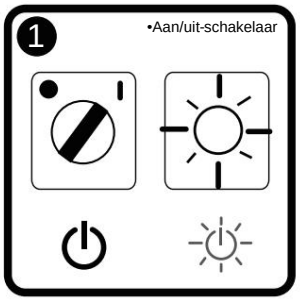


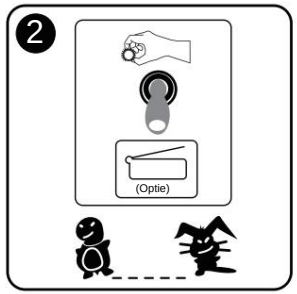


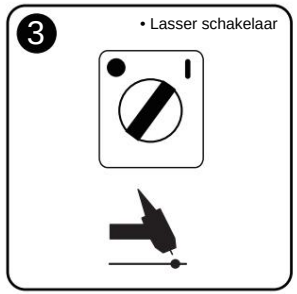


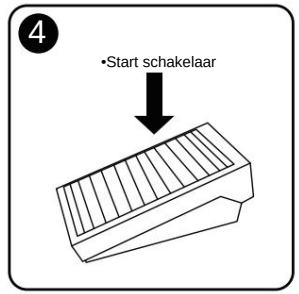


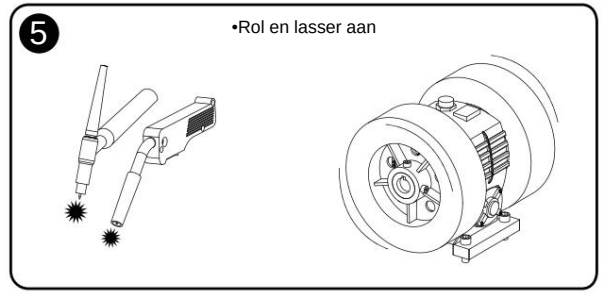


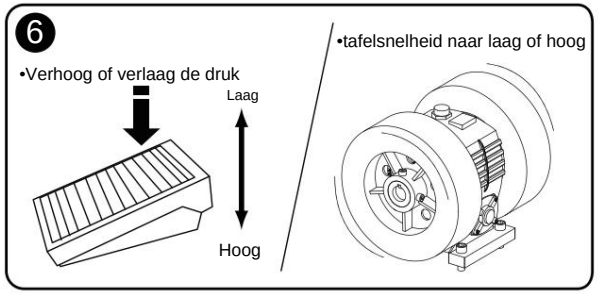


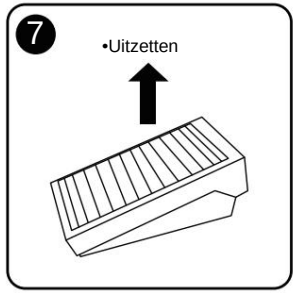


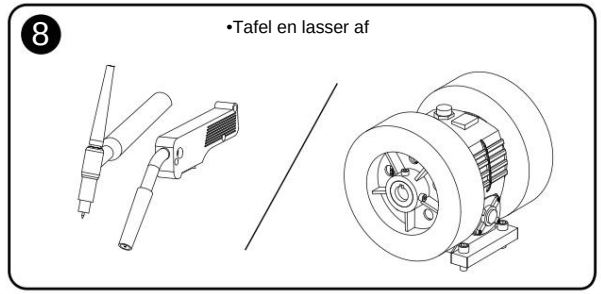

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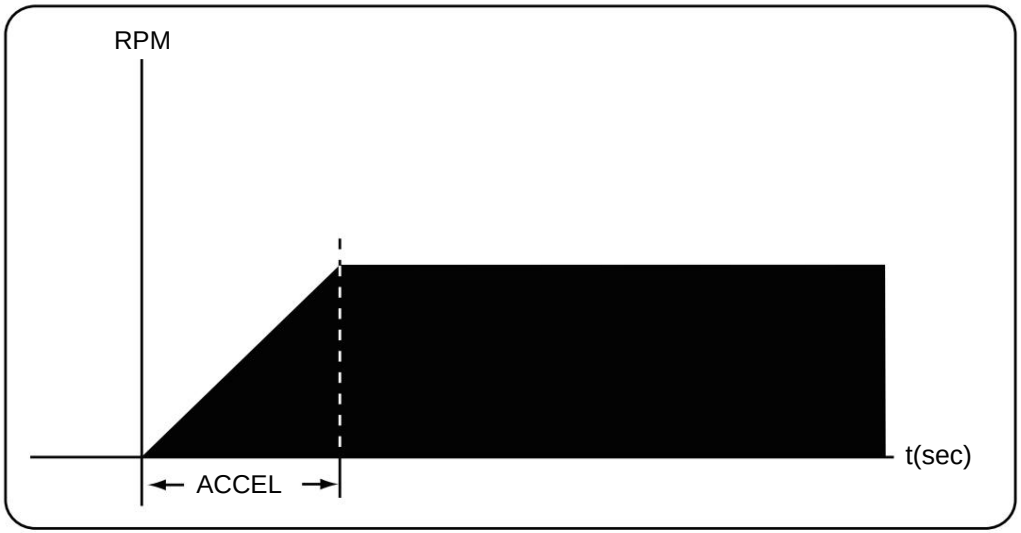
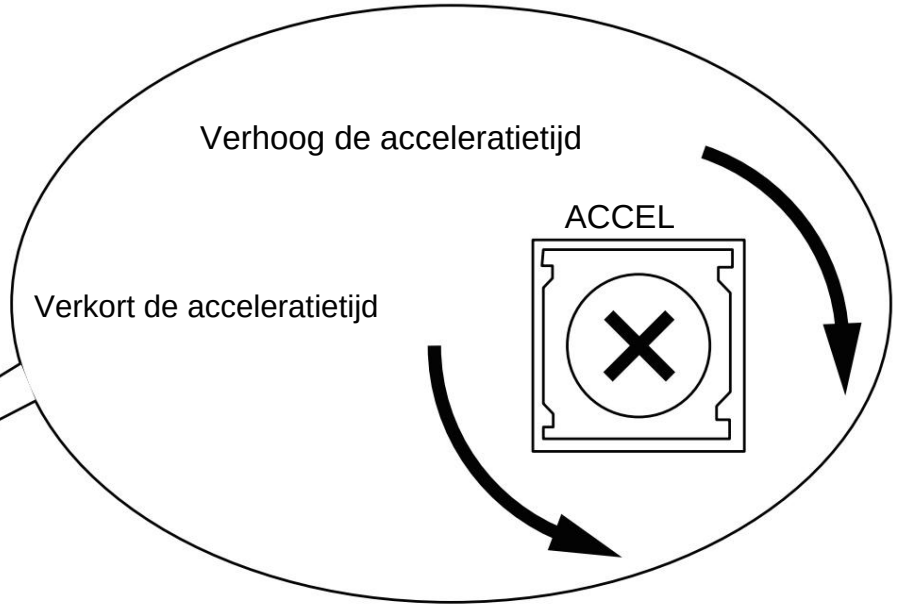
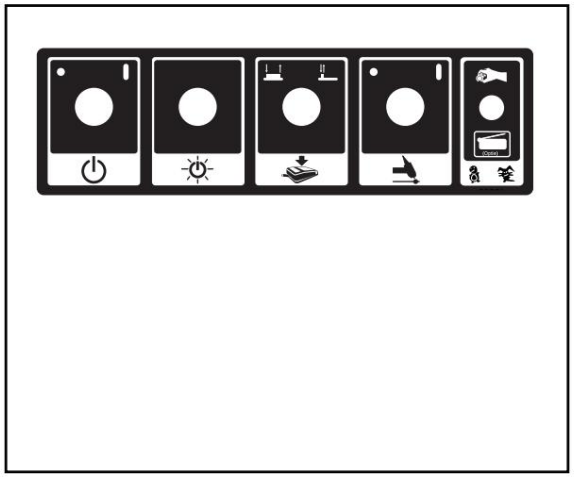
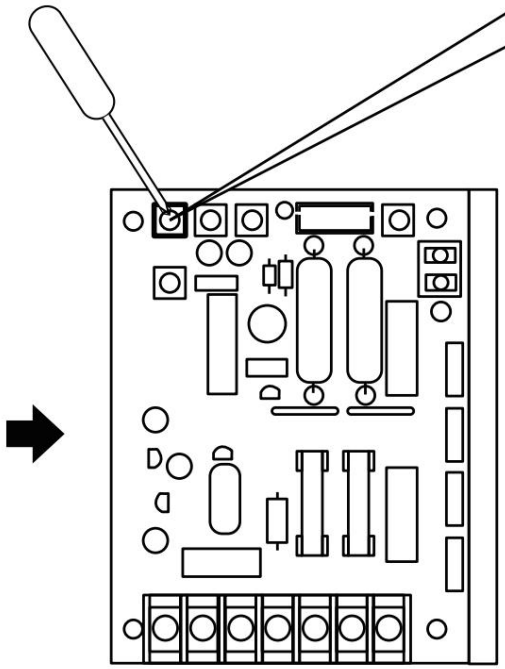


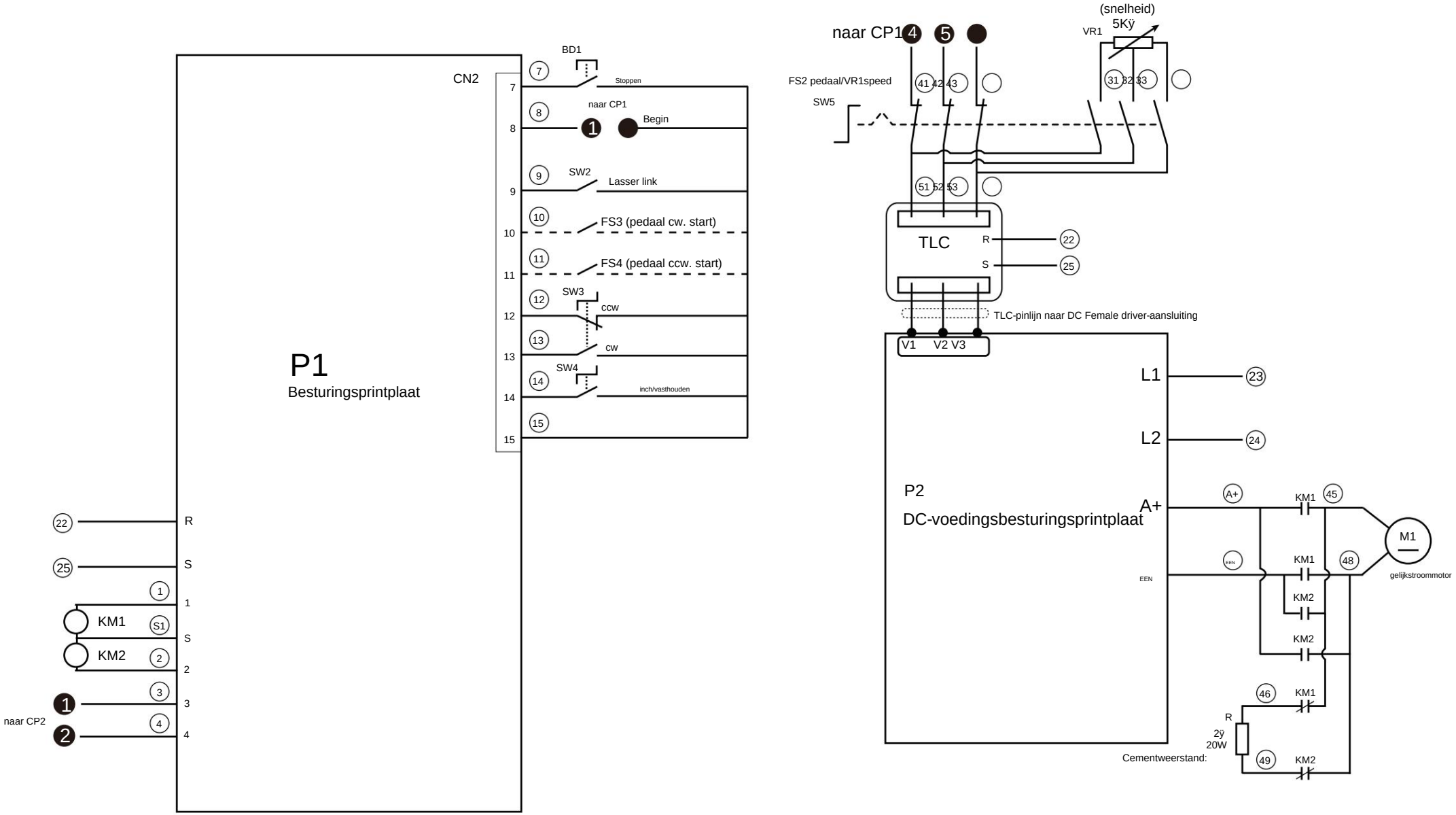

Open het configuratiescherm





DC-motor driver

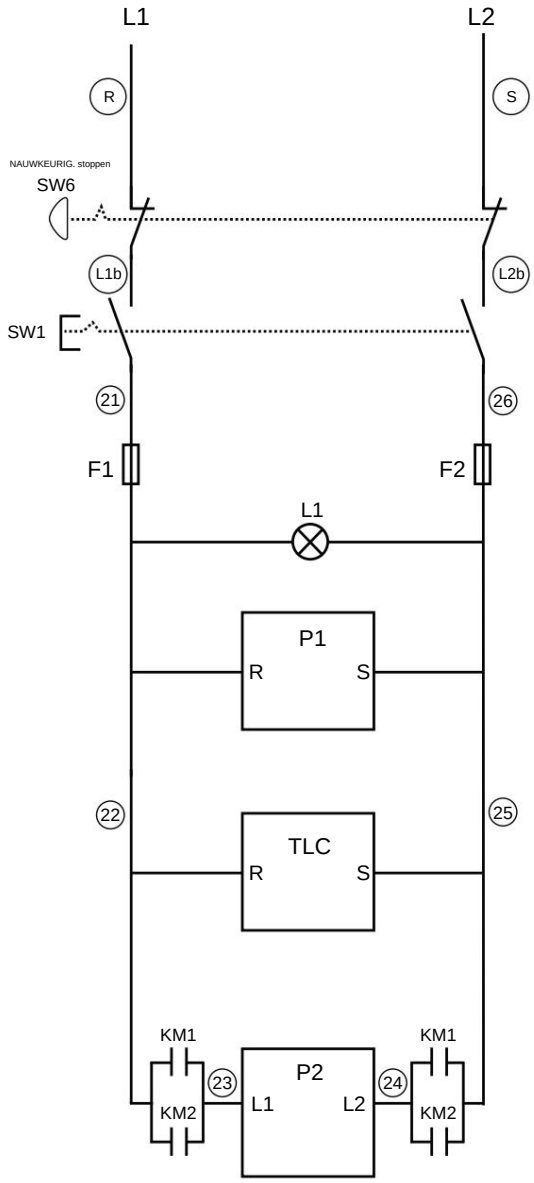
# A.1 SIR-1T elektrisch schema

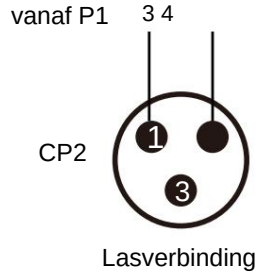



## SIR-1T

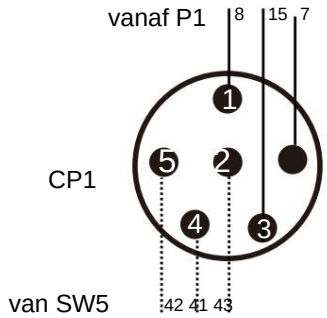
Wisselstroom 230V / 1Ø

# A.2 SIR-1T elektrisch schema

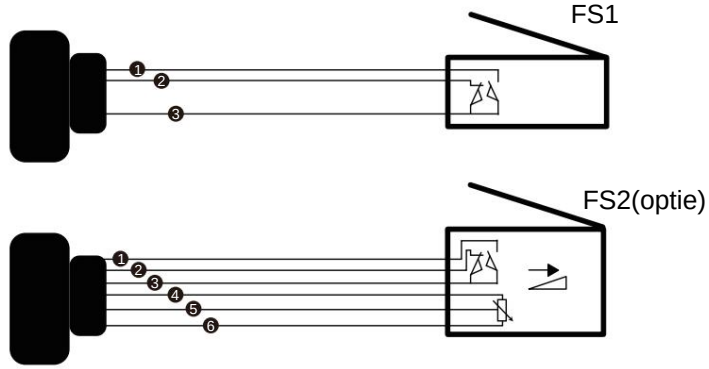



Lasverbinding



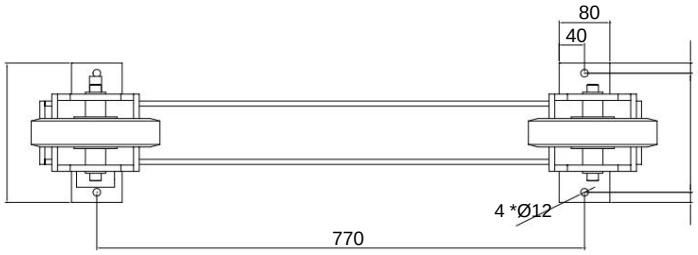

Pedaalschakelaar

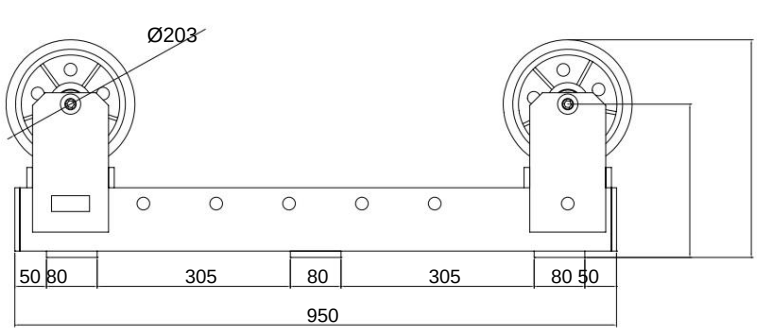


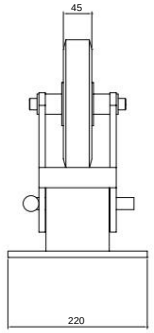

## SIR-1T

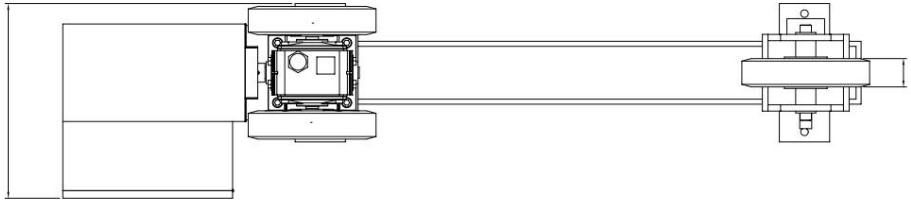
Wisselstroom 230V / 1Ø

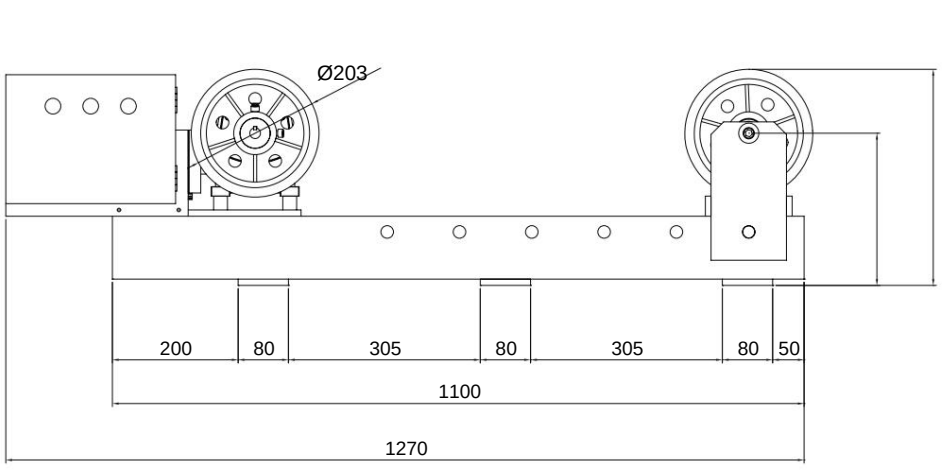
# SIR-1T

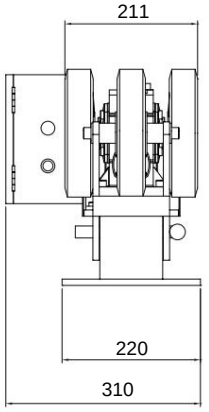


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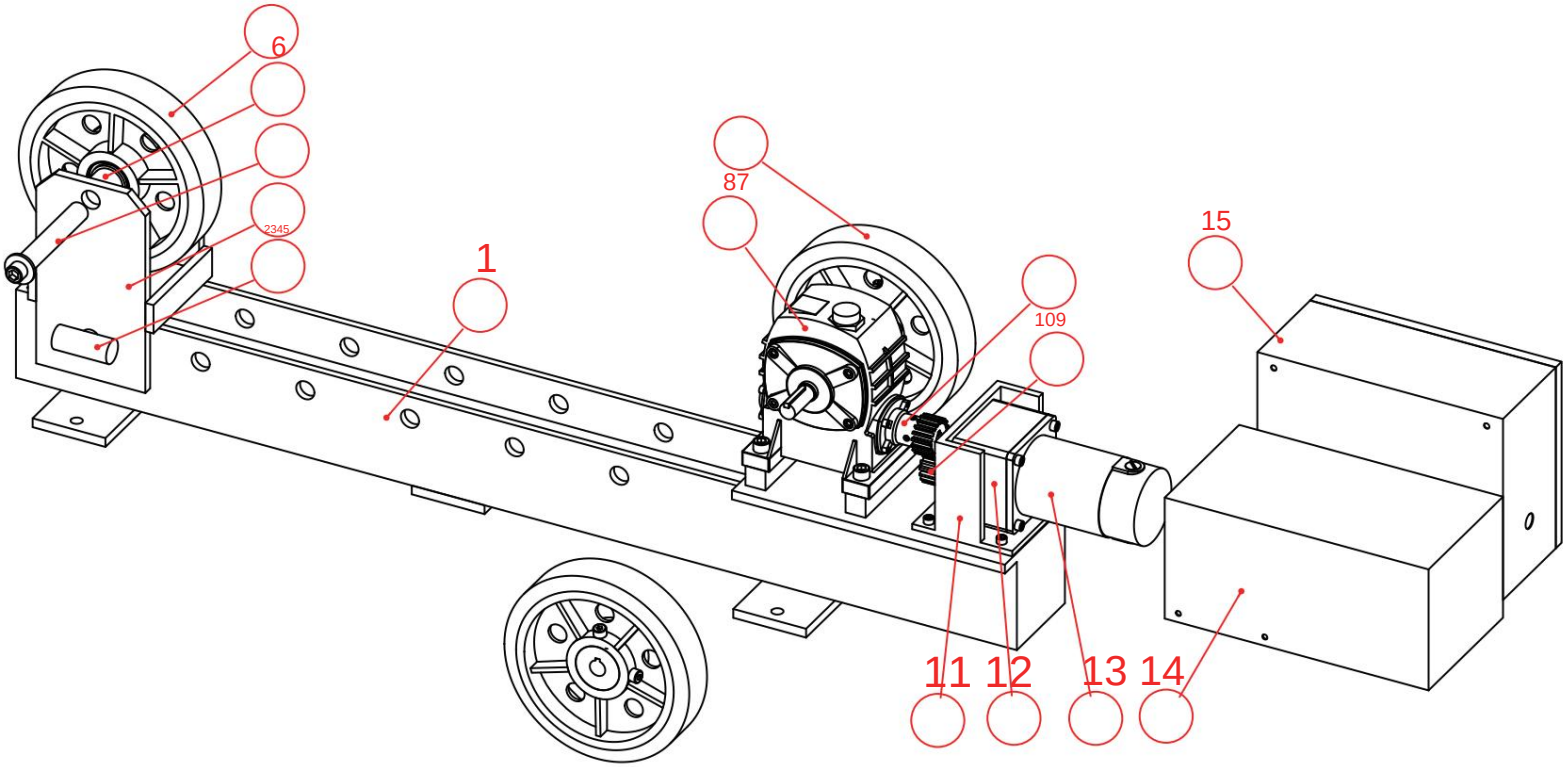
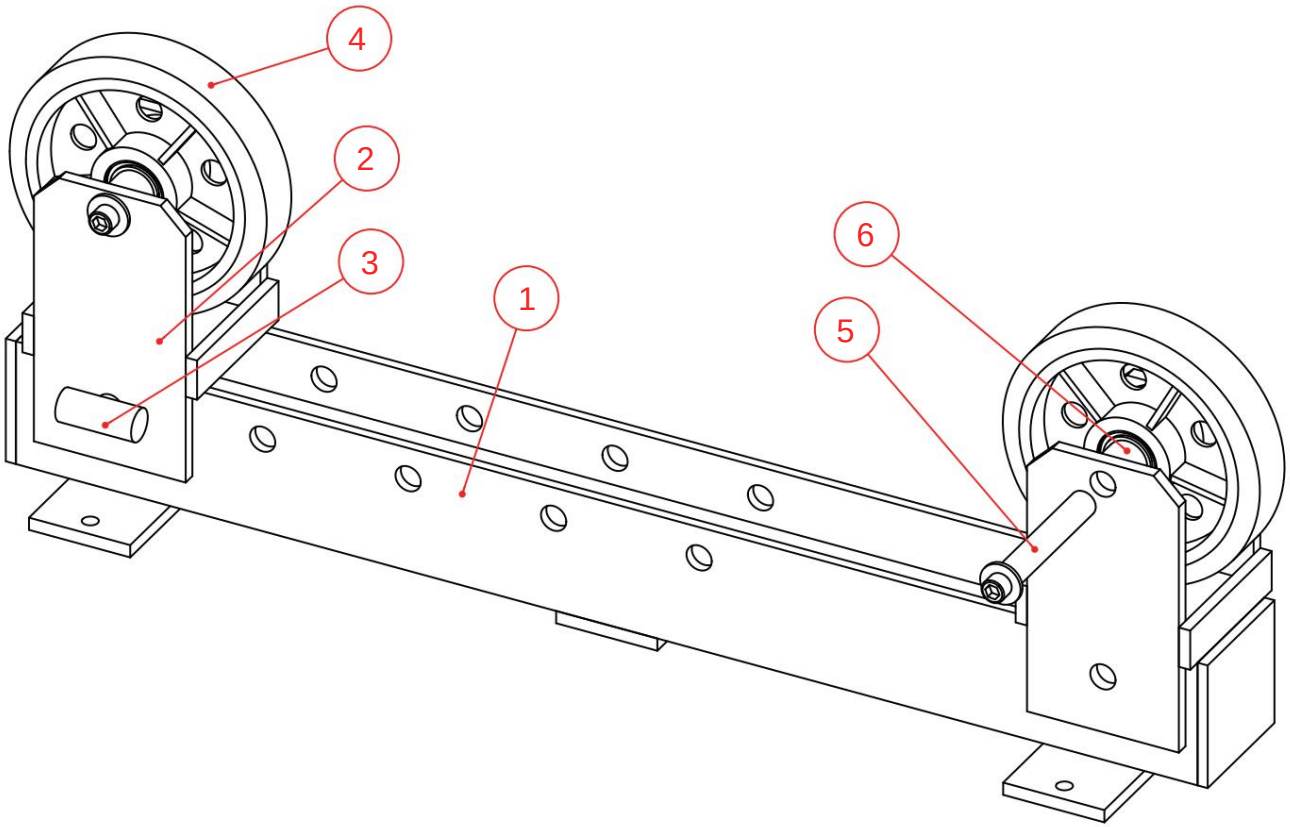



| Punt | Poortnaam: | Poort nr. | AANTAL 1 1 |
|---|---|---|---|
| 1. | Rolbasis | SIR1T01 | 1 1 1 2 |
| 2. | Inactieve plank | SIR1T03 | 1 2 1 1 |
| 3. | Pin | SIR1T07 | 1 1 1 1 |
| 4. | Inactief | SIR1T09 | 1 |
| 5. | Inactieve as | SIR1T04 | |
| 6. | Ring | SIR1T05 | |
| 7. | Wormwielreductor | LW50V-30B | |
| 8. | Drijfveer | SIR1T08 P2M01 | |
| 9. | POS2 aandrijftandwiel | P1M01 SIR1T06 | |
| 10. | POS1 Aandrijftandwiel | 5GX25KB | |
| 11. | Motorschap | M29SGX-1818 | |
| 12. | Versnellingsreductiemiddel | SIR1T10 SIR1TC | |
| 13. | gelijkstroommotor | | |
| 14. | Motorkap | | |
| 15. | Doos | | |




| Punt | Poortnaam: | Poort nr. | AANTAL |
|---|---|---|---|
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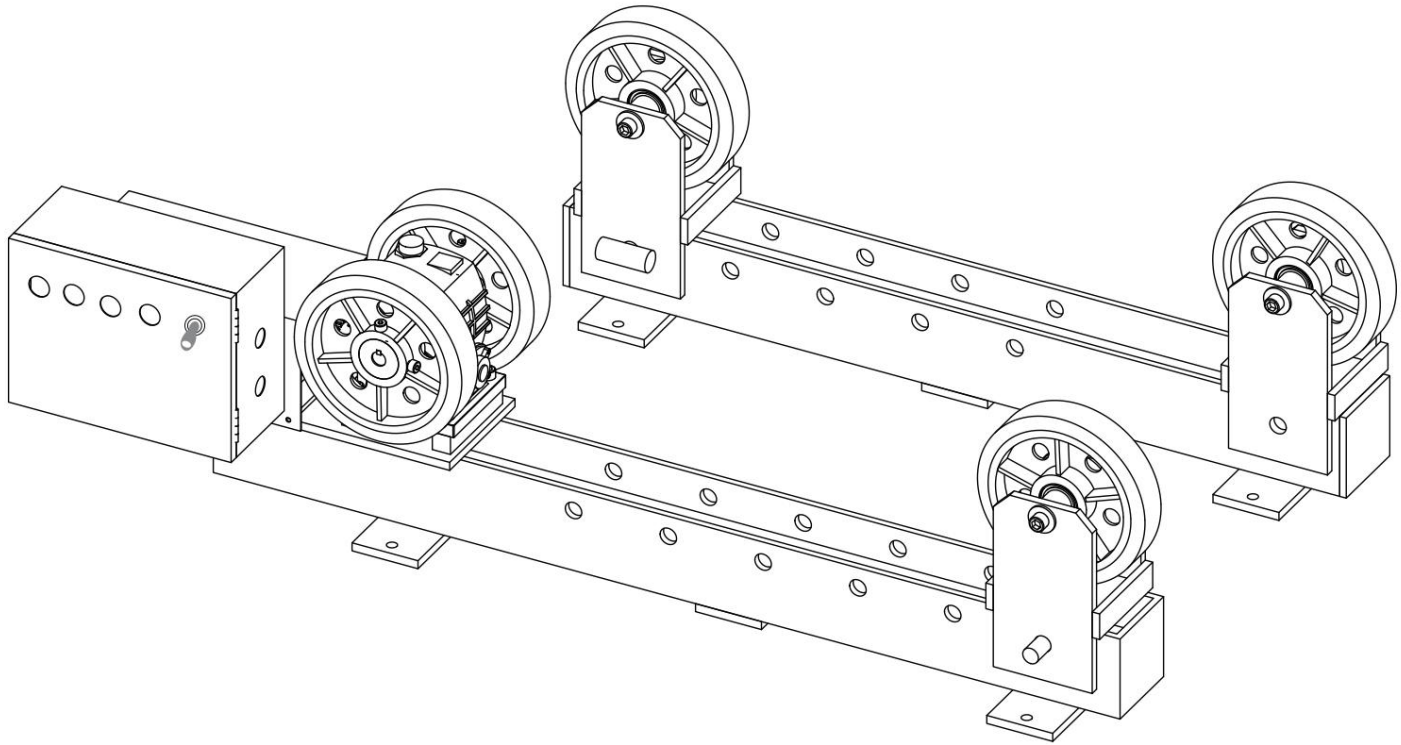
| 2. | Inactieve plank | SIR1T03 | 2 2 4 |
| 3. | Pin | SIR1T07 | |
| 4. | Inactief | SIR1T09 | |
| 5. 6. | Inactieve as | SIR1T04 | |
| | Ring | SIR1T05 | |

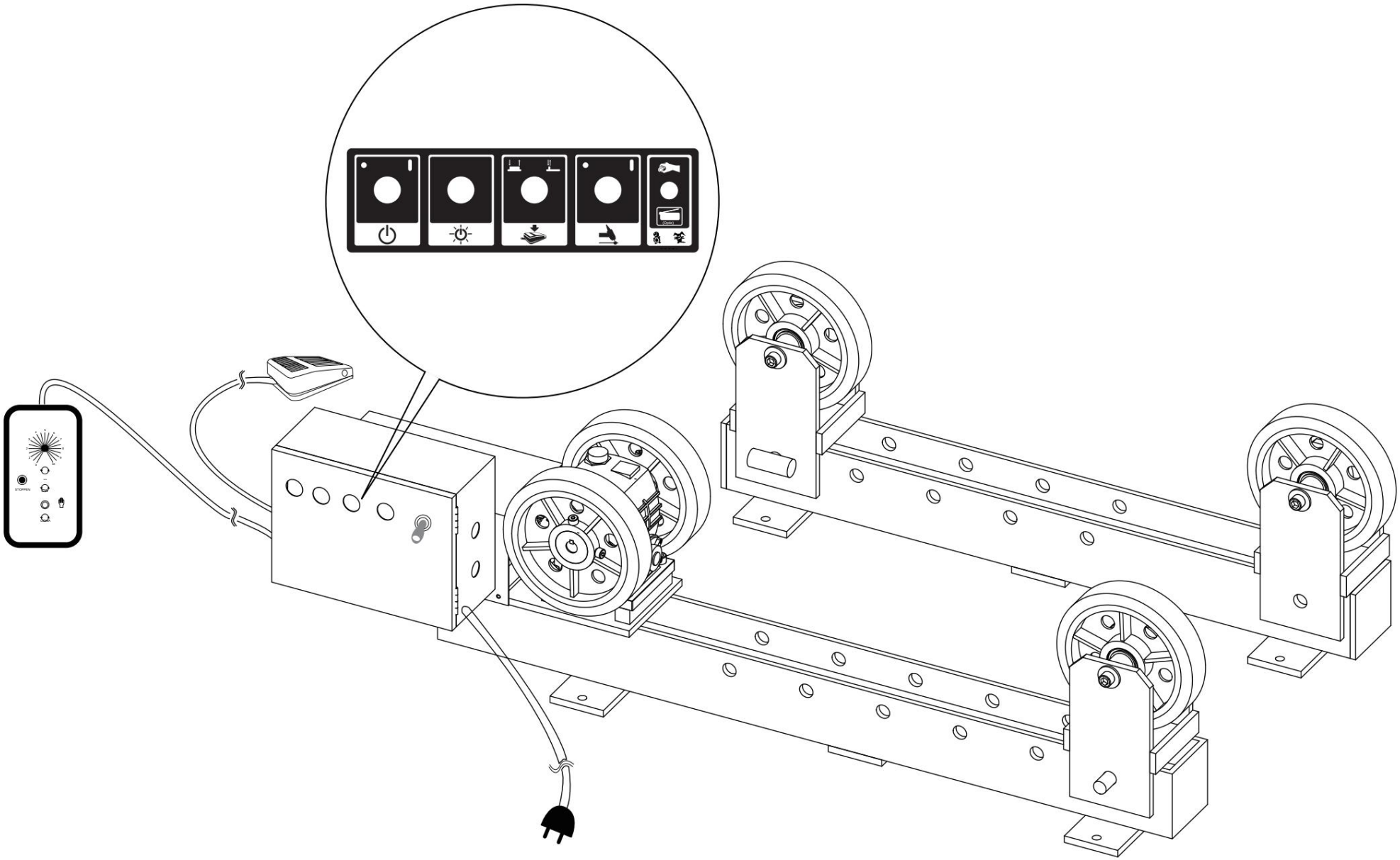
JAVAC

Gebruikershandleiding

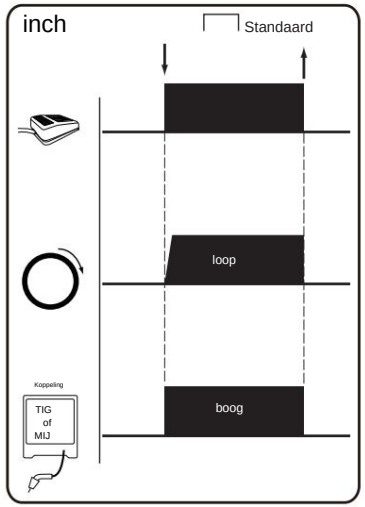
modellen

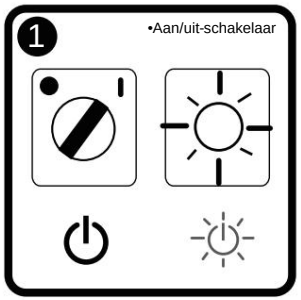
# SIR-3T

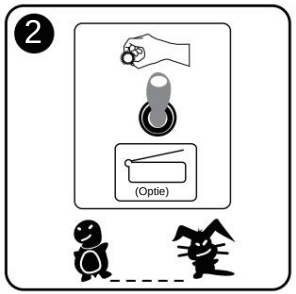


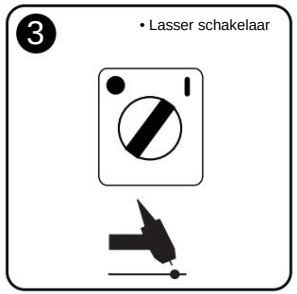


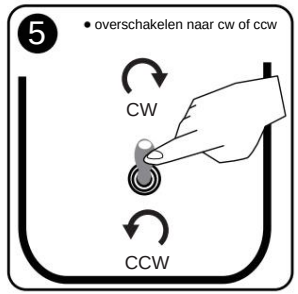
•Inch-bediening

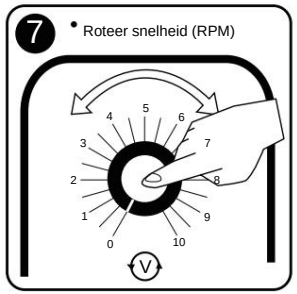


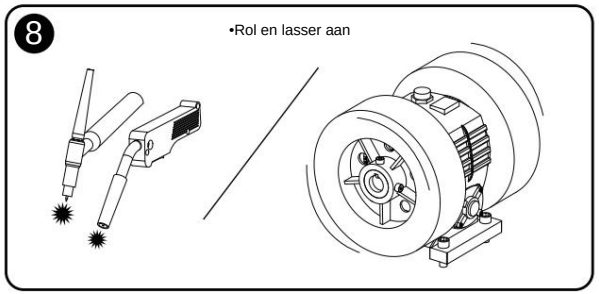



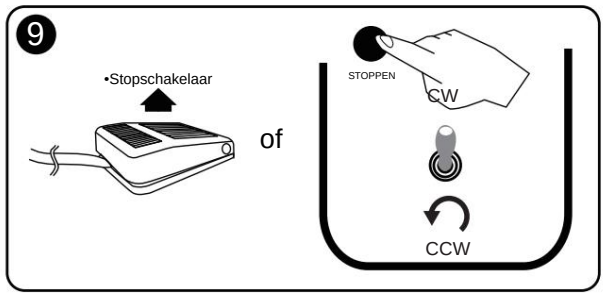



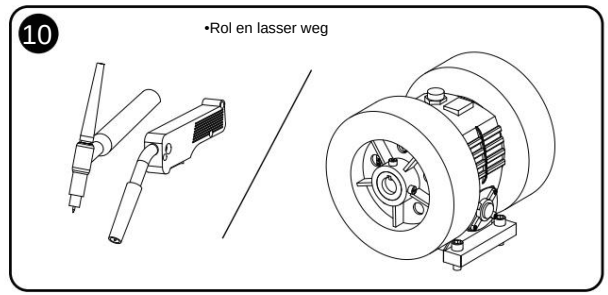







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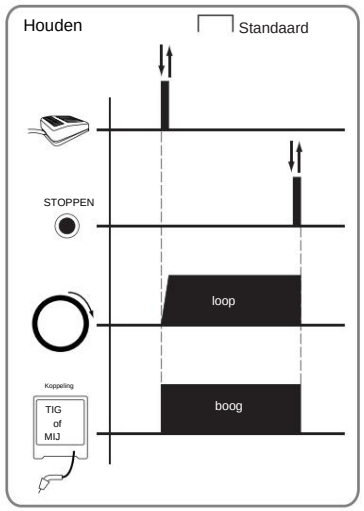
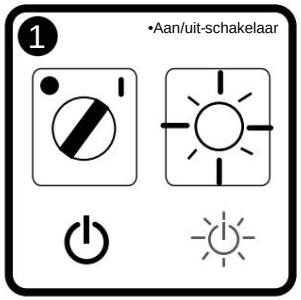
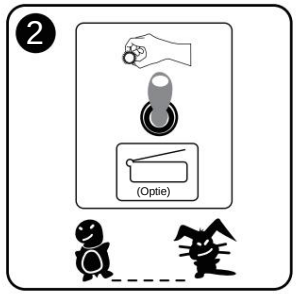
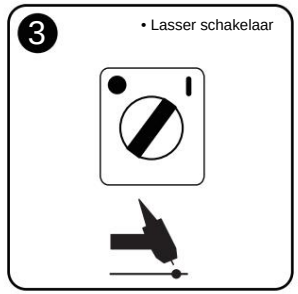
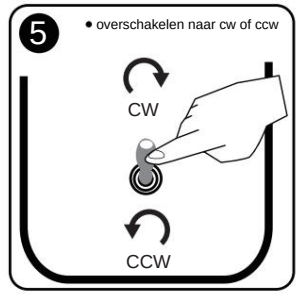
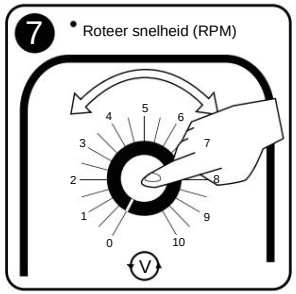


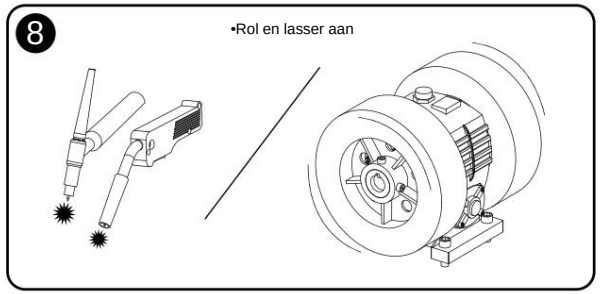



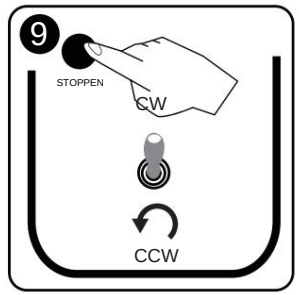



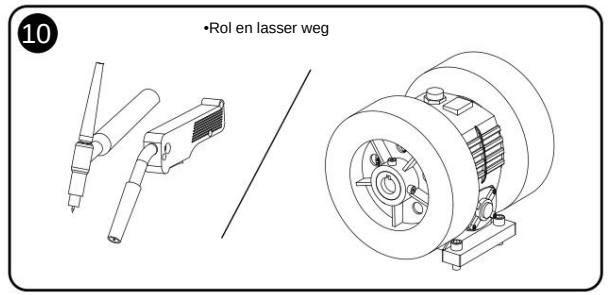



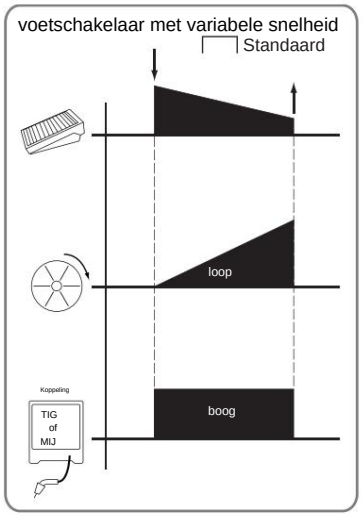




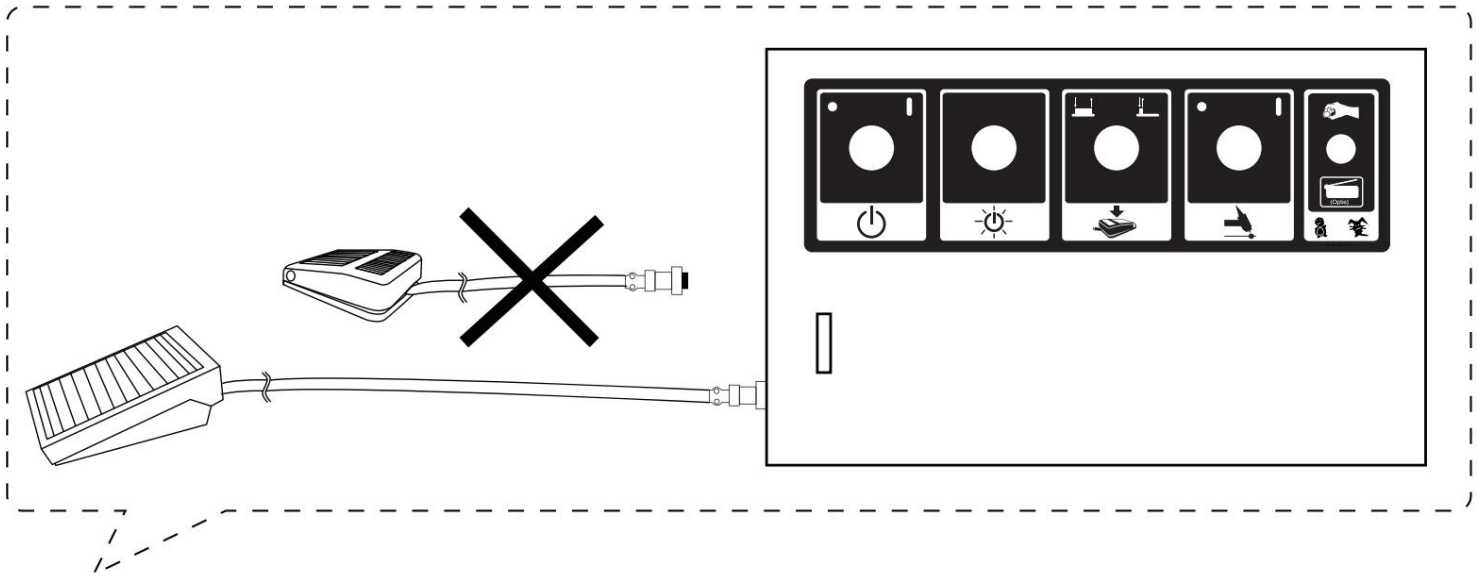



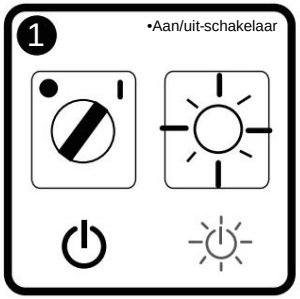



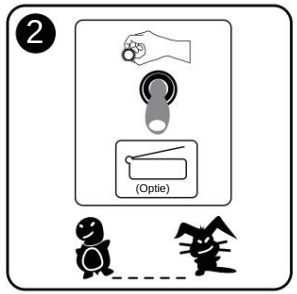



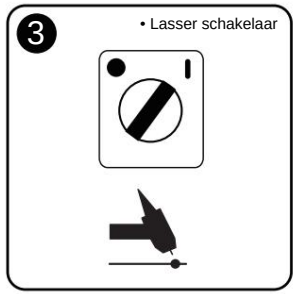


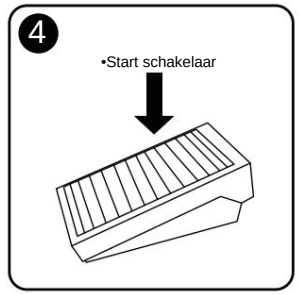

•Verstelbare snelheidsvoetschakelaar (gebruik de voetschakelaar met variabele snelheid) (Optie)

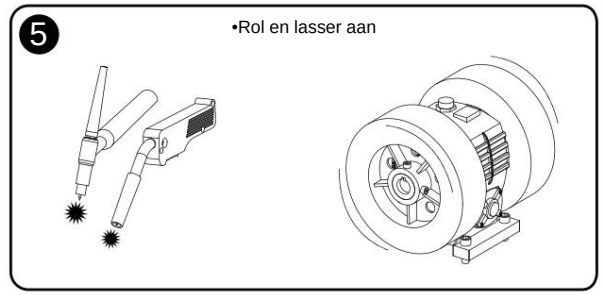


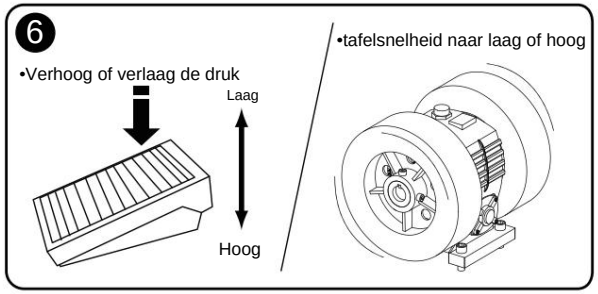



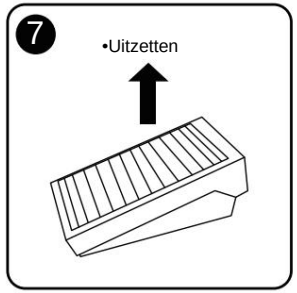



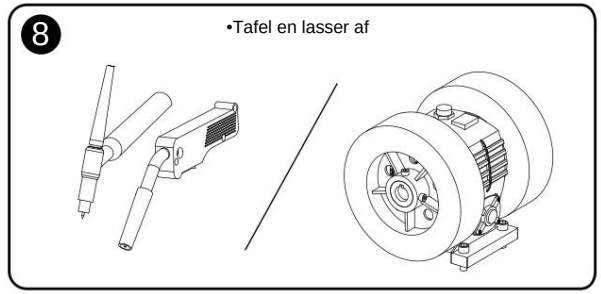



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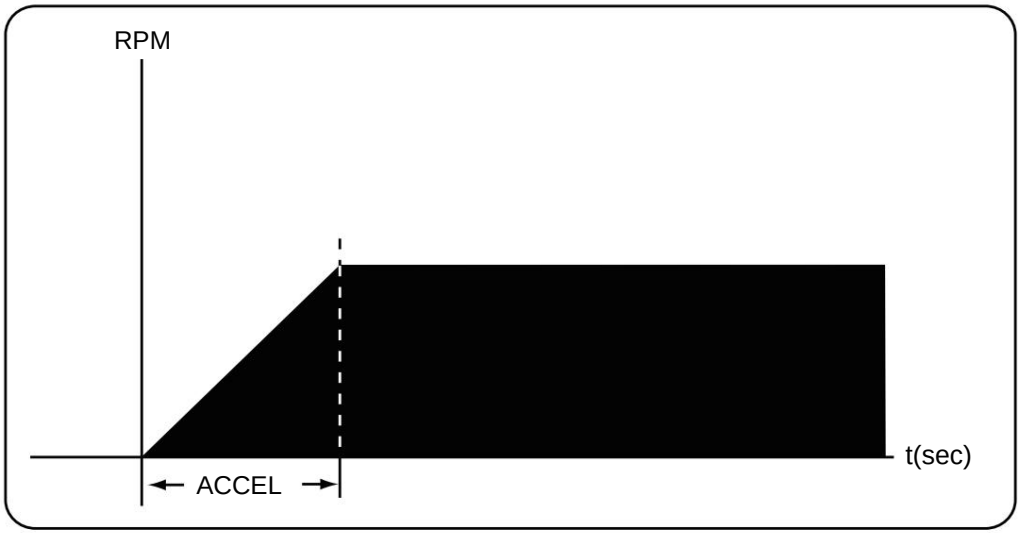
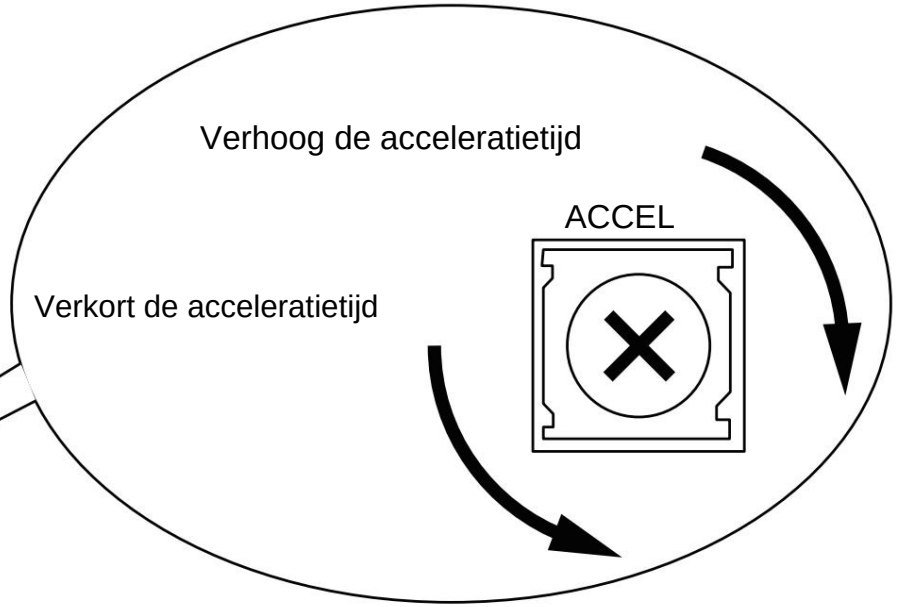
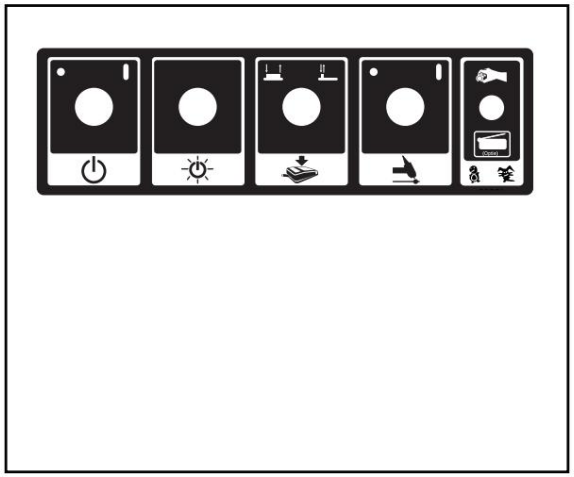
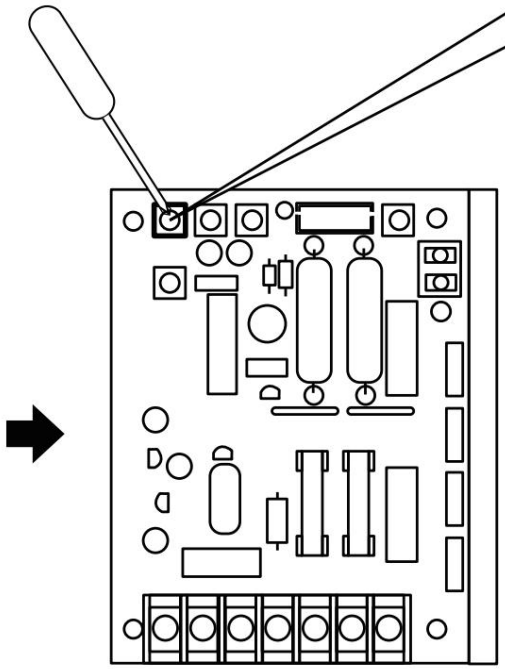


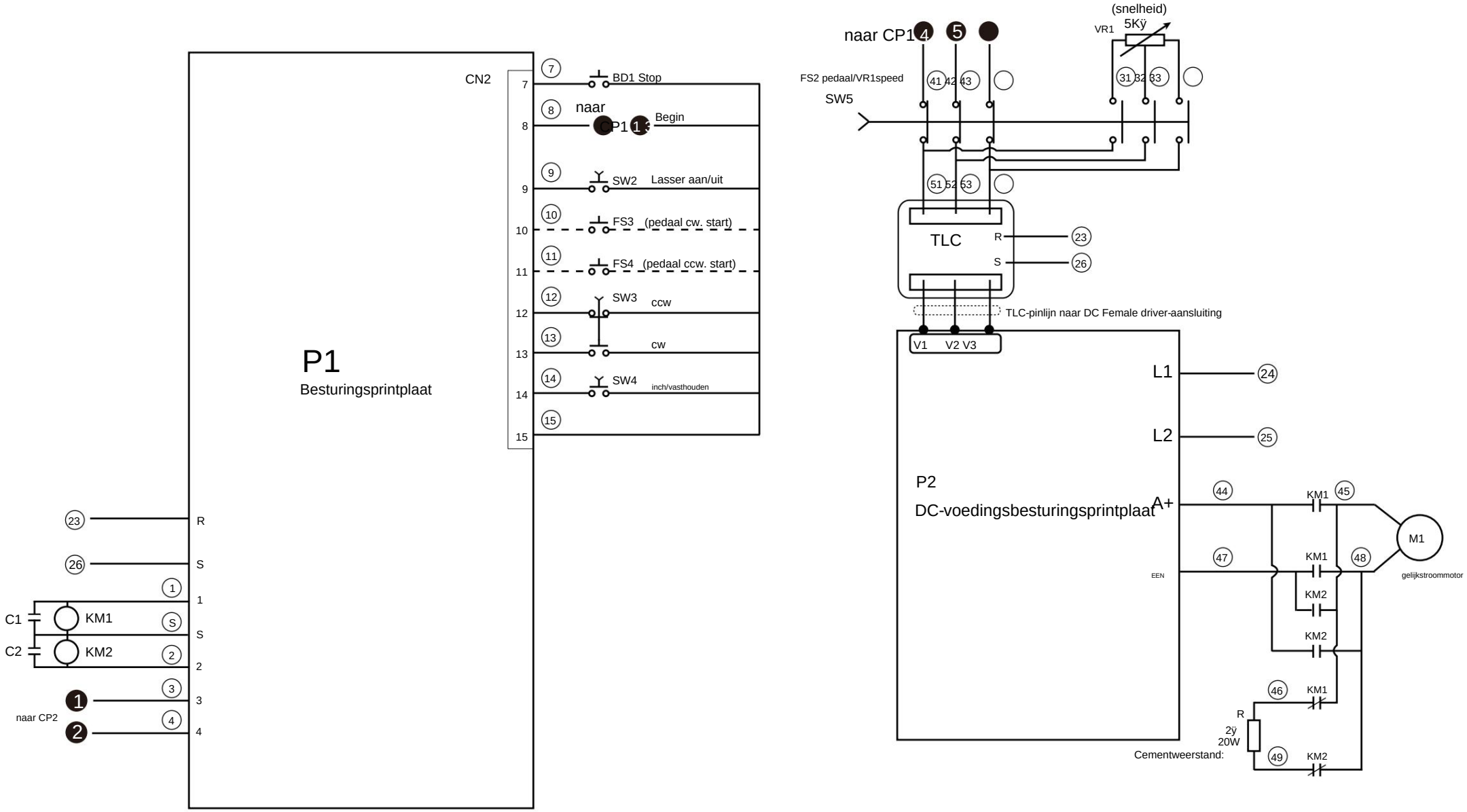

Open het configuratiescherm





DC-motor driver

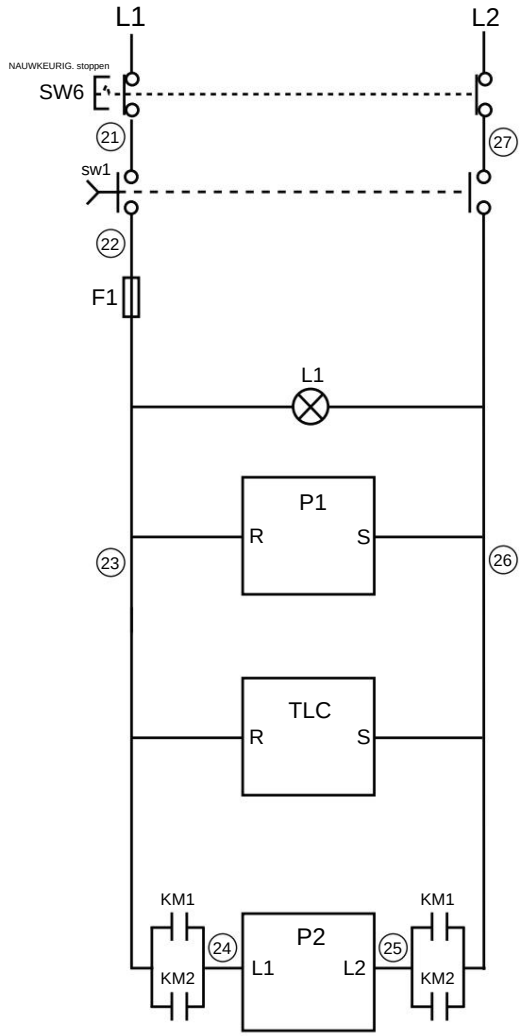
# A.1 SIR-3T elektrisch schema

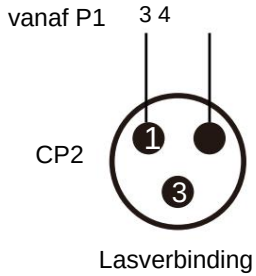



## SIR-3T

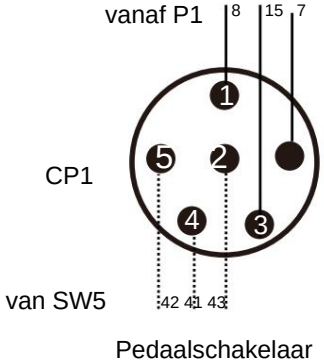
Wisselstroom 230V / 1Ø

# A.2 SIR-3T elektrisch schema

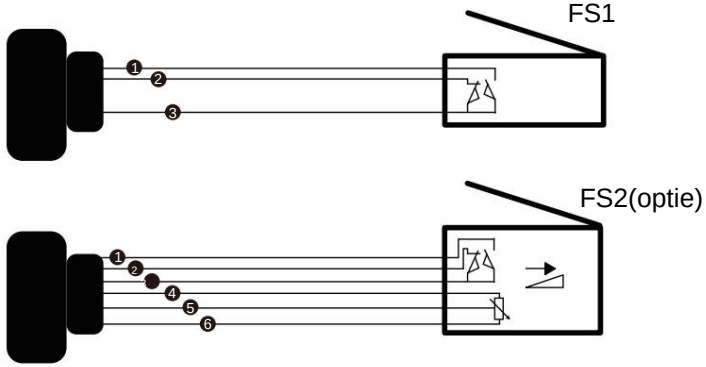



Lasverbinding



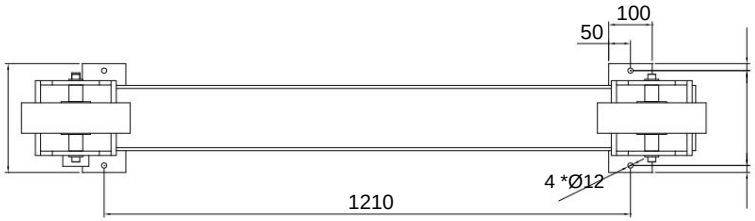

Pedaalschakelaar

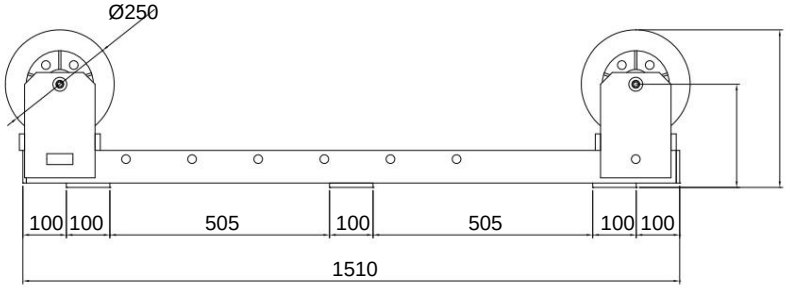


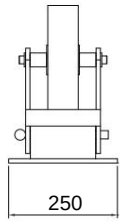

## SIR-3T

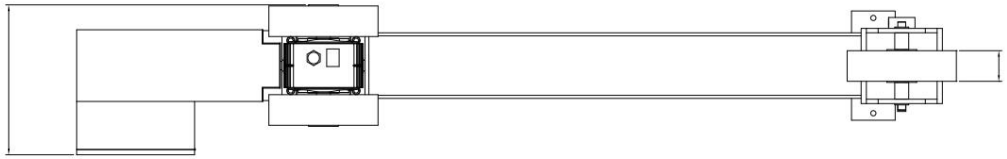
Wisselstroom 230V / 1Ø

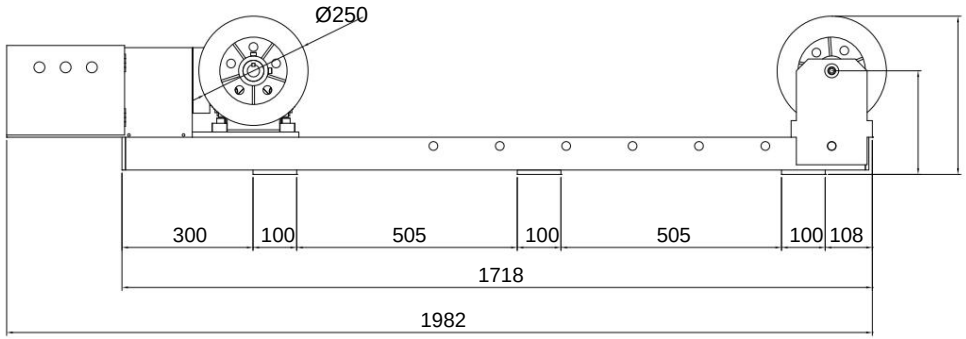
# SIR-3T

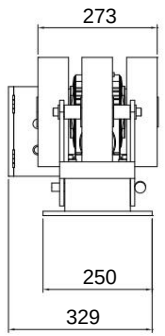


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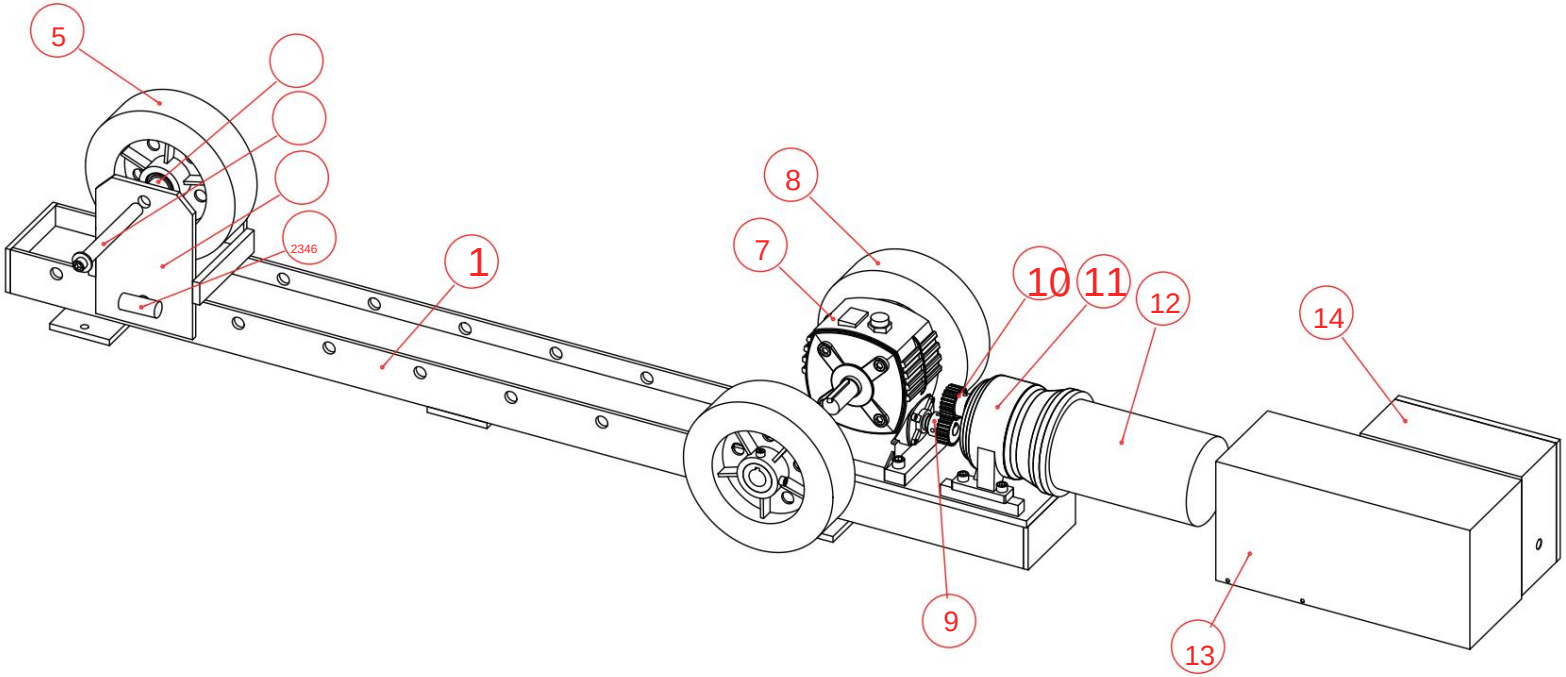
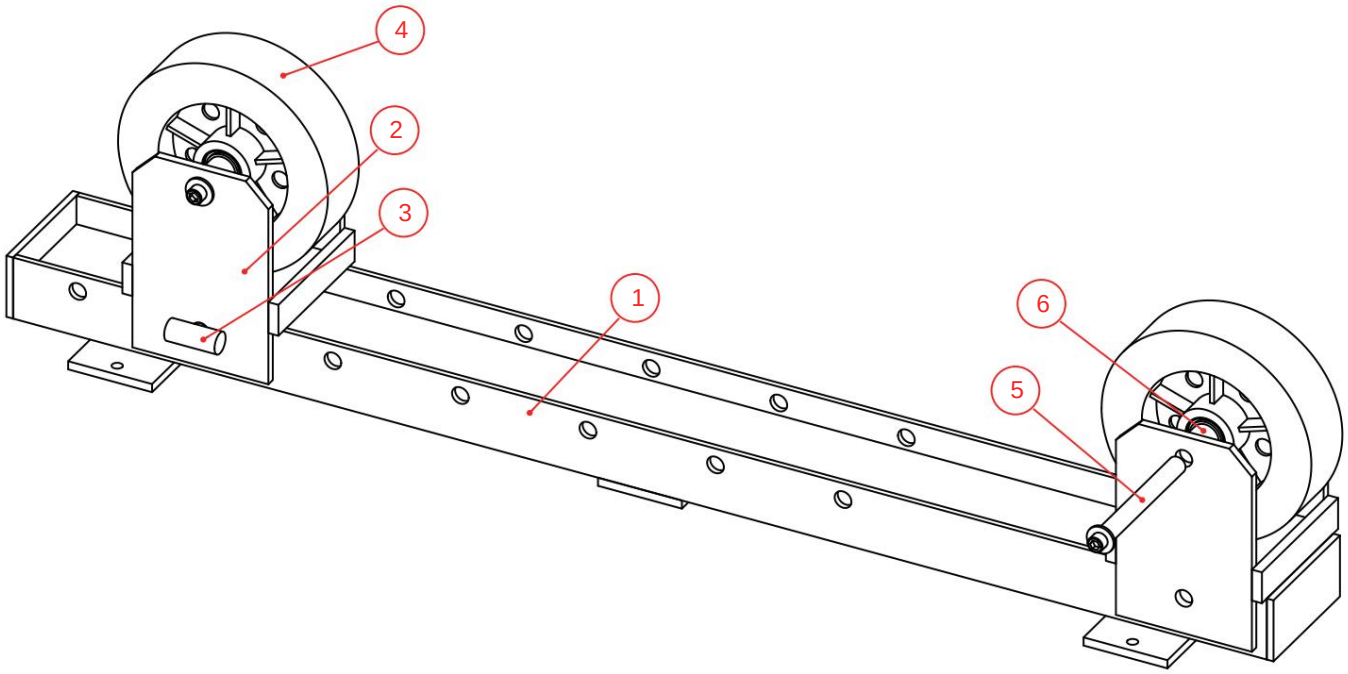



| Punt | Poortnaam: | Poort nr. | AANTAL 1 |
|---|---|---|---|
| 1. | Rolbasis | SIR3T01 | 1 1 1 1 |
| 2. | Inactieve plank | SIR3T03 | 2 1 2 1 |
| 3. | Pin | SIR3T10 | 1 1 1 1 |
| 4. | Inactieve as | SIR3T04 | 1 |
| 5. | Inactief | SIR3T09 | |
| 6. | Ring | SIR3T05 | |
| 7. | Wormwielreductor | LW70V-30B | |
| 8. | Drijfveer | SIR3T08 | |
| 9. | Versnelling | SIR3T07 | |
| 10. | Versnelling | SIR3T06 | |
| 11. | Versnellingsreductiemiddel | CHM-200-40 PM- | |
| 12. | gelijkstroommotor | V200W180V SIR3T11 | |
| 13. | Motorkap | SIR3TC | |
| 14. | Doos | | |



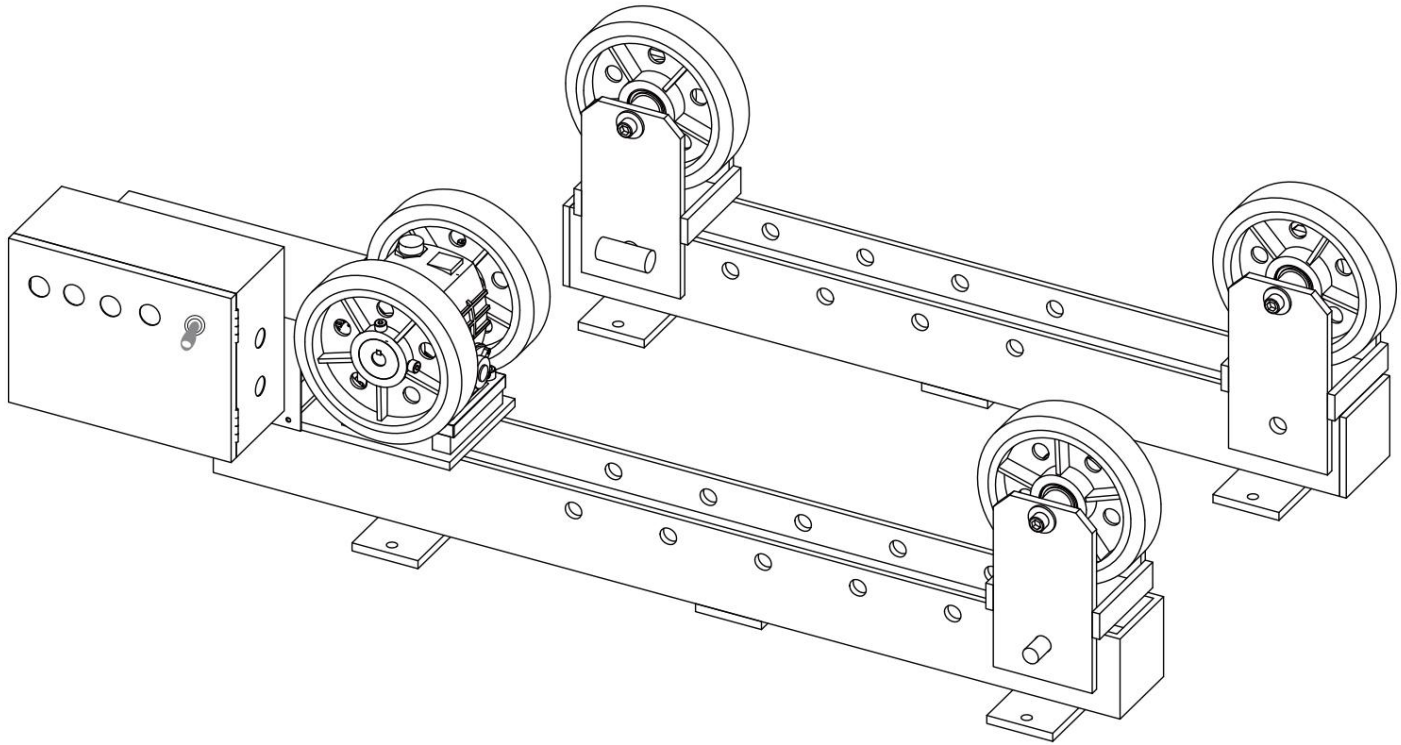

| Punt | Poortnaam: | Poort nr. | AANTAL |
|---|---|---|---|
| 1. | Rolbasis | SIR3T02 | 1 1 1 |
| 2. | Inactieve plank | SIR3T03 | 2 2 4 |
| 3. | Pin | SIR3T010 | |
| 4. | Inactief | SIR3T09 | |
| 5. 6. | Inactieve as | SIR3T04 | |
| | Ring | SIR3T05 | |

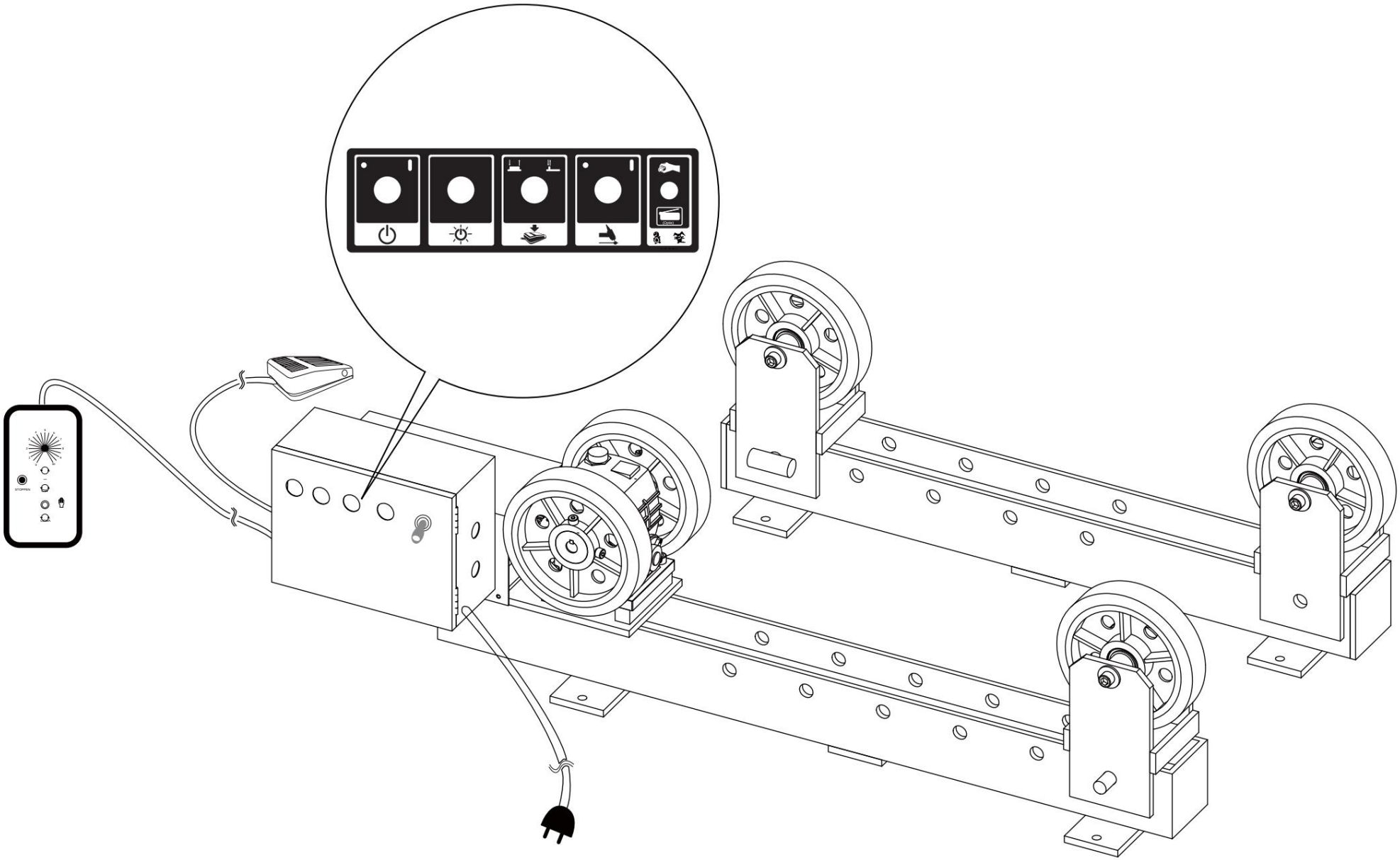
JAVAC

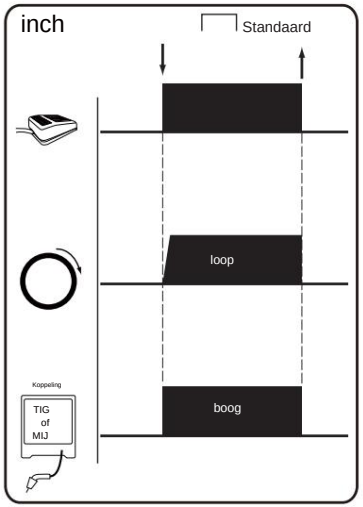
Gebruikershandleiding

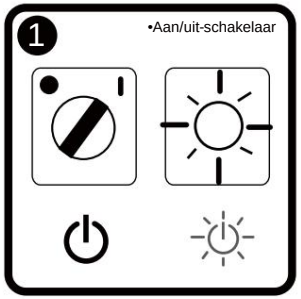
modellen

# SIR-5T






inch
Standaard
loop
boog
Koppeling
TIG
of
MIJ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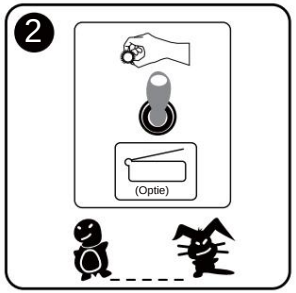
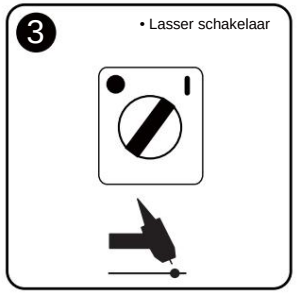
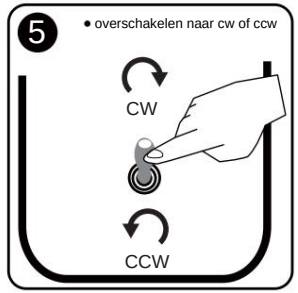
•Aan/uit-schakelaar

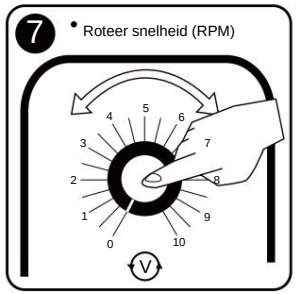

2
(Optie)

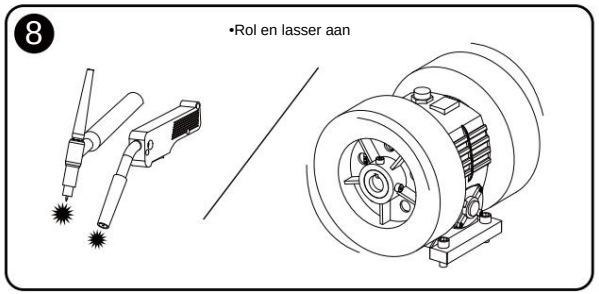

3
• Lasser schakelaar

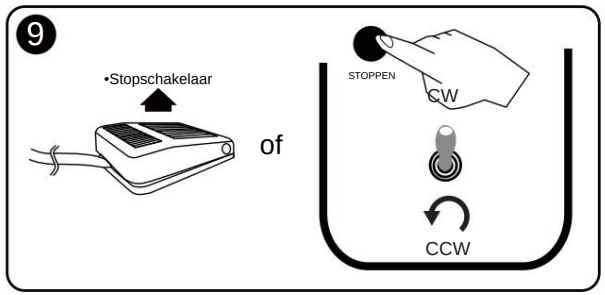
4
•Inch-schakelaar

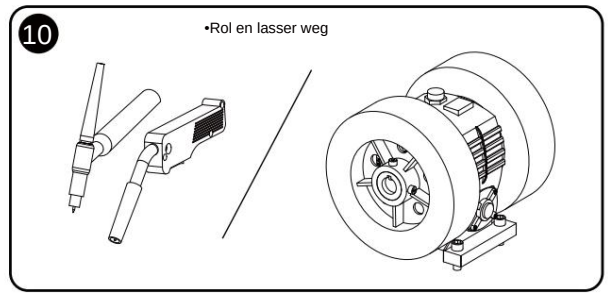

5
• overschakelen naar cw of ccw
CW
CCW

6
•Start schakelaar

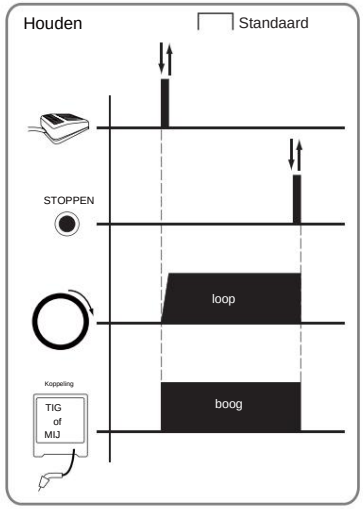

7
• Roteer snelheid (RPM)
0
1
2
3
4
5
6
7
8
9
10
V

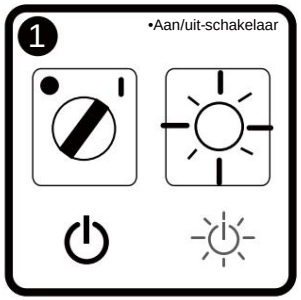

8
•Rol en lasser aan

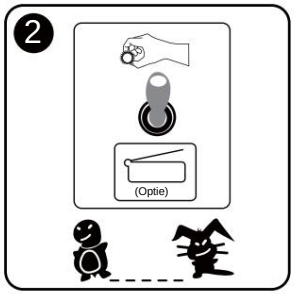

9
•Stopschakelaar
of
STOPPEN
CW
CCW

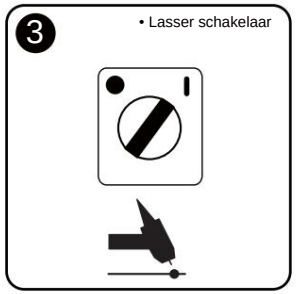

10
•Rol en lasser weg

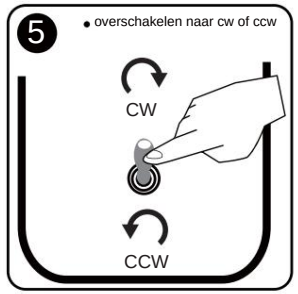
•Automatisch vasthouden

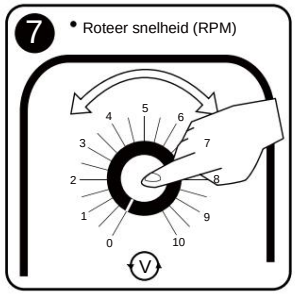


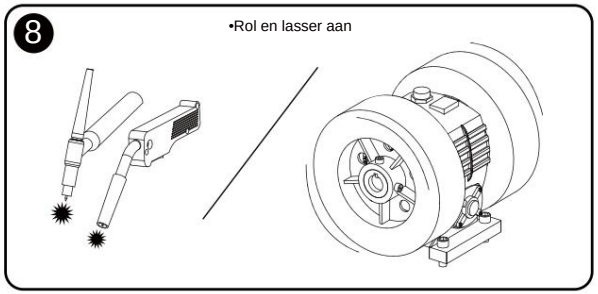



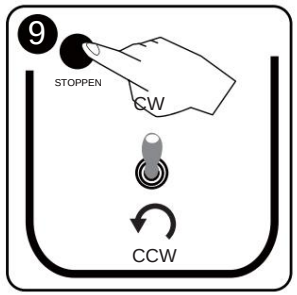



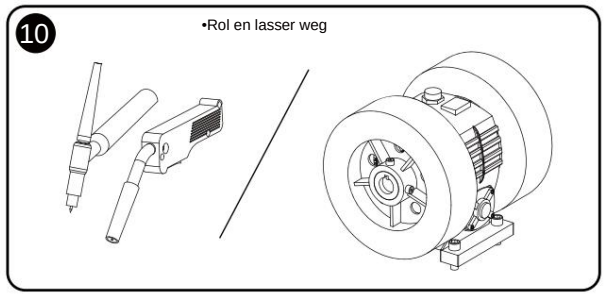



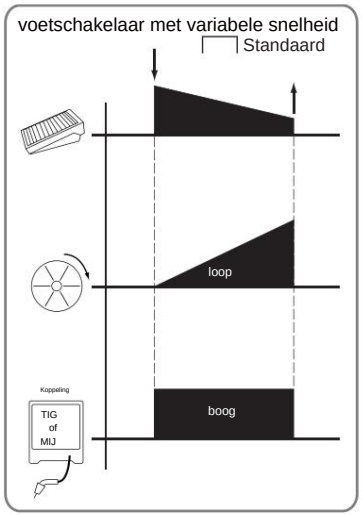




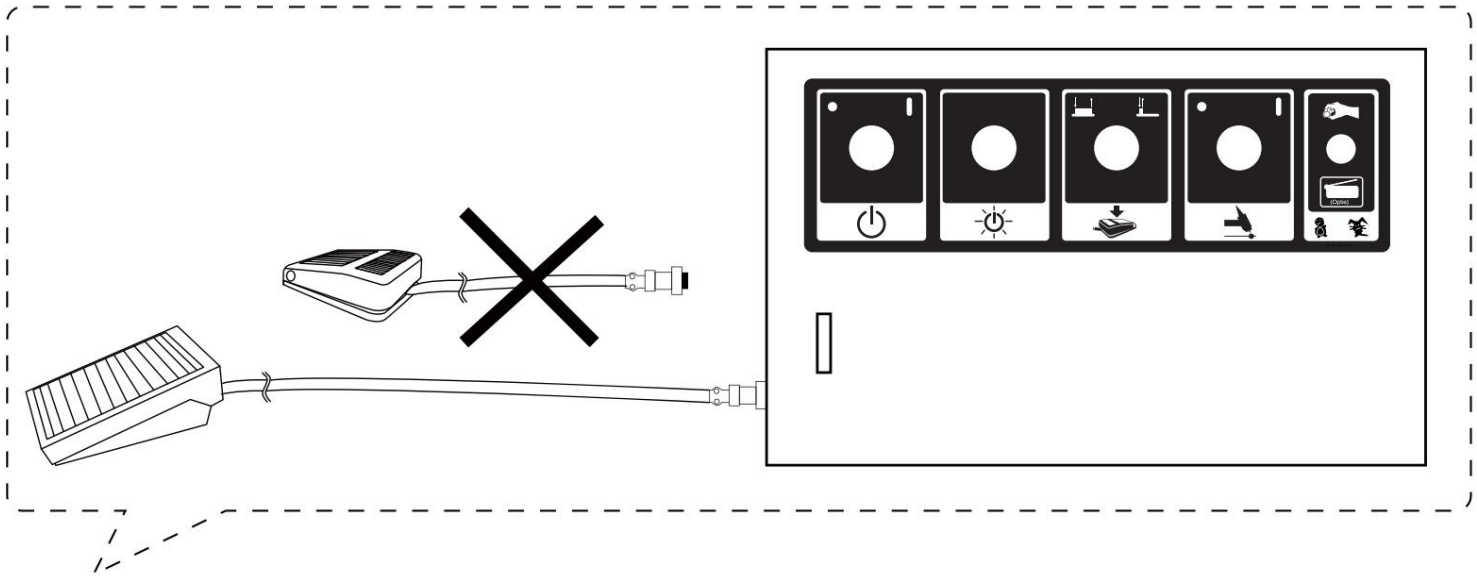



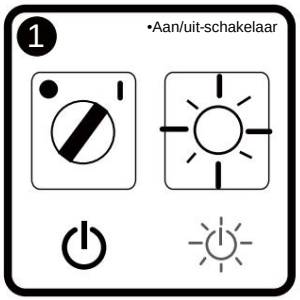



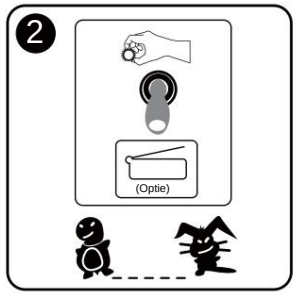



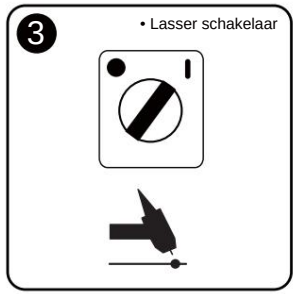


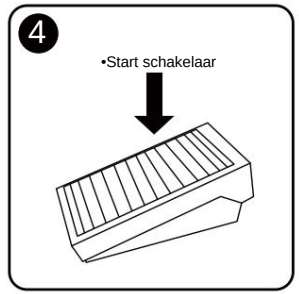

•Verstelbare snelheidsvoetschakelaar (gebruik de voetschakelaar met variabele snelheid) (Optie)

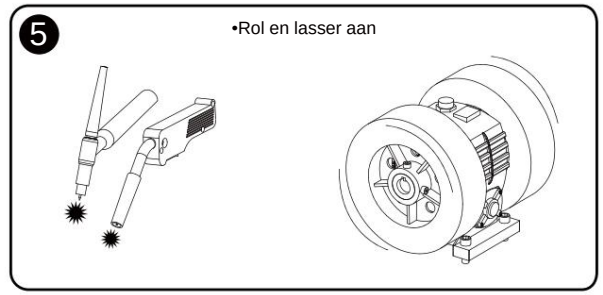


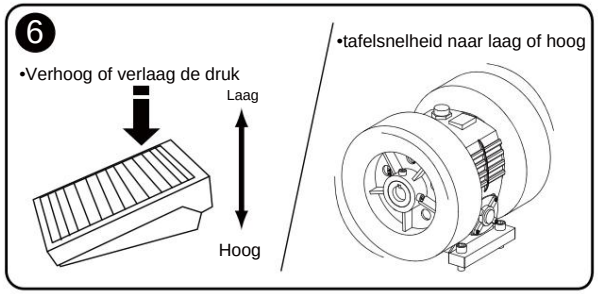



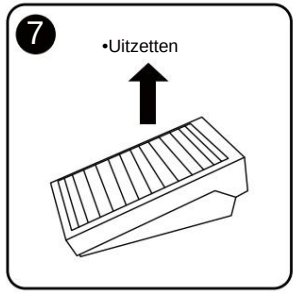



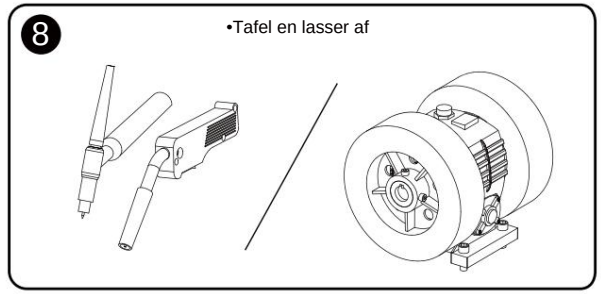



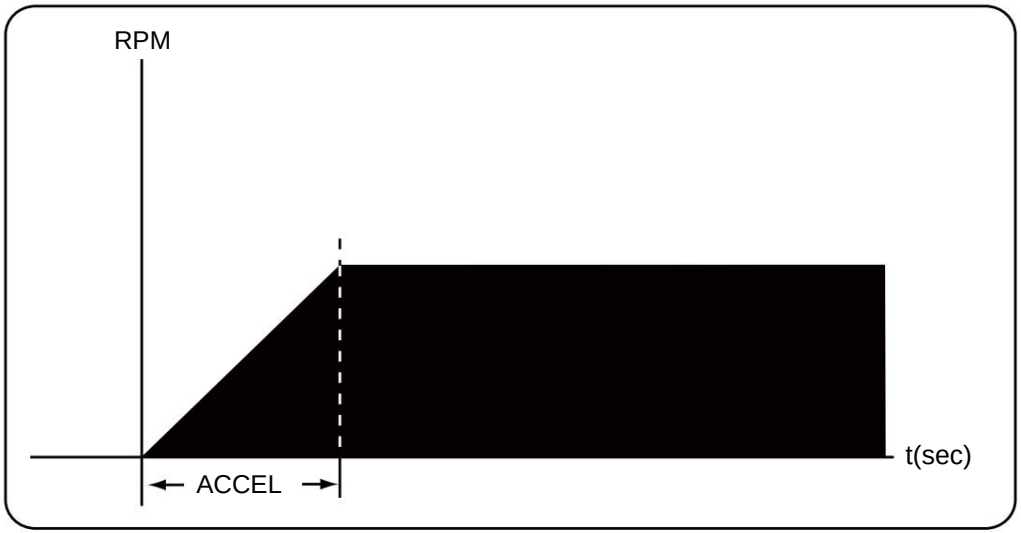



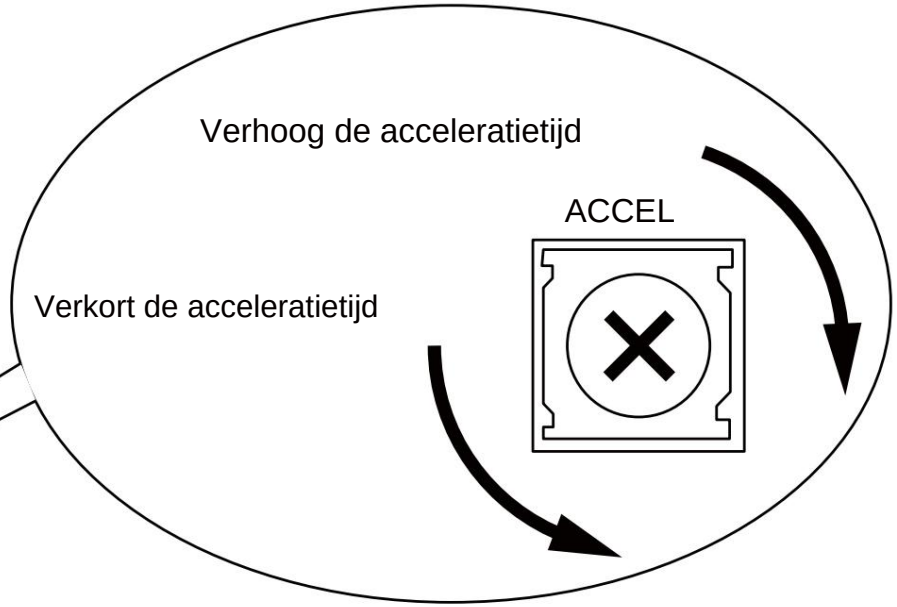



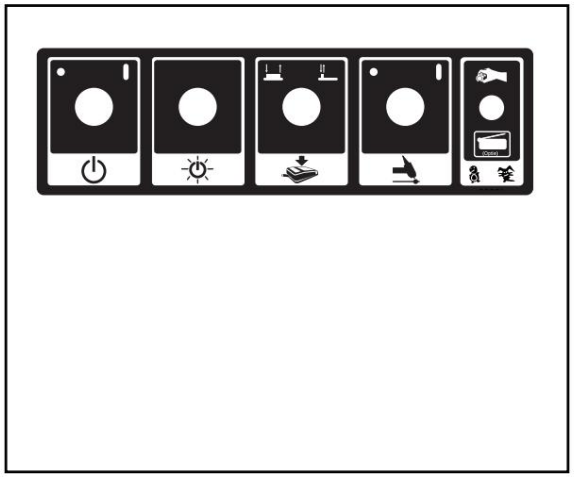



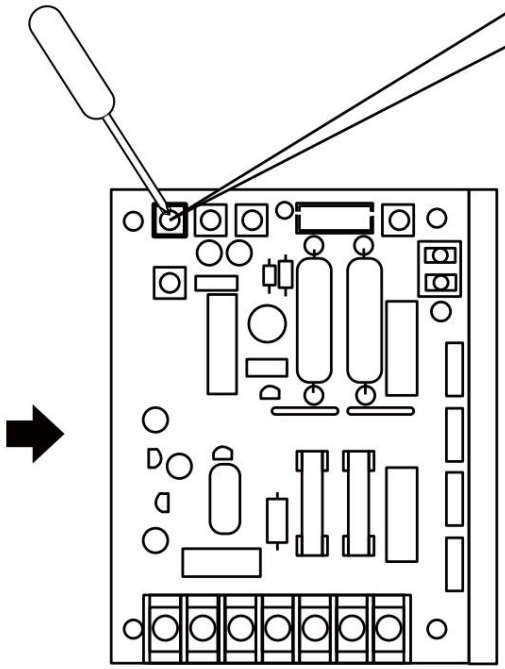
•Tabel start en versnel de tijd om aan te passen



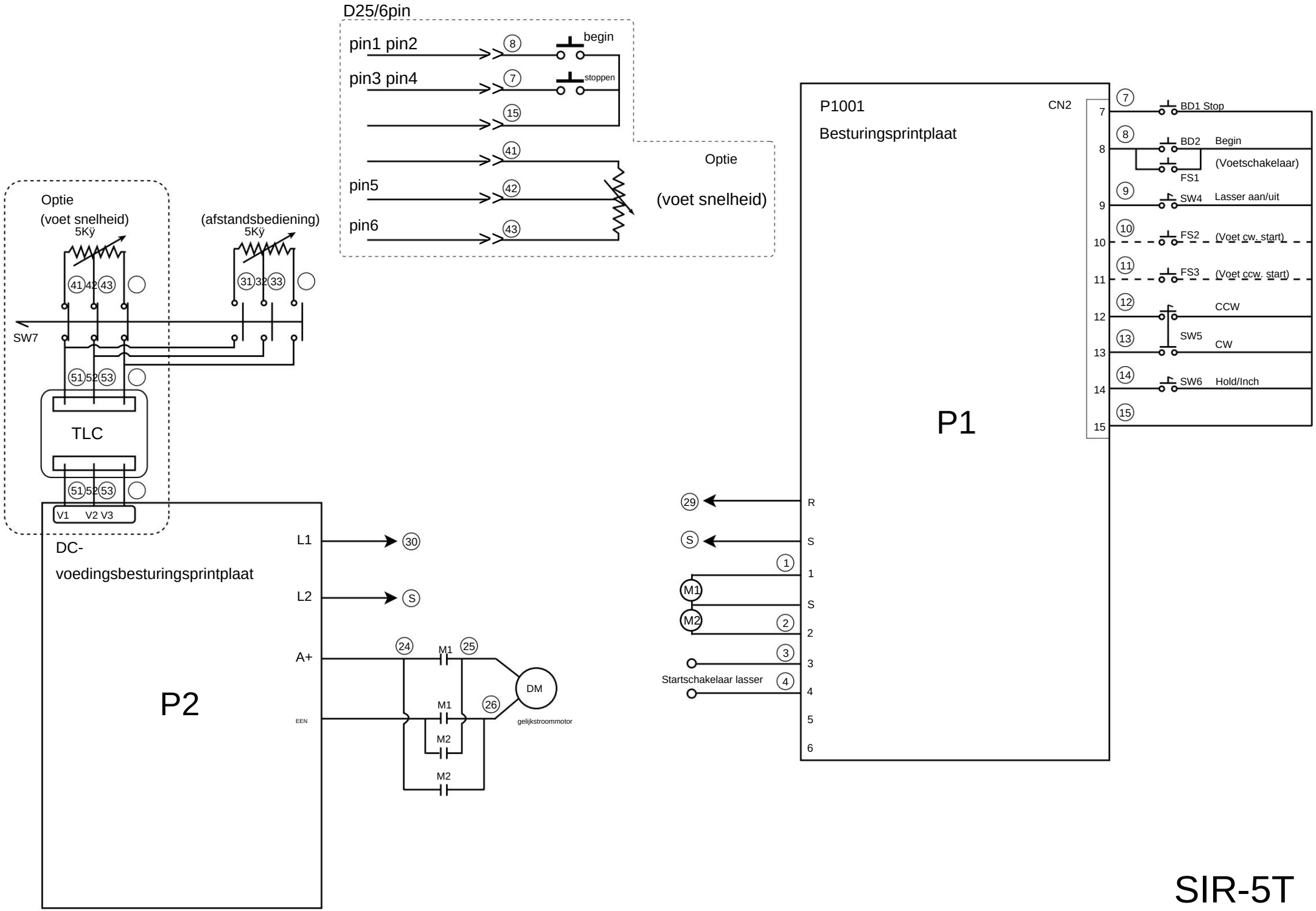




Open het configuratiescherm

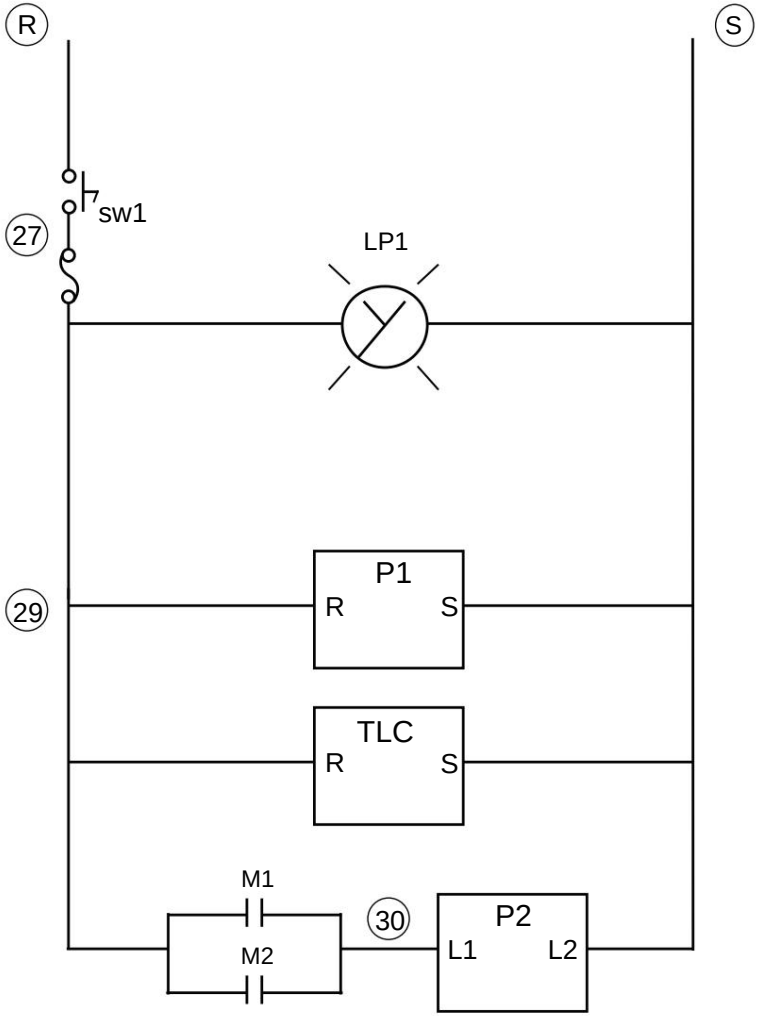




DC-motor driver


D25/6pin
pin1 pin2
pin3 pin4
pin5
pin6
8
7
15
41
42
43
begin
stoppen
Optie
(voet snelheid)
Optie
(voet snelheid)
5Kÿ
(afstandsbediening)
5Kÿ
41 42 43
31 32 33
SW7
51 52 53
TLC
51 52 53
V1 V2 V3
DC-
voedingsbesturingsprintplaat
P2
L1
L2
A+
EEN
30
S
24
M1
25
M1
26
M2
M2
DM
gelijkstroommotor
P1001
Besturingsprintplaat
CN2
P1
29
R
S
S
1
1
M1
S
M2
2
2
3
3
Startschakelaar lasser
4
4
5
6
7
BD1 Stop
8
BD2
Begin
(Voetschakelaar)
FS1
9
SW4
Lasser aan/uit
10
FS2
(Voet cw. start)
11
FS3
(Voet ccw. start)
12
CCW
13
SW5
CW
14
SW6
Hold/Inch
15

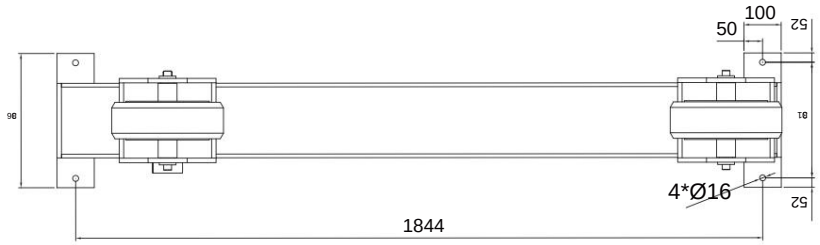
SIR-5T

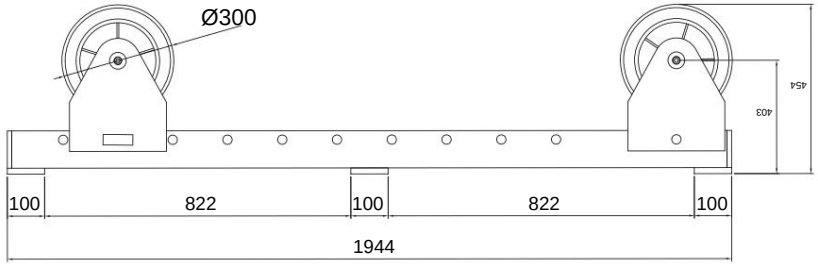


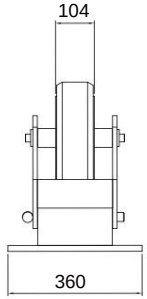

| Item | Onderdeelnr. | Onderdeelnaam: | Q`TY |
|---|---|---|---|
| P1 | P1001 | Besturingsprintplaat | 1 |
| P2 | DCP-3HPV18A2 | DC-stroomstuurprogramma PCB | 1 |
| M1 | CN16/220/3A1B | Tafel Vermogensrelais | 1 |
| M2 | CN16/220/3A1B | Tafel Vermogensrelais | 1 |
| SW1 | SW22(R) | D22-schakelaar (voeding) | 1 |
| SW4 | SW22(G) | D22 Schakelaar (lasser) | 1 |
| SW5 | T021 | 3-pins schakelaar (cw/ccw) | 1 |
| SW6 | SW22(B) | D22-schakelaar (automatisch/handmatig) | 1 |
| Optie SW7 | SNAP1421 | 9-pins schakelaar | 1 |
| BD1 | RB12(R) | D12-knop (stop) | 1 |
| VR1 | PC-VR1 | Weerstand 5kÿ | 1 |
| FS1 | FS-101Z(4M) | Voetschakelaar (Begin) | 1 |
| LP1 | LP22R220 | D22 Licht (Rood/220) | 1 |
| DM | DCM400W18V | DC 400W/180V-motor | 1 |
| TLC | VRK01-V2 | VR-verbindingsprint (AC 230V) | 1 |

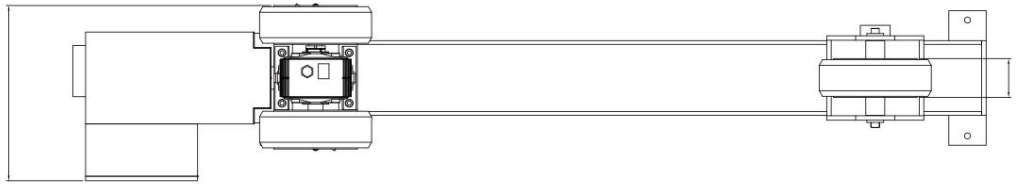
# SIR-5T
# AC230V/1Ø

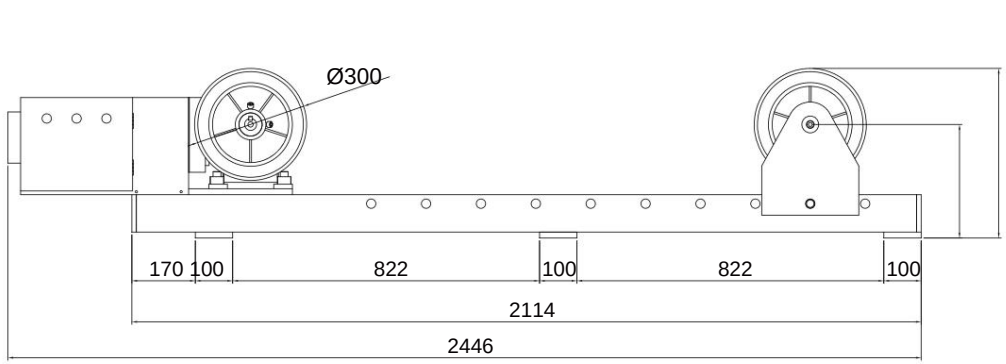
# SIR-5T

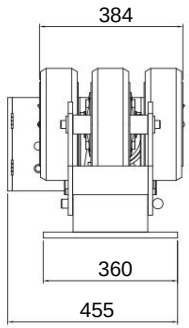


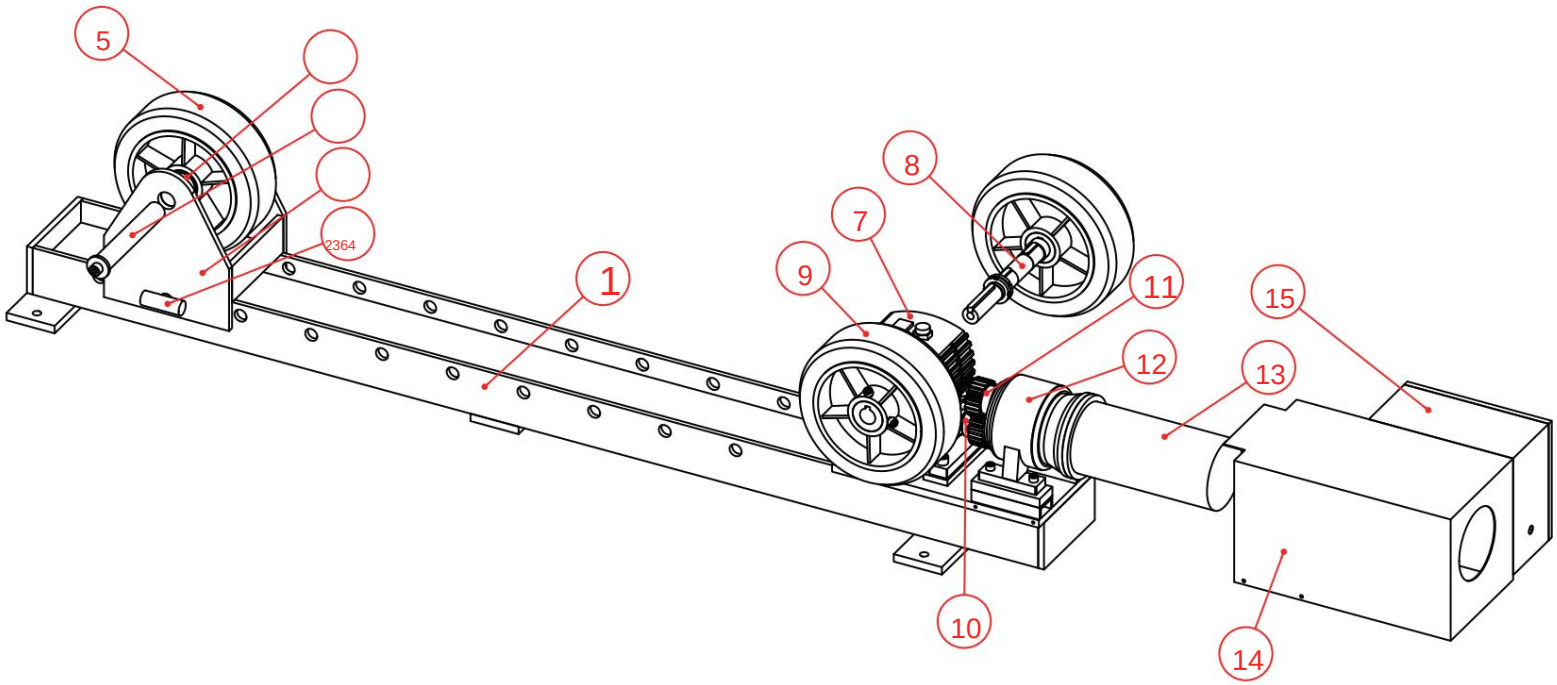



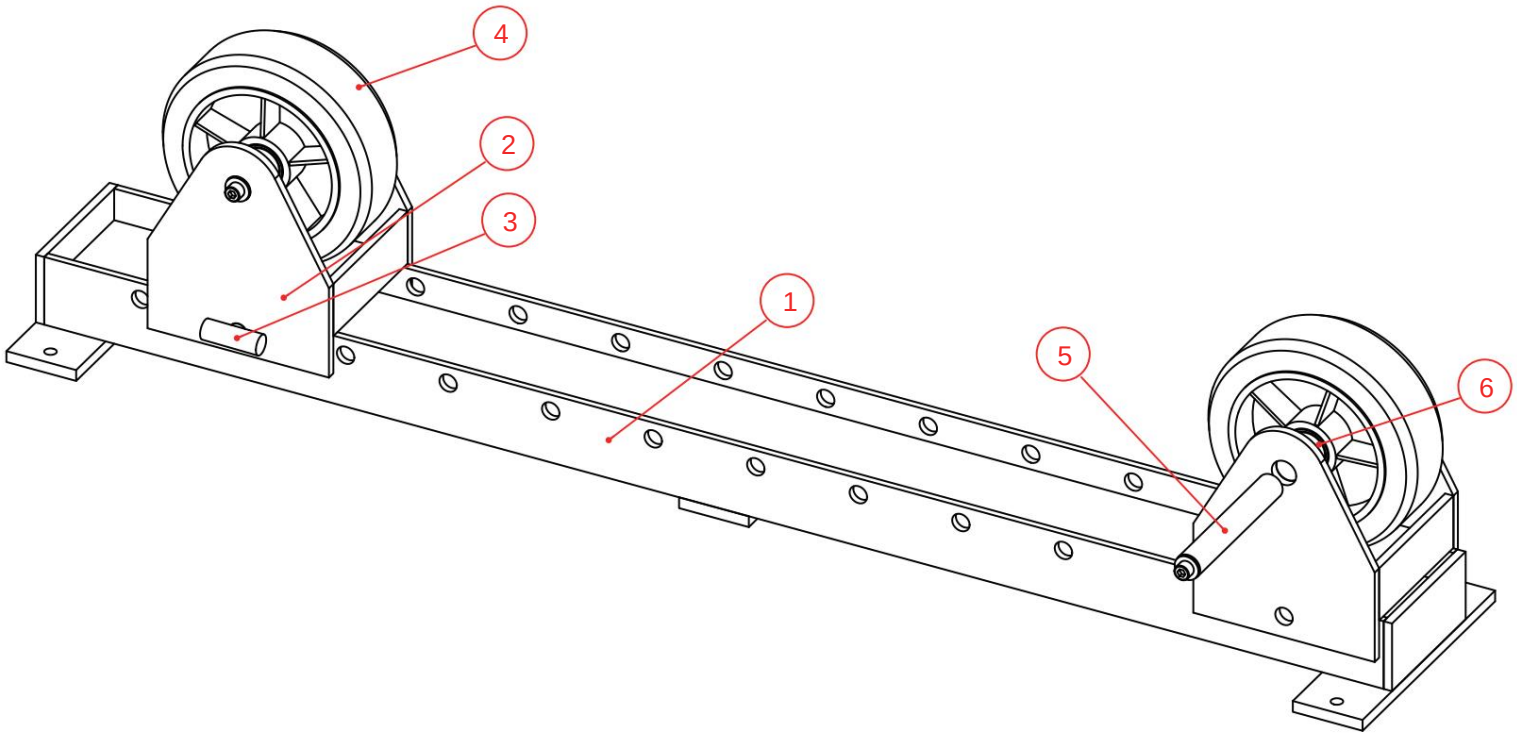



EENHEID:mm




| Punt | Poortnaam: | Poort nr. | AANTAL 1 1 |
|---|---|---|---|
| 1. | Rolbasis | SIR5T01 | 1 1 1 2 |
| 2. | Inactieve plank | SIR5T03 | 1 1 2 1 |
| 3. | Pin | SIR5T011 | 1 1 1 1 |
| 4. | Inactieve as | SIR5T04 | 1 |
| 5. | Inactief | SIR5T09 | |
| 6. | Ring | SIR5T05 | |
| 7. | Wormwielreductor | LOW80V-30B | |
| 8. | Aandrijfas | SIR5T10 SIR5T08 | |
| 9. | Drijfveer | SIR5T07 SIR5T06 | |
| 10. | Versnelling | CHM-200-1:50 PM- | |
| 11. | Versnelling | V400W180V | |
| 12. | Versnellingsreductiemiddel | SIR5T12 SIR5TC | |
| 13. | gelijkstroommotor | | |
| 14. | Motorkap | | |
| 15. | Doos | | |




| Punt | Poortnaam: | Poort nr. | AANTAL |
|---|---|---|---|
| 1. | Rolbasis | SIR5T02 | 1 1 1 |
| 2. | Inactieve plank | SIR5T03 | 2 2 4 |
| 3. | Pin | SIR5T011 | |
| 4. | Inactief | SIR5T09 | |
| 5. 6. | Inactieve as | SIR5T04 | |
| | Ring | SIR5T05 | |