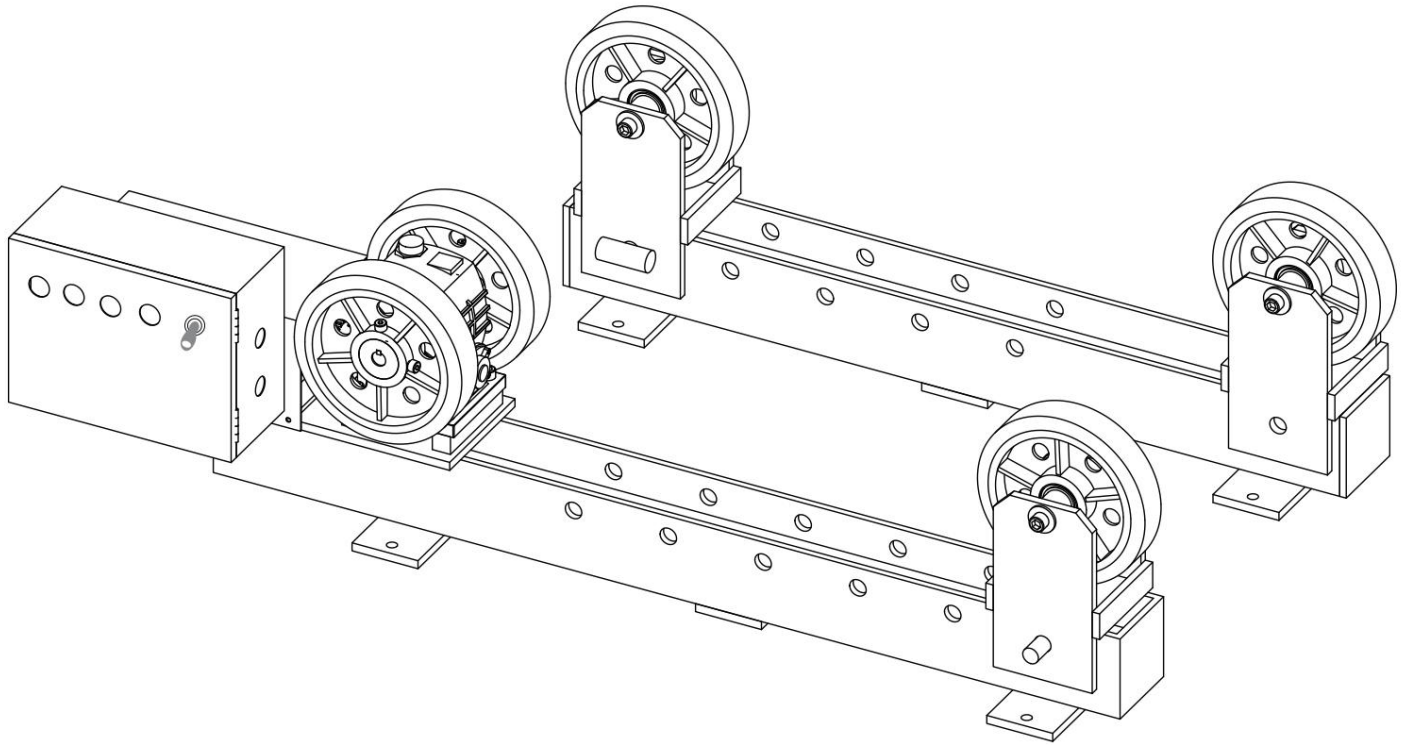
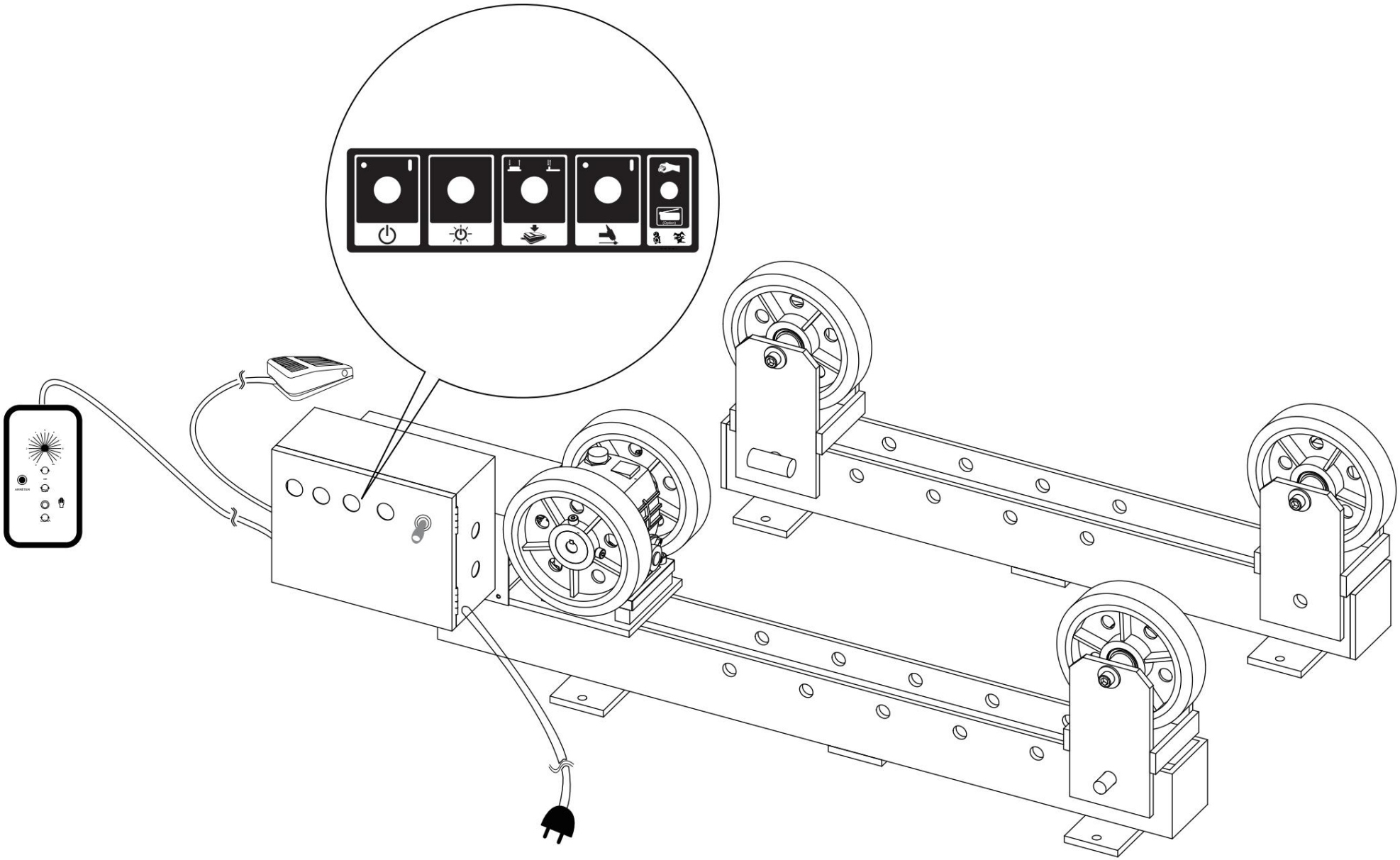
JAVAC

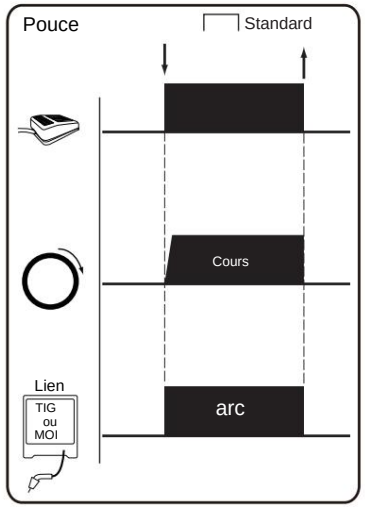
Manuel d'utilisation du propriétaire

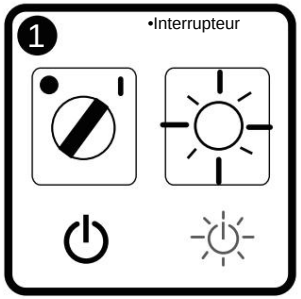
Des modèles

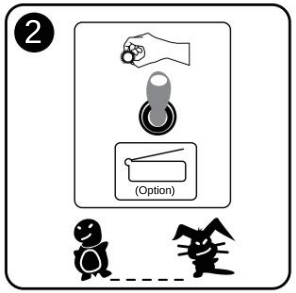
SIR-1T

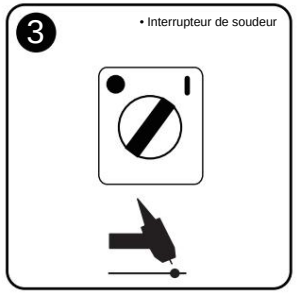


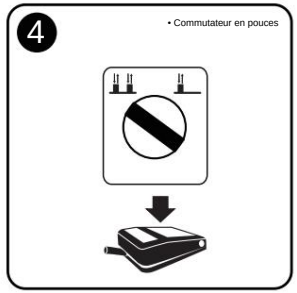


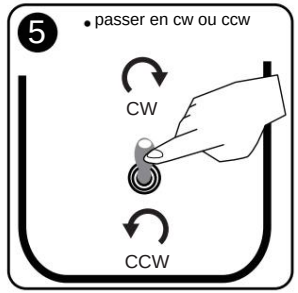

Pouce
Standard
Cours
Lien
TIG
ou
MOI
arc

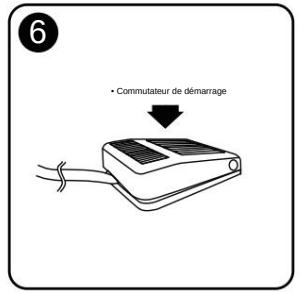

1
•Interrupteur

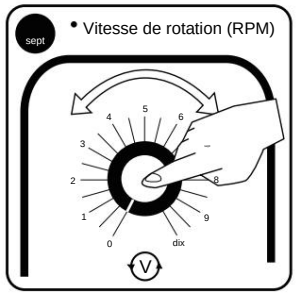

2
(Option)

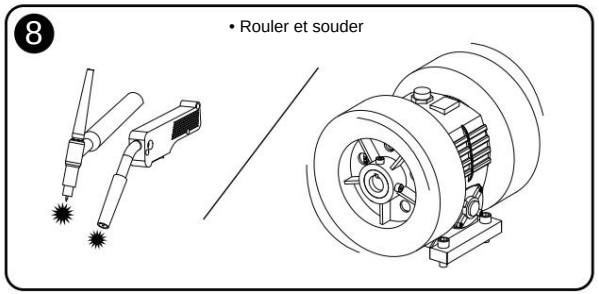

3
• Interrupteur de soudeur

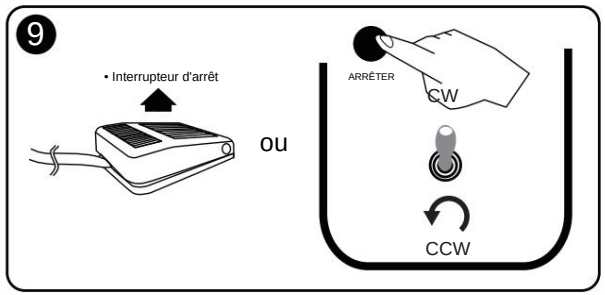

4
• Commutateur en pouces

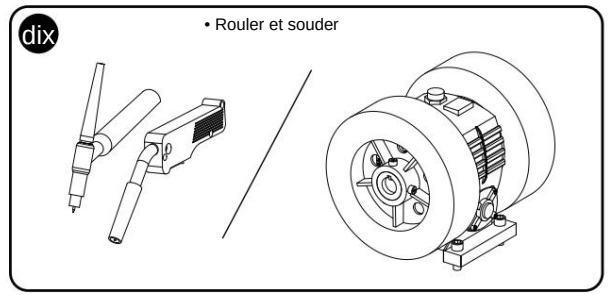

5
• passer en cw ou ccw
CW
CCW


6
• Commutateur de démarrage

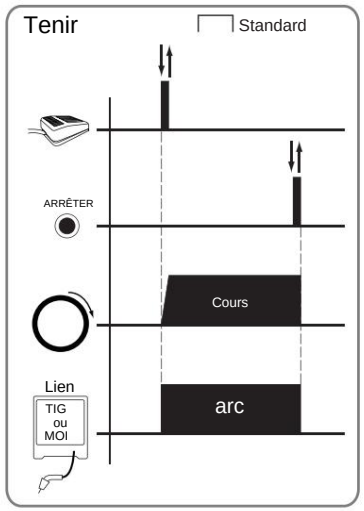

sept
• Vitesse de rotation (RPM)
0
1
2
3
4
5
6
8
9
dix
V

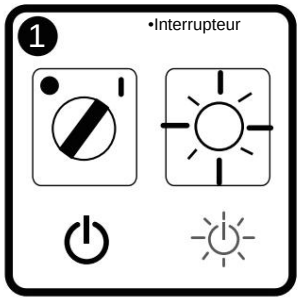

8
• Rouler et souder

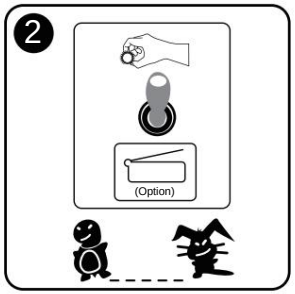

9
• Interrupteur d'arrêt
ou
ARRÊTER
CW
CCW

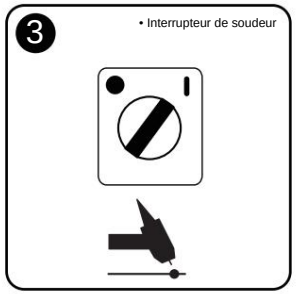

dix
• Rouler et souder

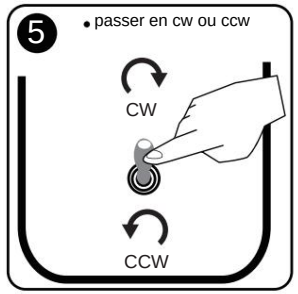
• Maintien automatique

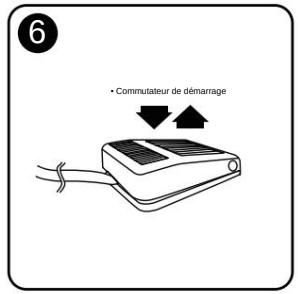


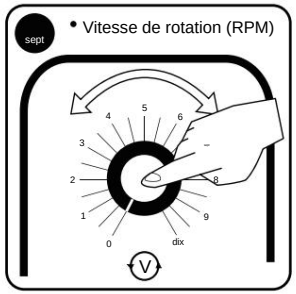


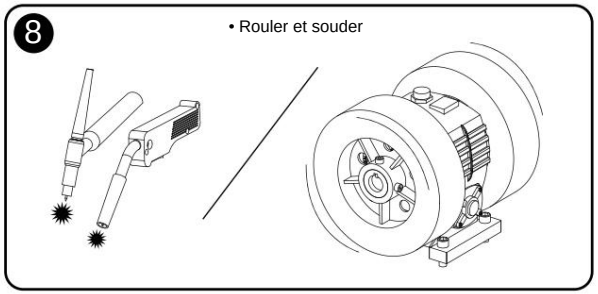


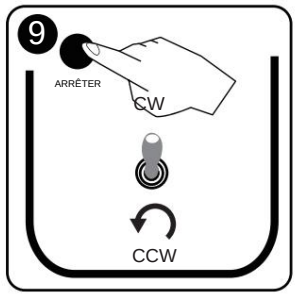


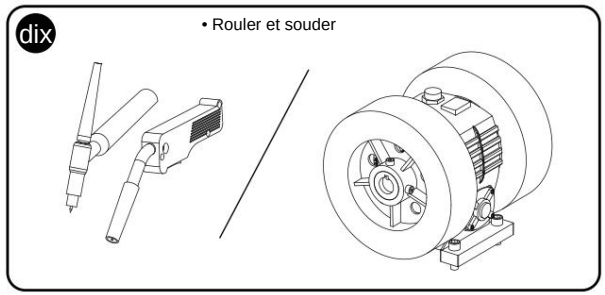




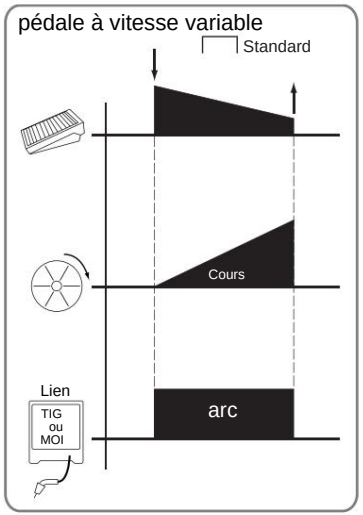


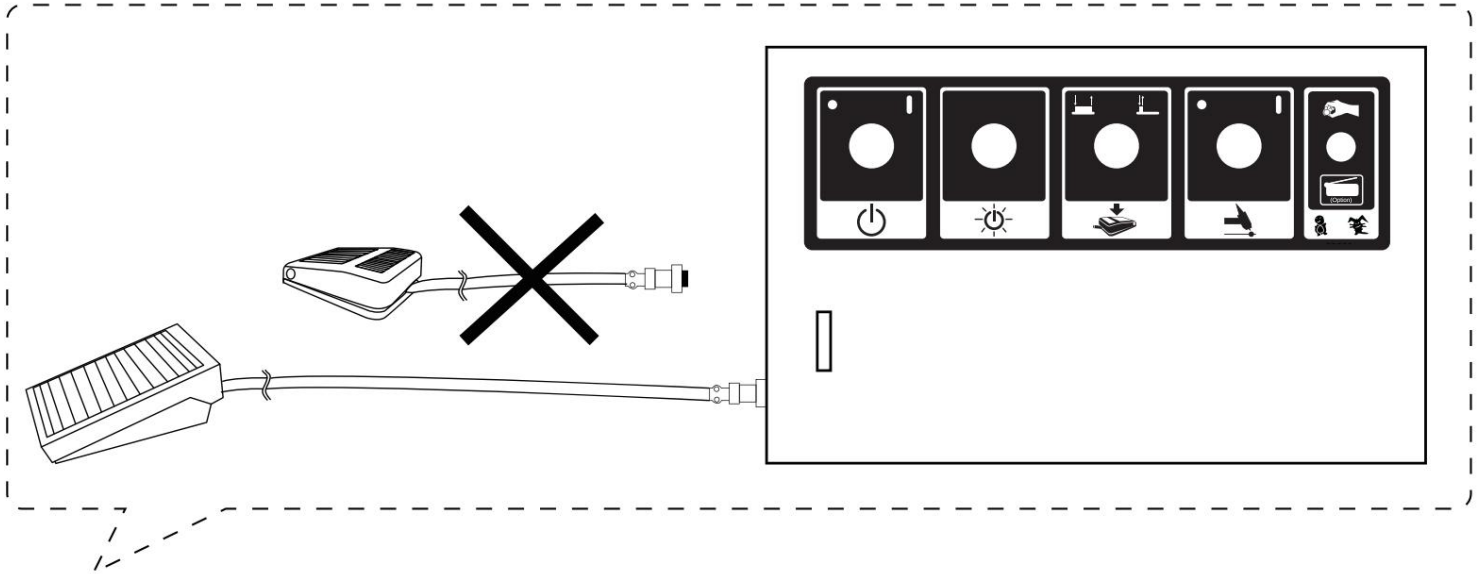


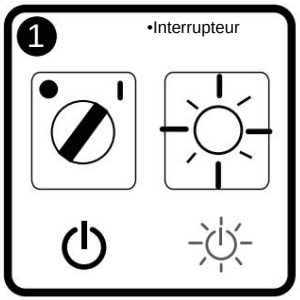


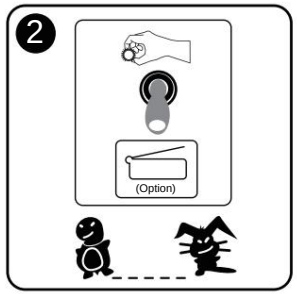


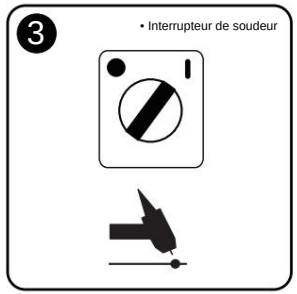
• Pédale de vitesse réglable (utilisez la pédale de vitesse variable) (Option)

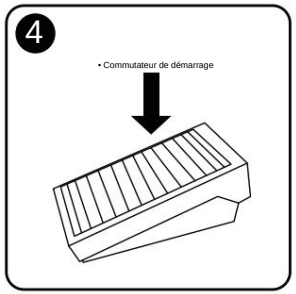


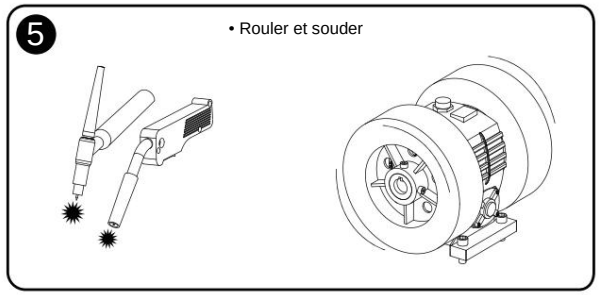


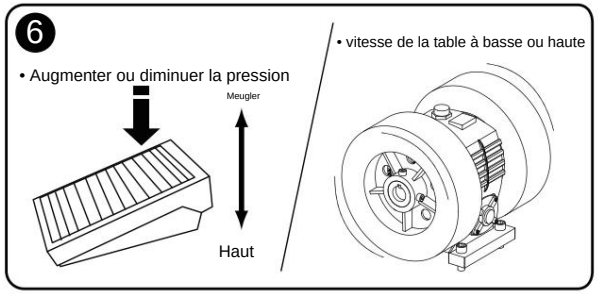


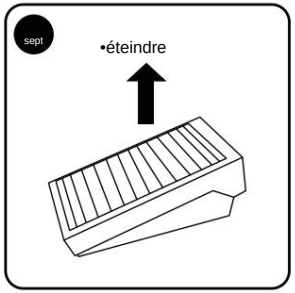


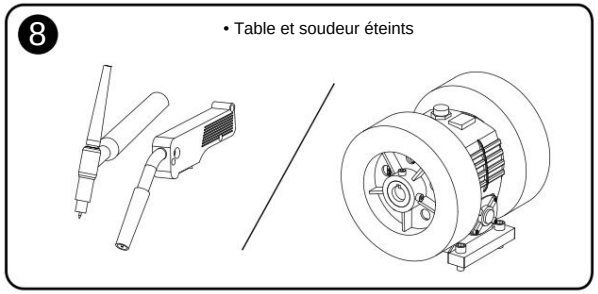




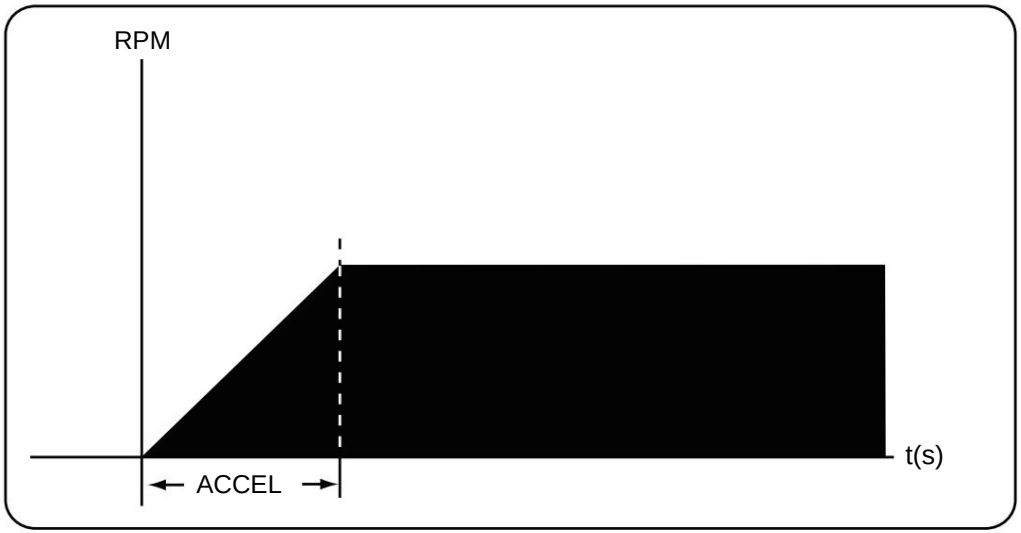


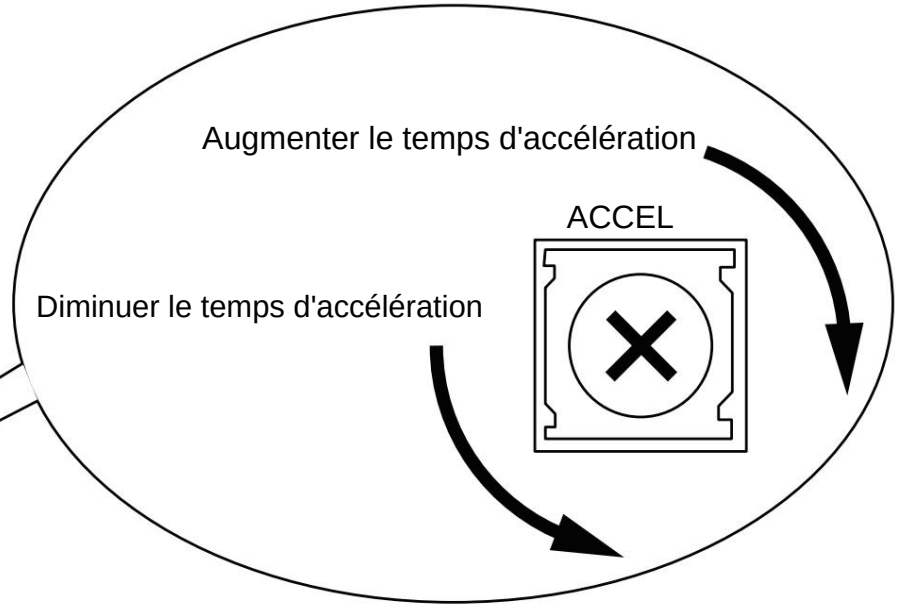




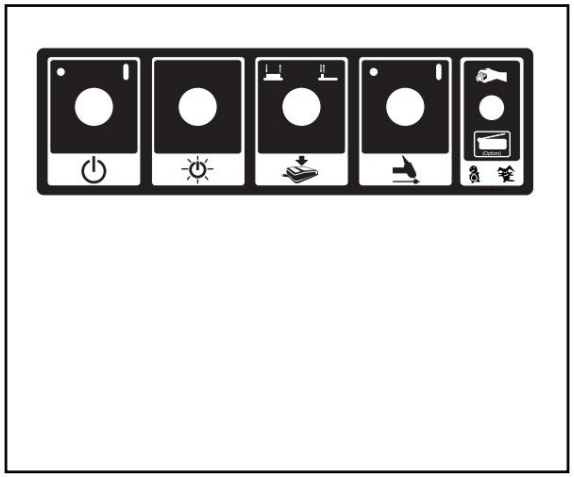


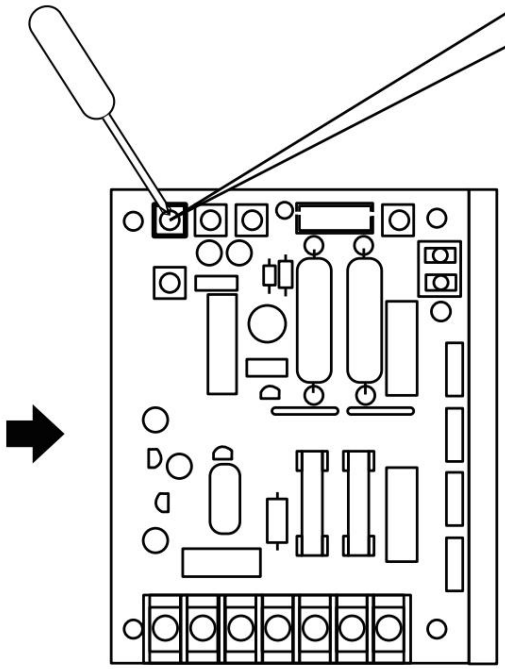
•Démarrage de la table et accélération du temps d'ajustement





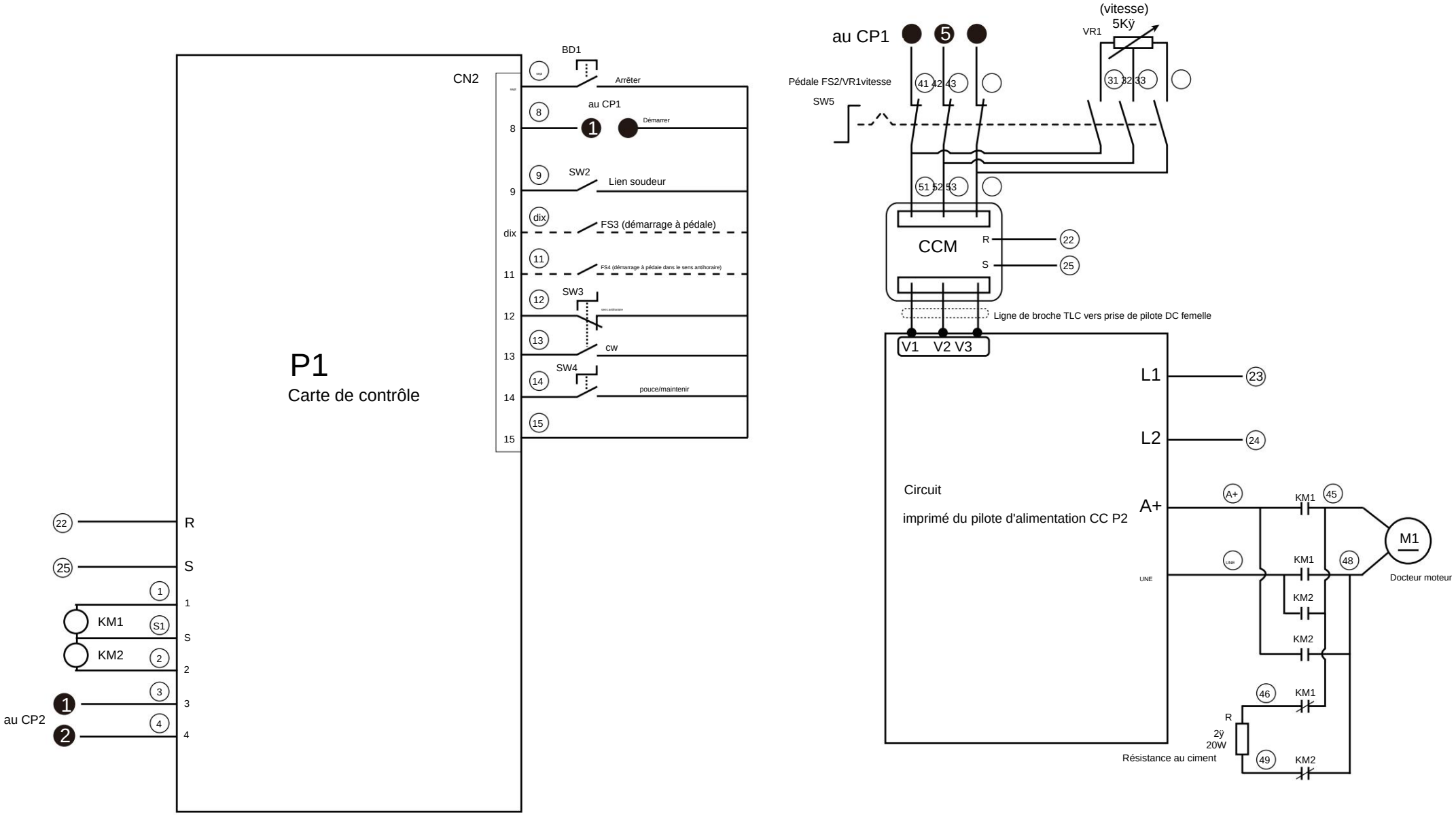
Ouvrir le panneau de contrôle





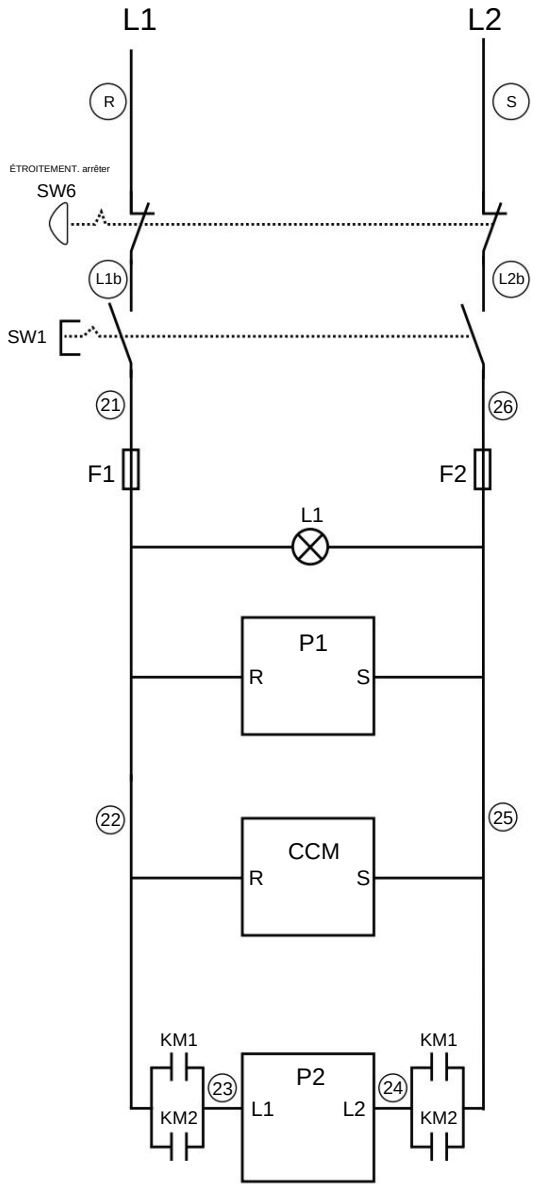
Pilote de moteur à courant continu

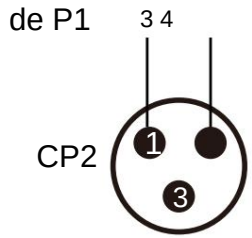
A.1 Schéma électrique du SIR-1T



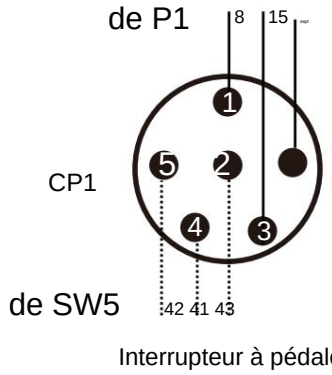
SIR-1T
CA 230V / 1Ø

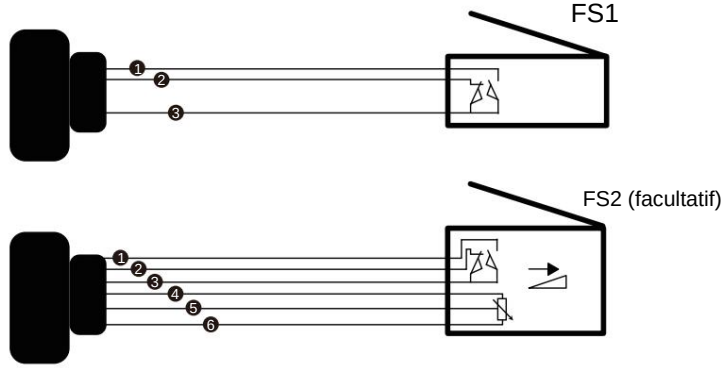
A.2 Schéma électrique du SIR-1T





Lien de soudure

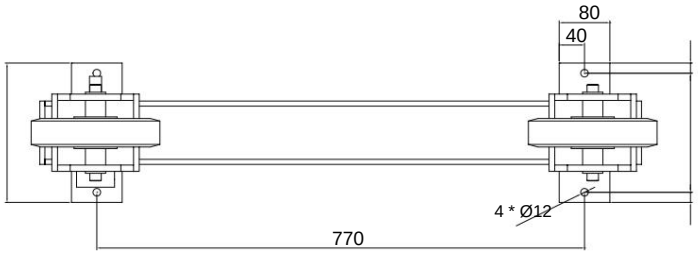


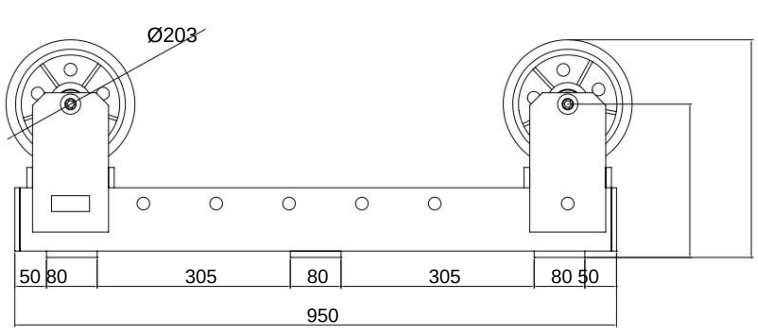


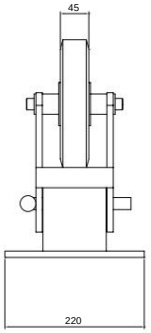
Interrupteur à pédale

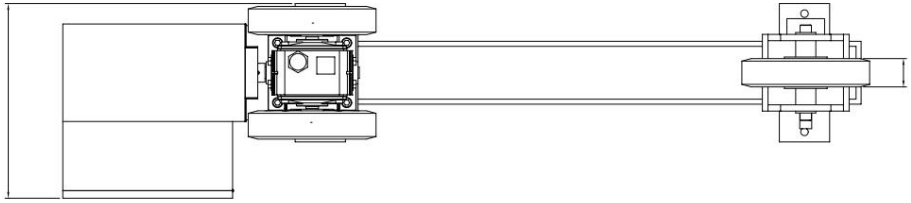
SIR-1T
CA 230V / 1Ø

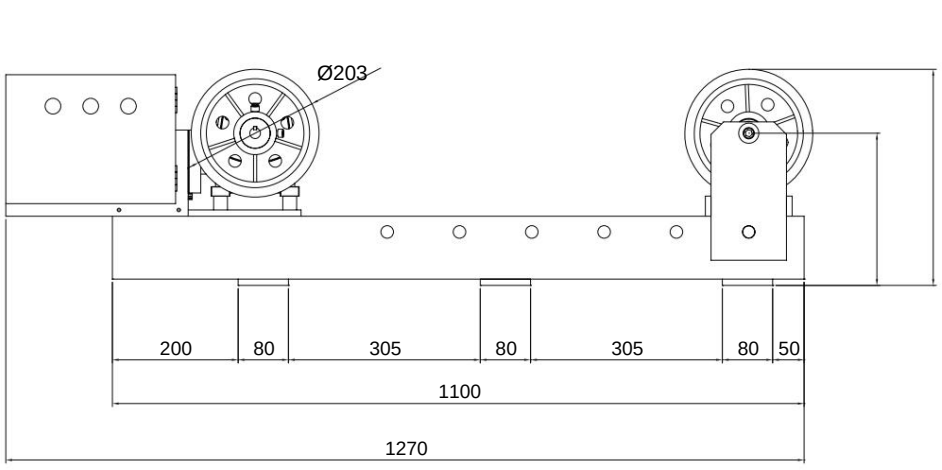
SIR-1T

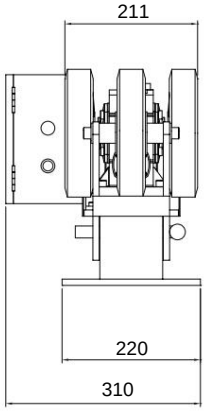




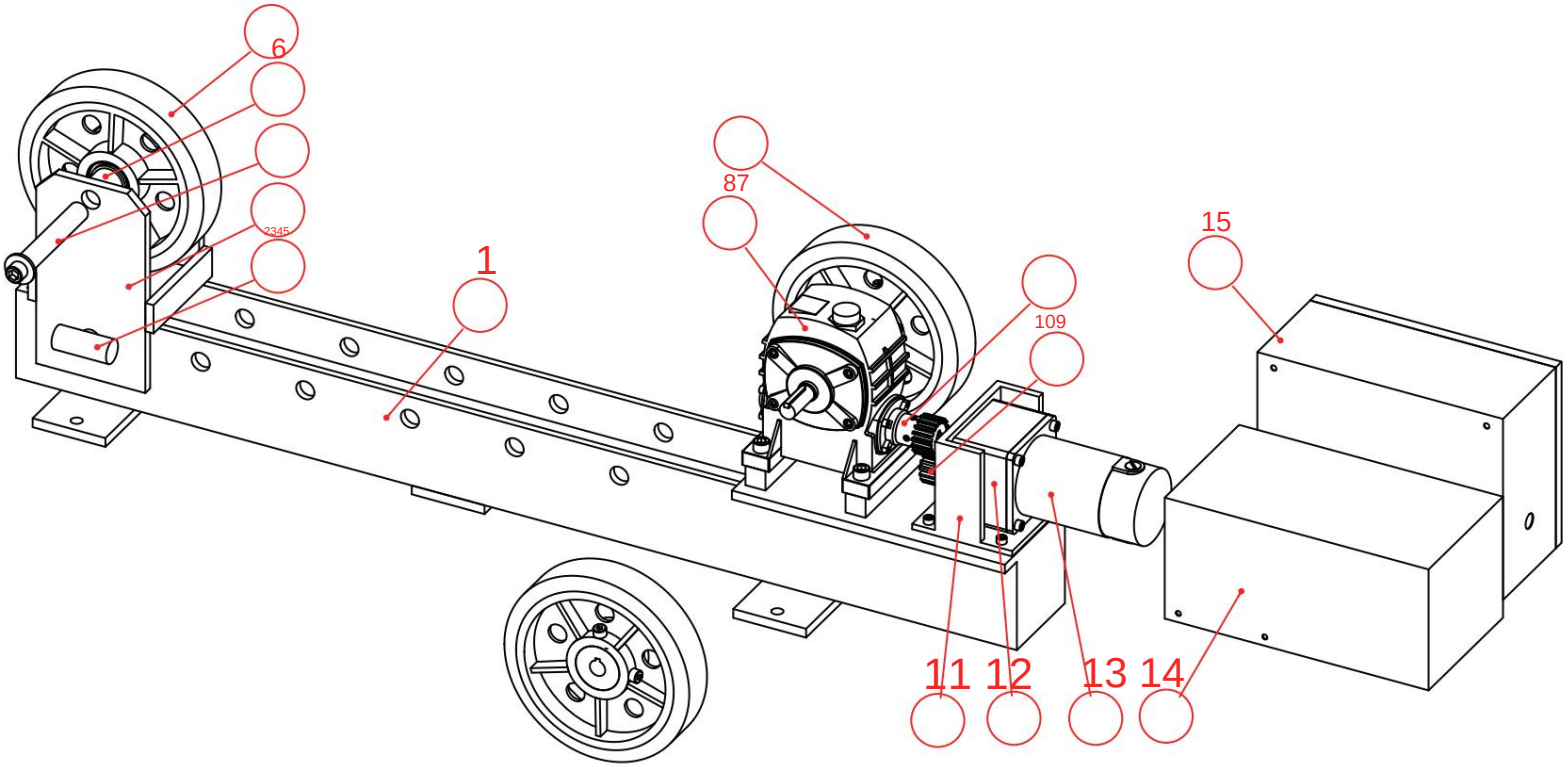




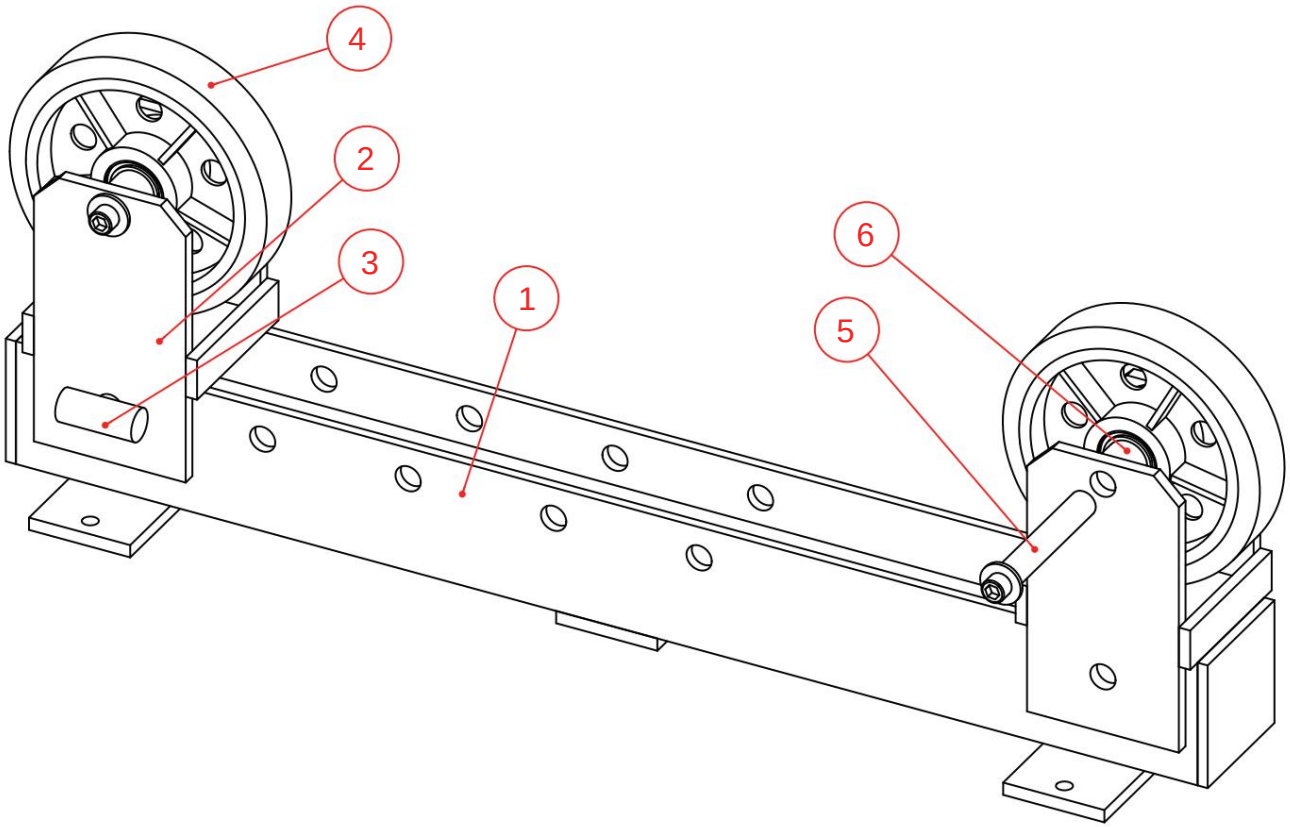




UNITÉ:mm



Point 1.	Nom du port	Numéro de port	Q`TÉ 1 1 1
2. 3.	Socle à rouleaux	SIR1T01	1 1 2 1
4. 5.	Étagère inactive	SIR1T03	2 1 1 1
6. 7.	Épingler	SIR1T07	1 1 1 1
8. 9.	Inactif	SIR1T09	
10.	Axe inactif	SIR1T04	
11.	Bague	SIR1T05	
12.	Réducteur à vis sans fin	LW50V-30B SIR1T08	
13.	Conduire	P2M01 P1M01	
14.	Engrenage d'entraînement POS2	SIR1T06 5GX25KB	
15.	Pignon d'entraînement POS1	M29SGX-1818	
	Tablette moteur	SIR1T10 SIR1TC	
	Réducteur de vitesse		
	Docteur moteur		
	Couvercle du moteur		
	Boîte		



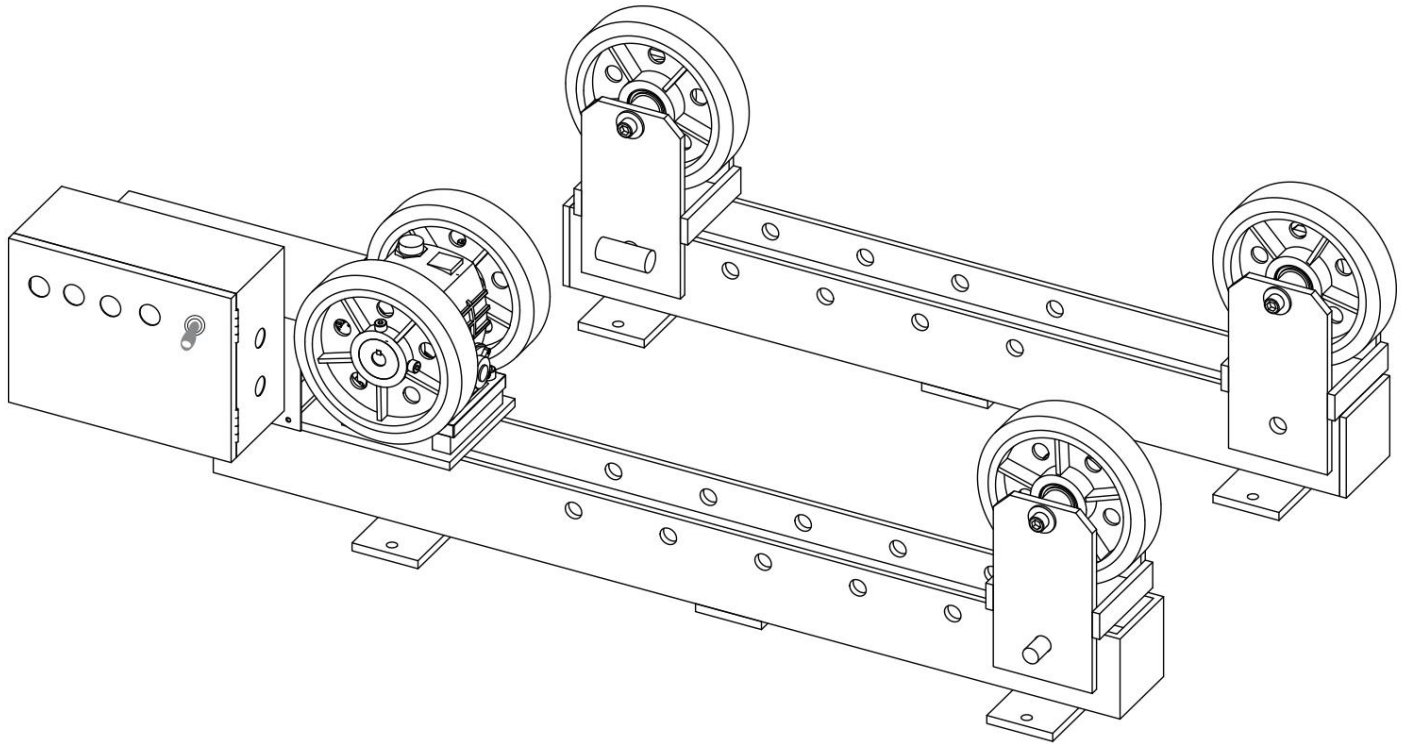
Point	Nom du port	Numéro de port	Q`TÉ 1
1. 2.	Socle à rouleaux	SIR1T02	1 1 2
3. 4.	Étagère inactive	SIR1T03	2 4
5. 6.	Épingler	SIR1T07	
	Inactif	SIR1T09	
	Axe inactif	SIR1T04	
	Bague	SIR1T05	

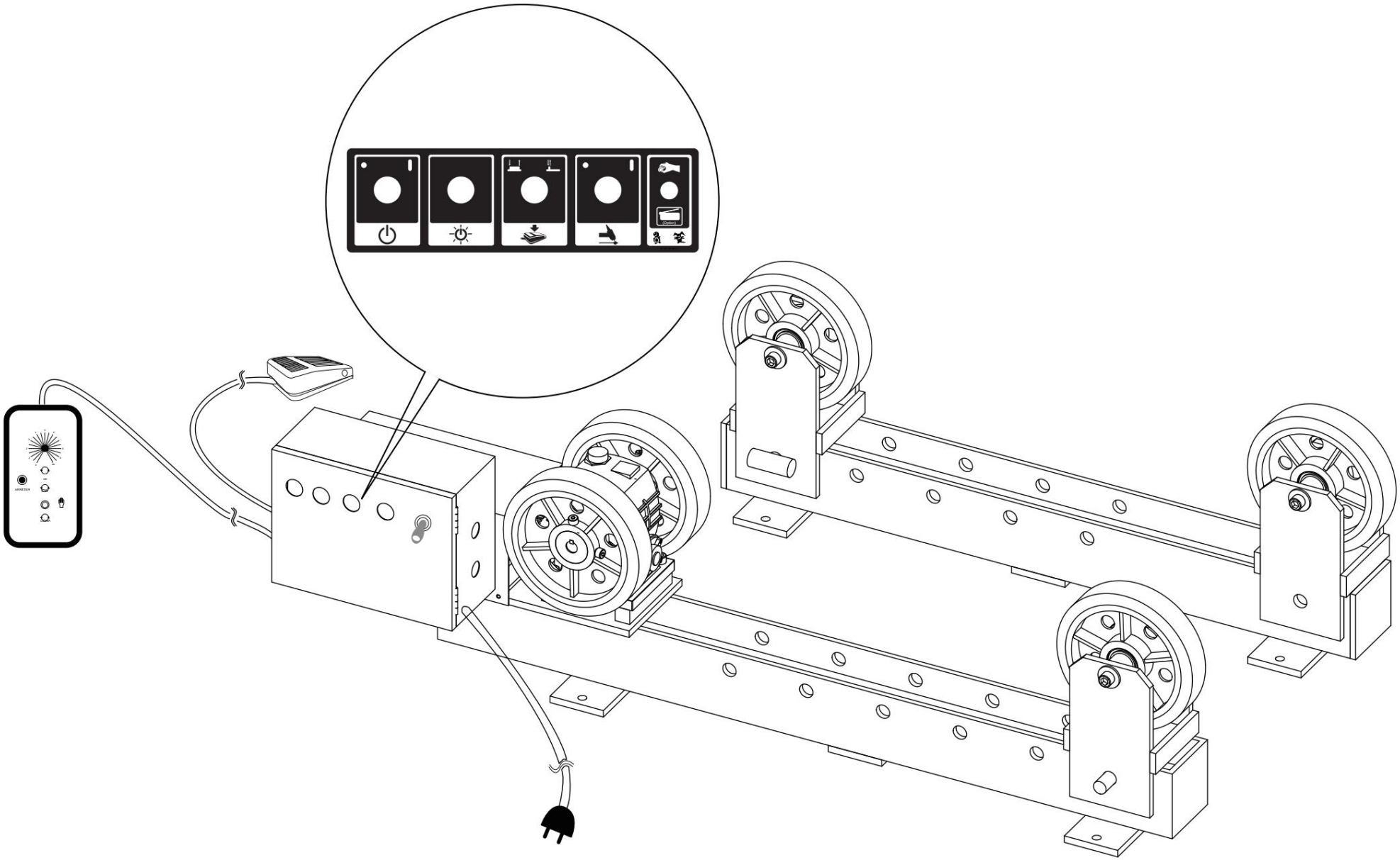
JAVAC

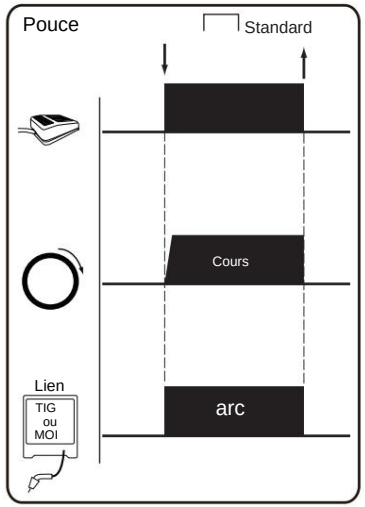
Manuel d'utilisation du propriétaire

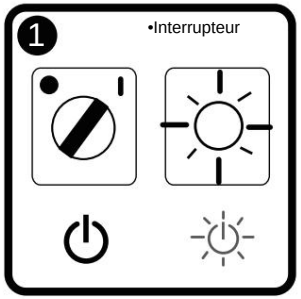
Des modèles

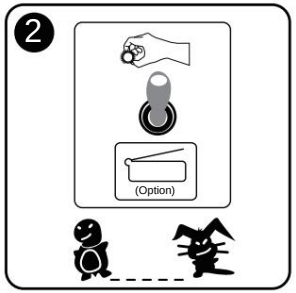
SIR-3T

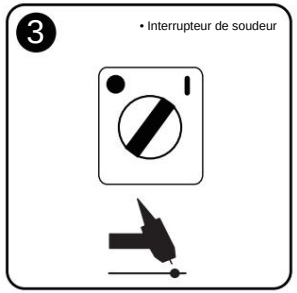


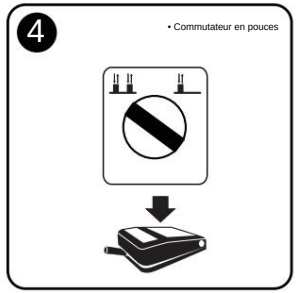


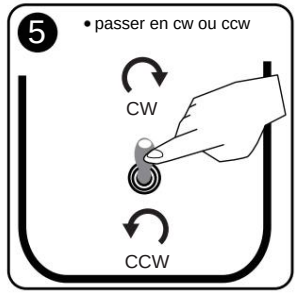

Pouce
Standard
Cours
Lien
TIG
ou
MOI
arc

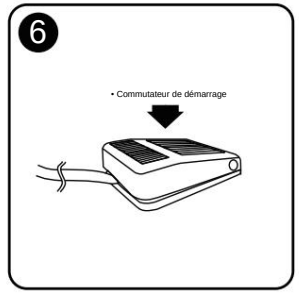

1
•Interrupteur

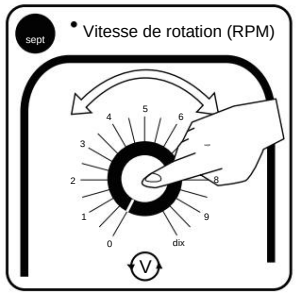

2
(Option)

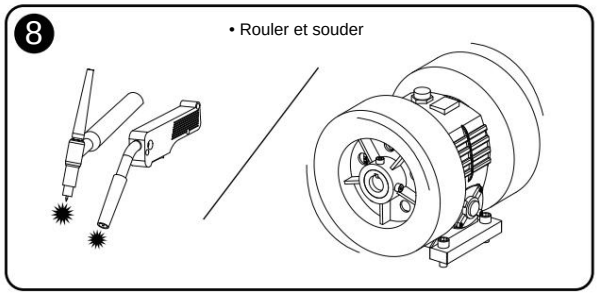

3
• Interrupteur de soudeur

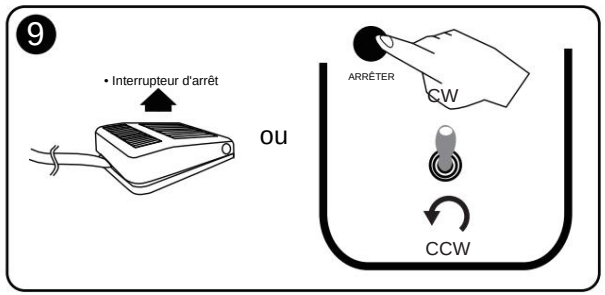

4
• Commutateur en pouces

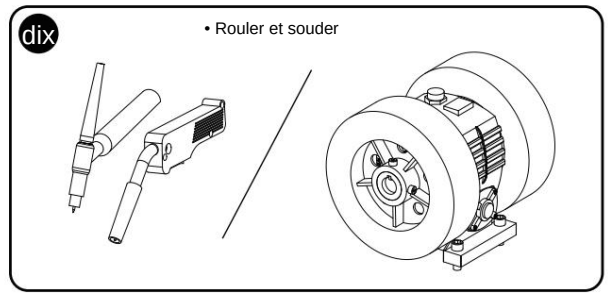

5
• passer en cw ou ccw
CW
CCW


6
• Commutateur de démarrage

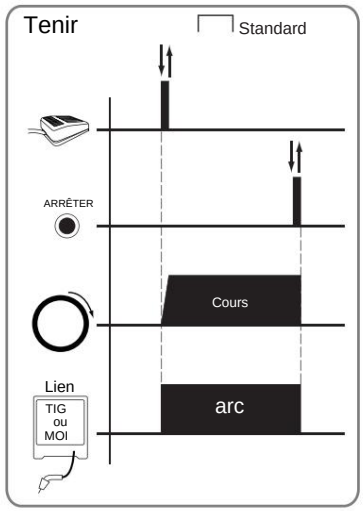

sept
• Vitesse de rotation (RPM)
0
1
2
3
4
5
6
8
9
dix
V

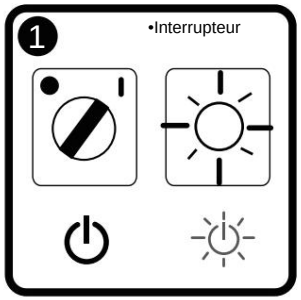

8
• Rouler et souder

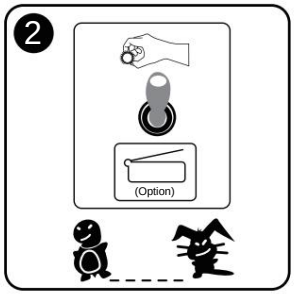

9
• Interrupteur d'arrêt
ou
ARRÊTER
CW
CCW

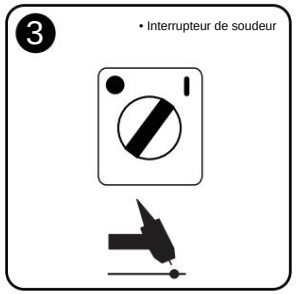

dix
• Rouler et souder

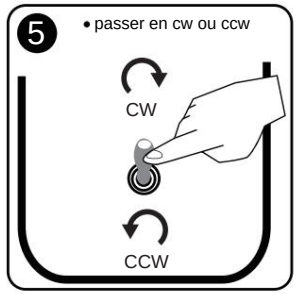
• Maintien automatique

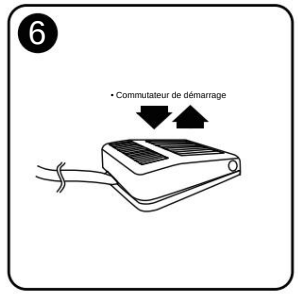


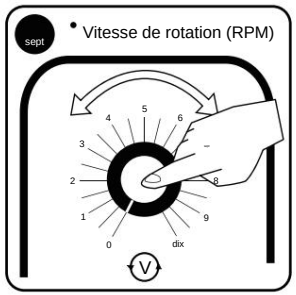


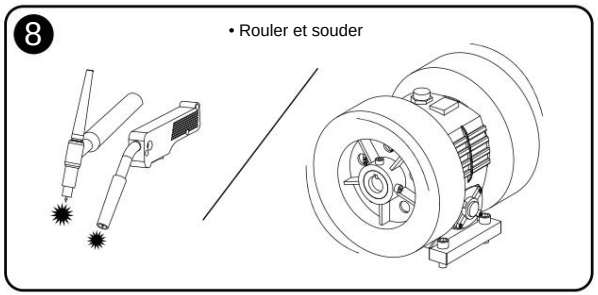


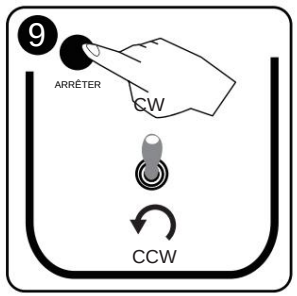


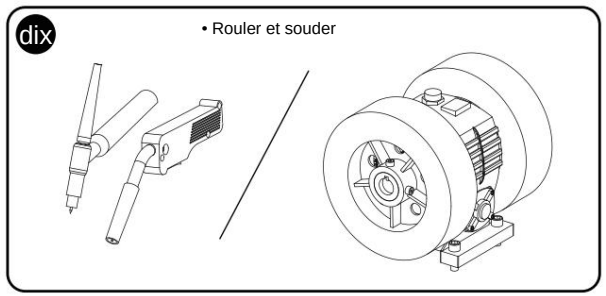




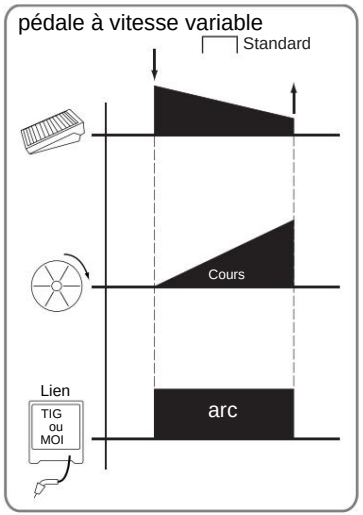


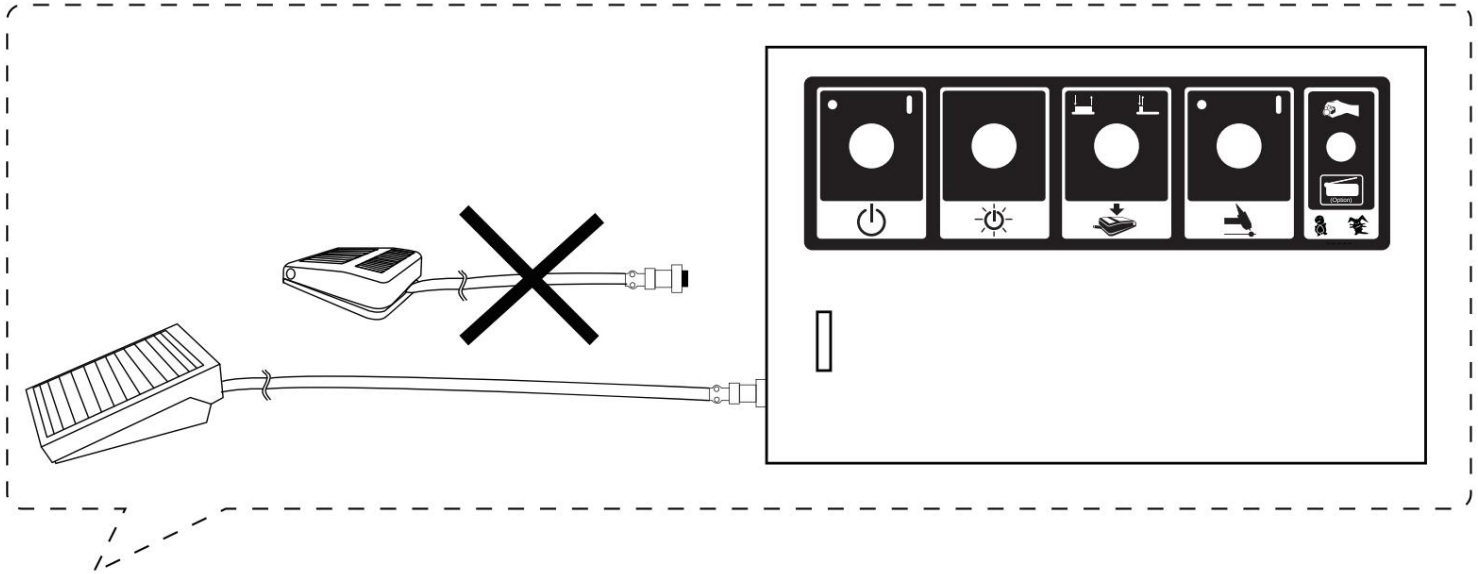


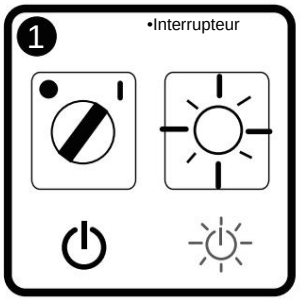


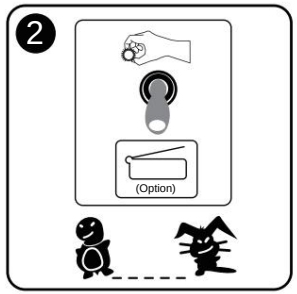


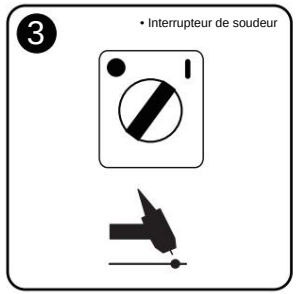
• Pédale de vitesse réglable (utilisez la pédale de vitesse variable) (Option)

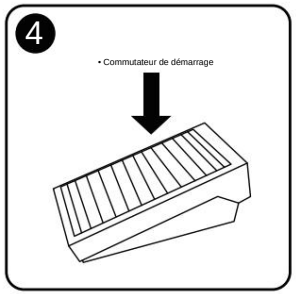


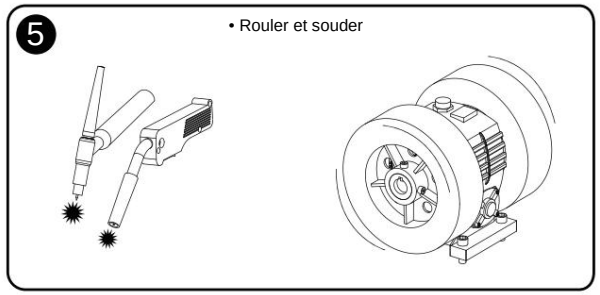


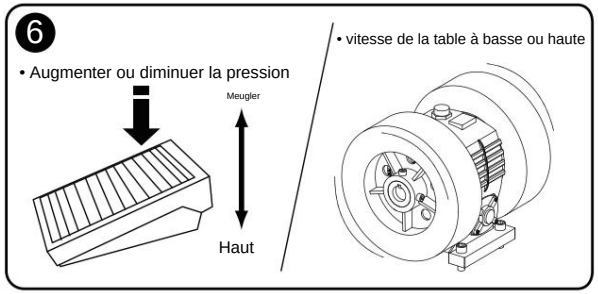


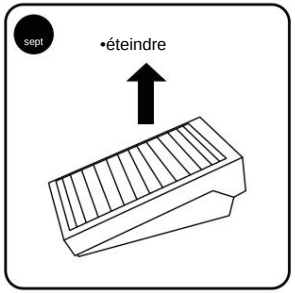


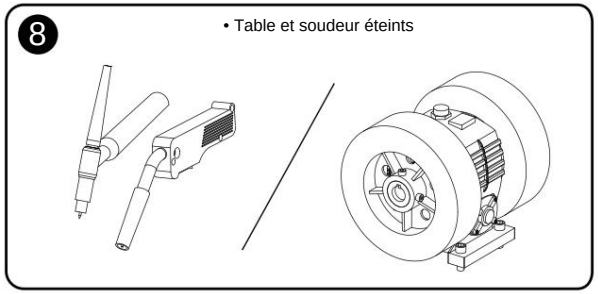




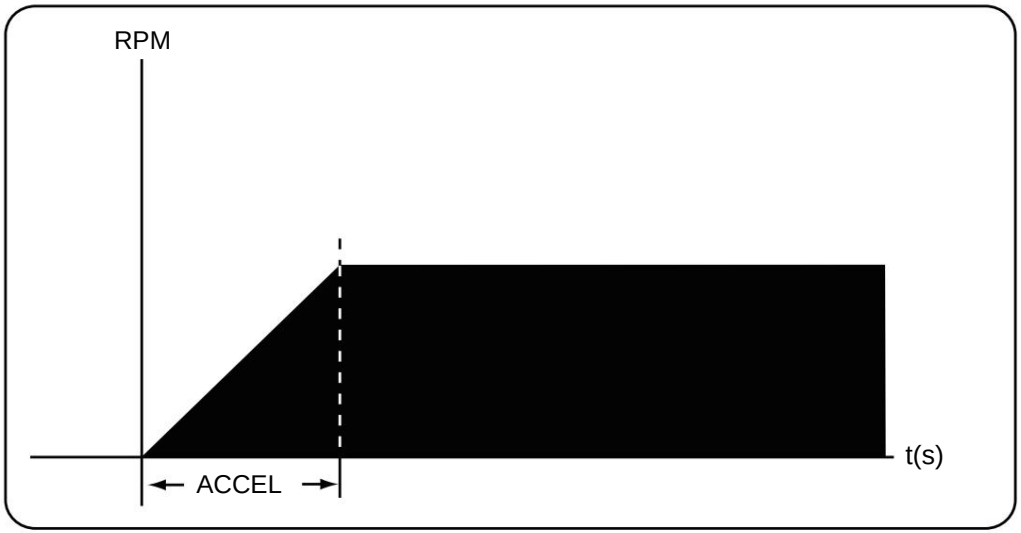


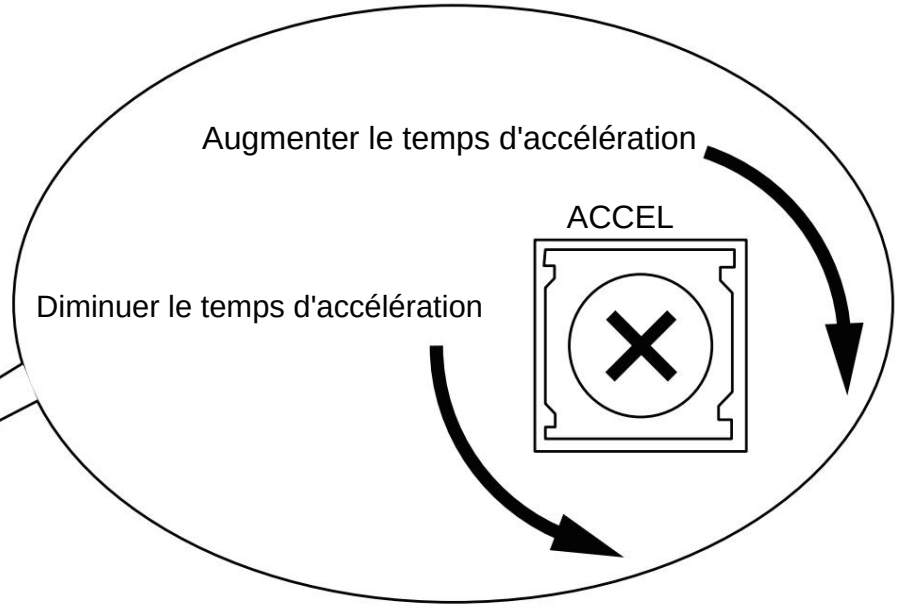




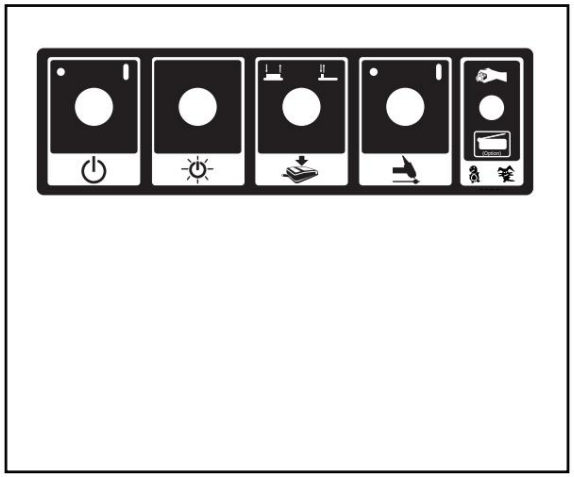


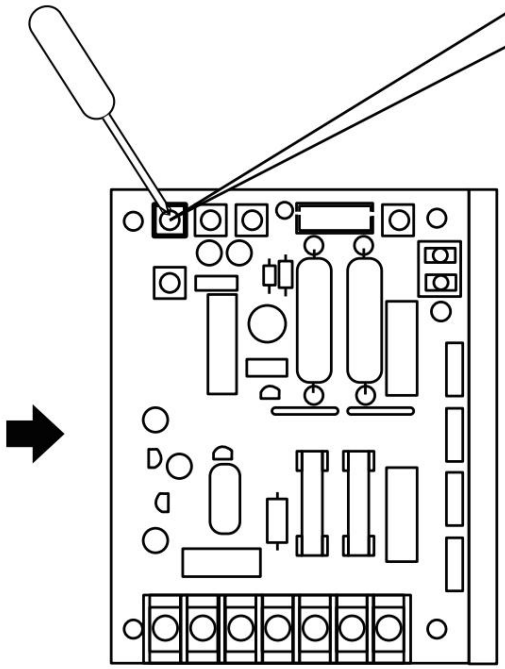
•Démarrage de la table et accélération du temps d'ajustement





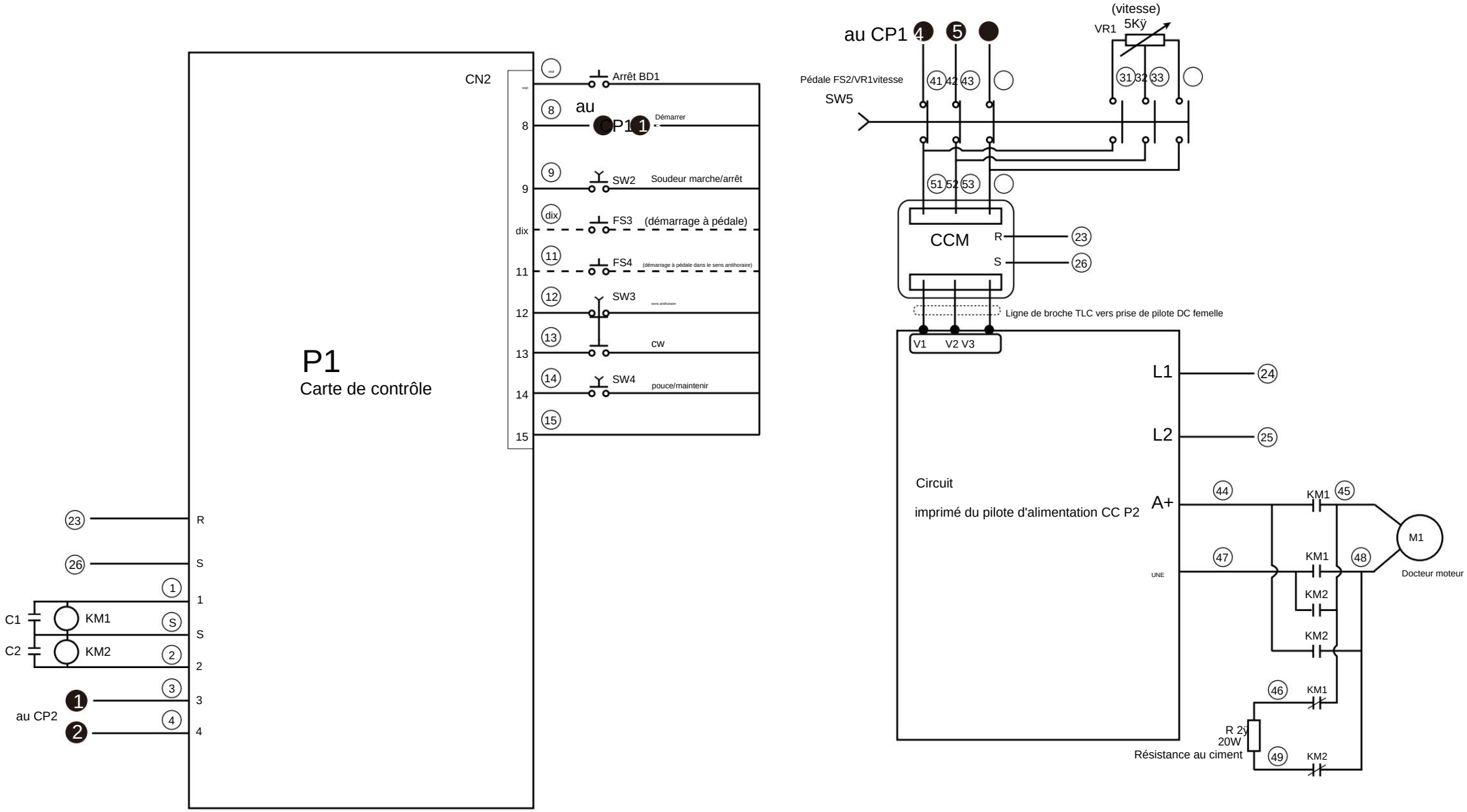
Ouvrir le panneau de contrôle





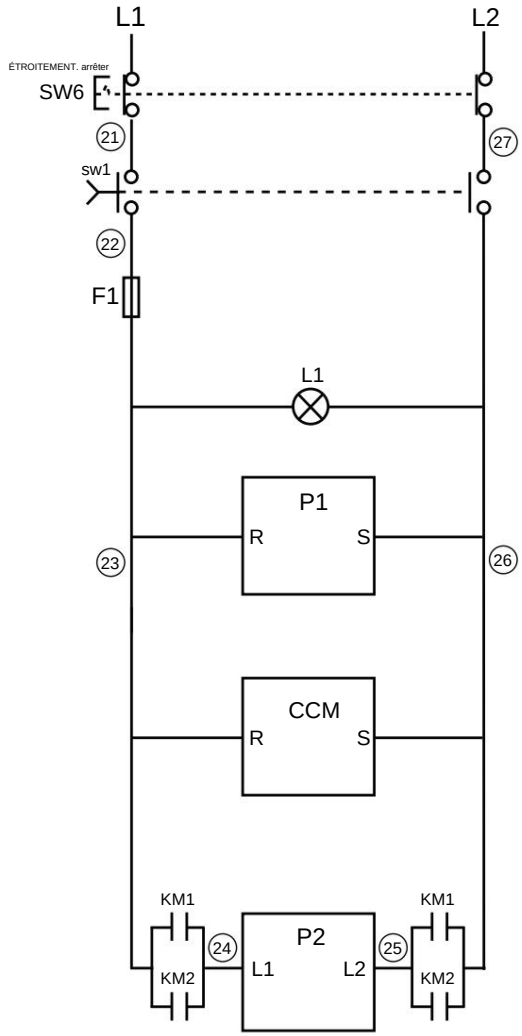
Pilote de moteur à courant continu

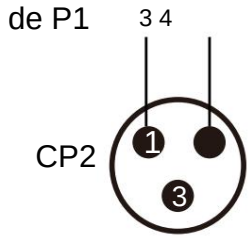
A.1 Schéma électrique du SIR-3T



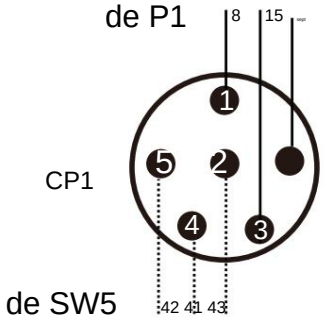
SIR-3T
CA 230V / 1Ø

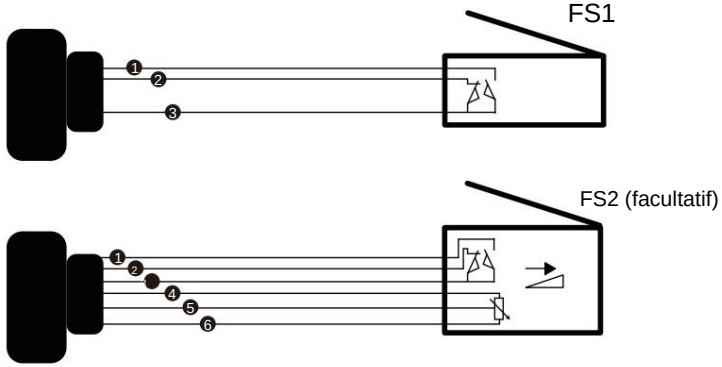
A.2 Schéma électrique du SIR-3T





Lien de soudure

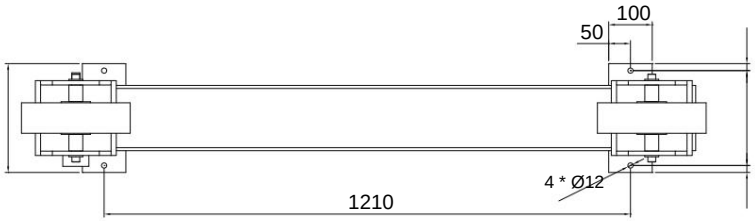


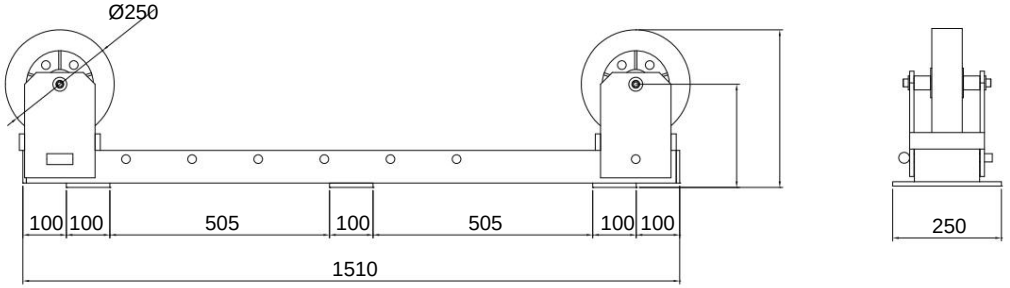


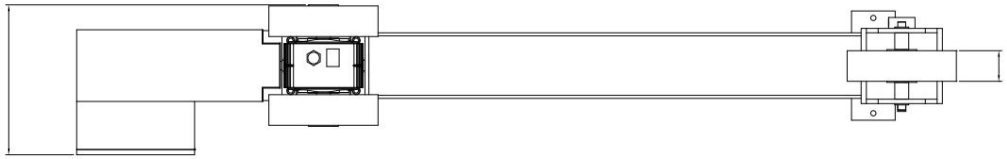
Interrupteur à pédale

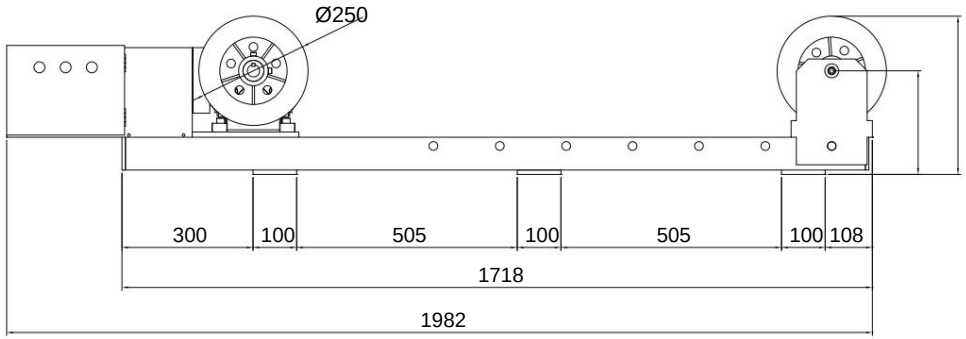
SIR-3T
CA 230V / 1Ø

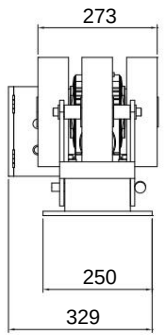
SIR-3T



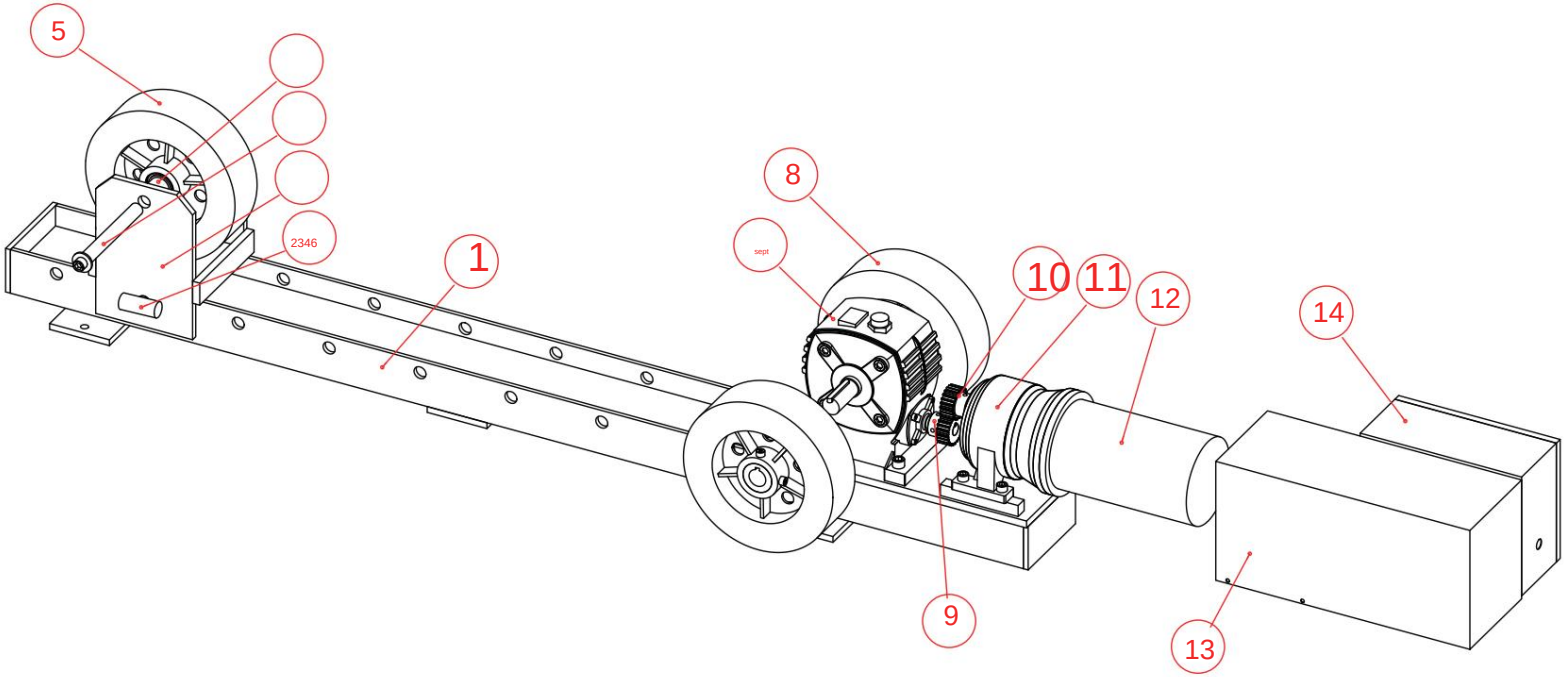




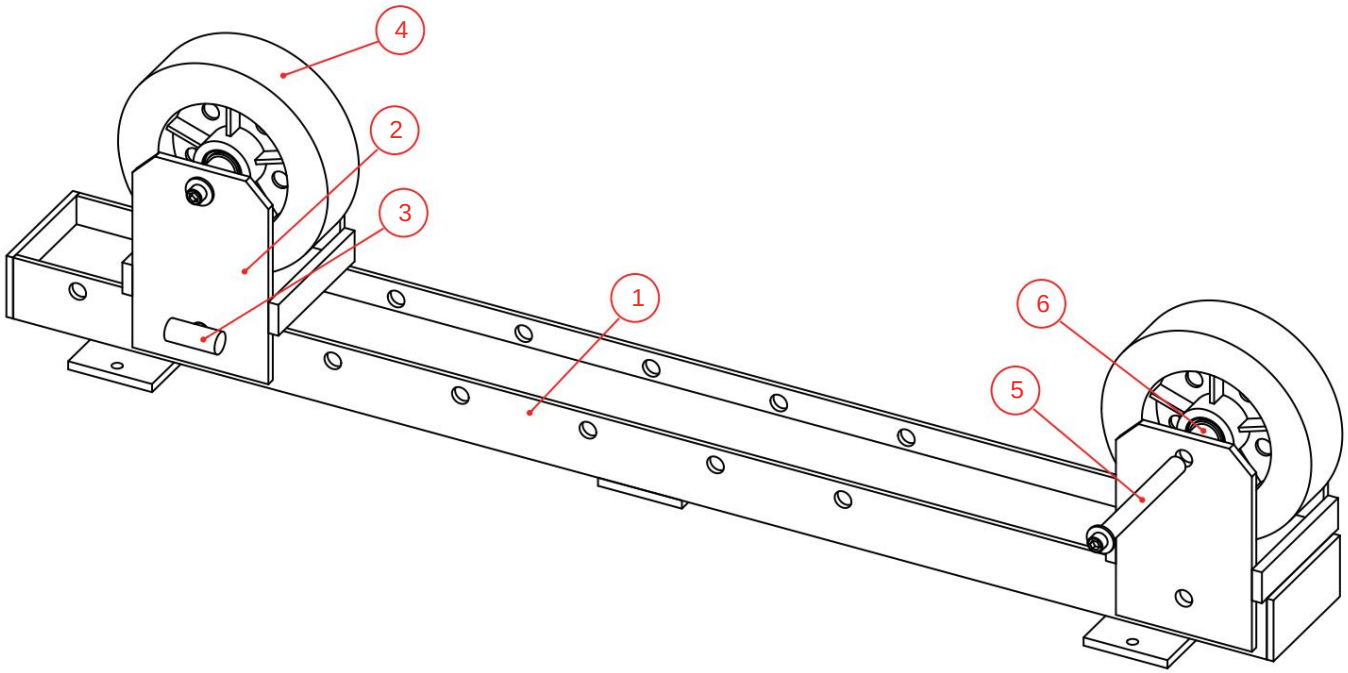




UNITÉ:mm



Point 1.	Nom du port	Numéro de port	Q`TÉ 1 1 1
2. 3.	Socle à rouleaux	SIR3T01	1 1 2
4. 5.	Étagère inactive	SIR3T03	1 2 1
6. 7.	Épingler	SIR3T10	1 1 1
8. 9.	Axe inactif	SIR3T04	1 1
10.	Inactif	SIR3T09	
11.	Bague	SIR3T05	
12.	Réducteur à vis sans fin	LW70V-30B SIR3T08	
13.	Conduire	SIR3T07 SIR3T06	
14.	Engrenage d'entraînement	CHM-200-40 PM-	
	Engrenage d'entraînement	V200W180V SIR3T11	
	Réducteur de vitesse	SIR3TC	
	Docteur moteur		
	Couvercle du moteur		
	Boîte		



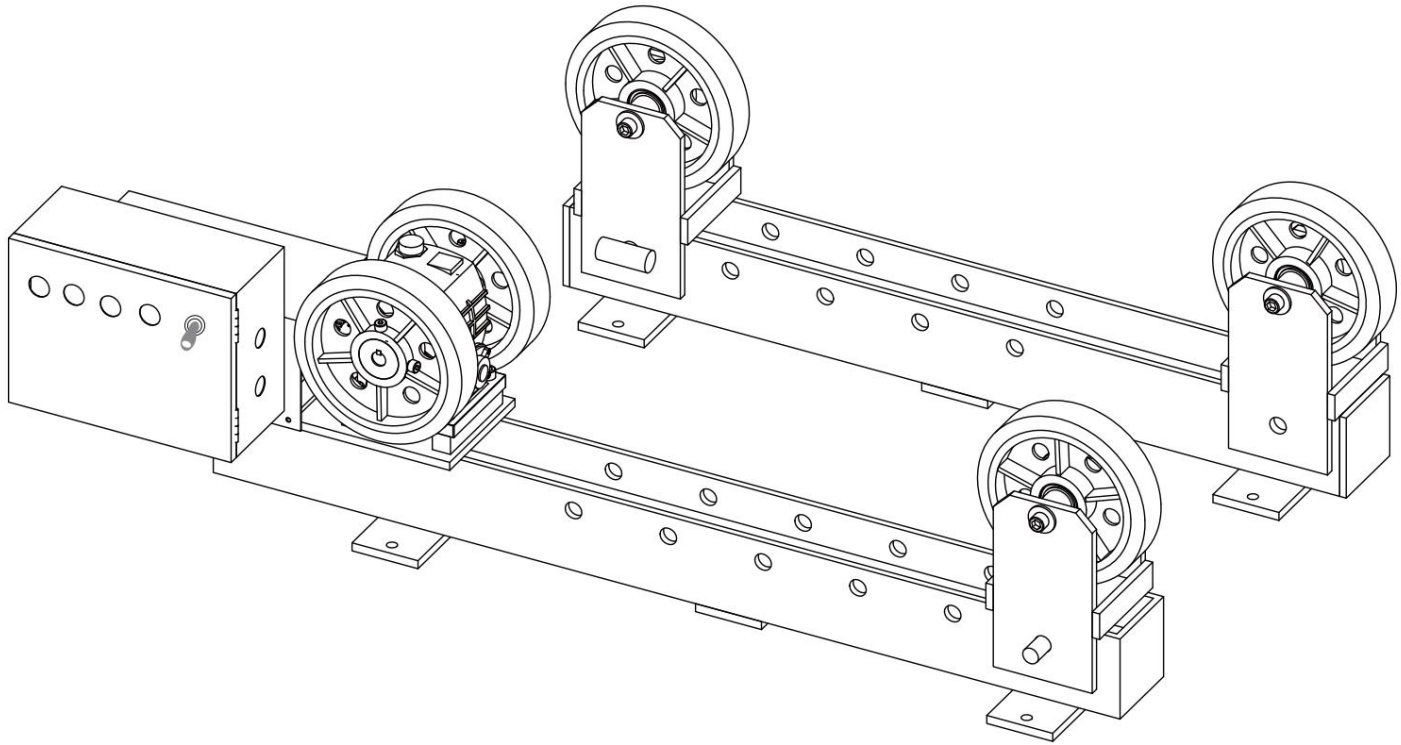
Point	Nom du port	Numéro de port	Q`TÉ 1
1. 2.	Socle à rouleaux	SIR3T02	1 1 2
3. 4.	Étagère inactive	SIR3T03	2 4
5. 6.	Épingler	SIR3T010	
	Inactif	SIR3T09 SIR3T04	
	Axe inactif	SIR3T05	
	Bague		

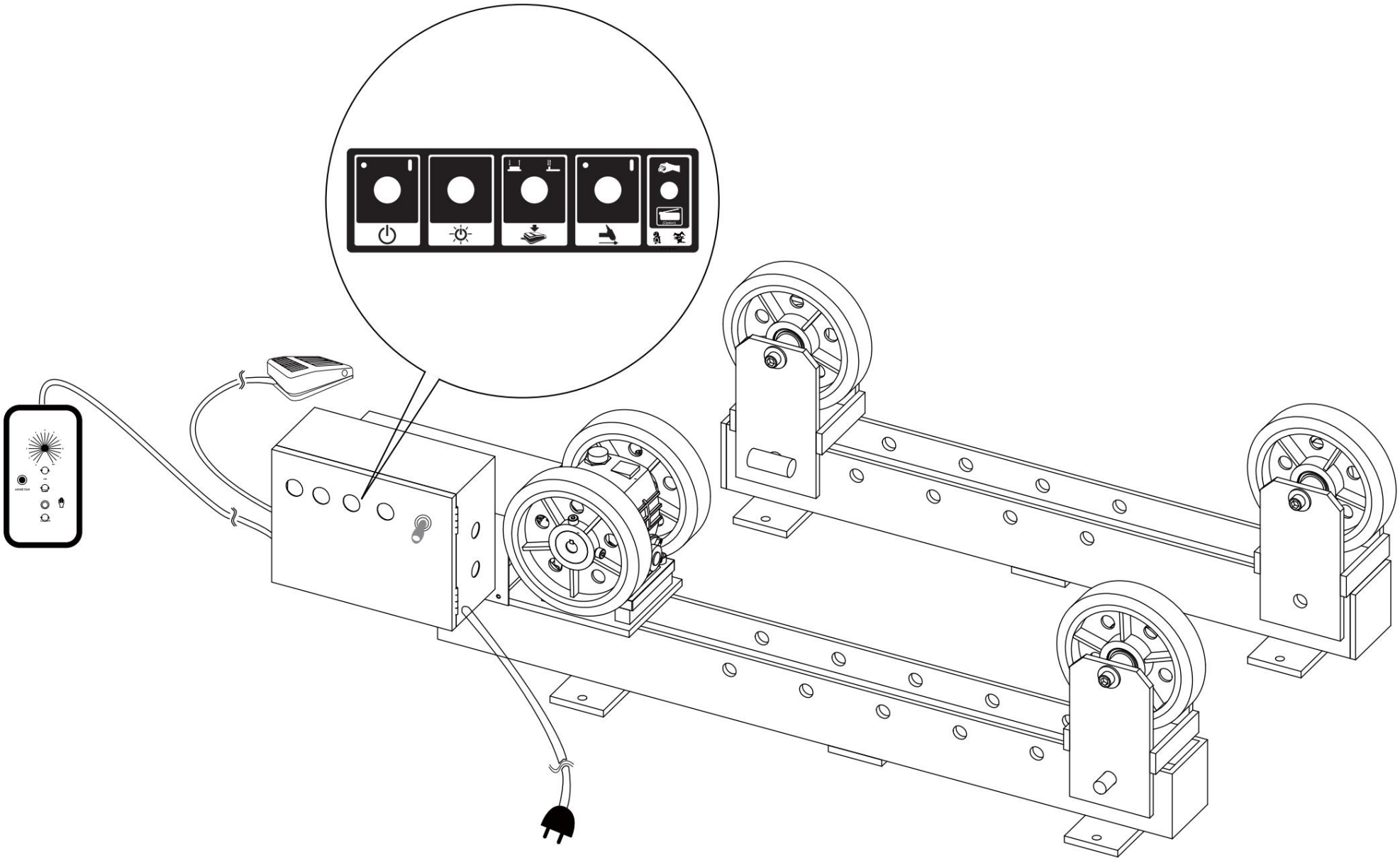
JAVAC

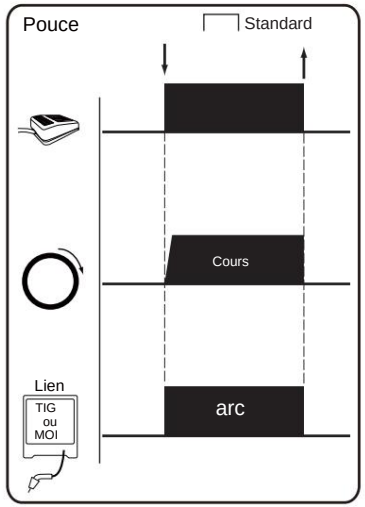
Manuel d'utilisation du propriétaire

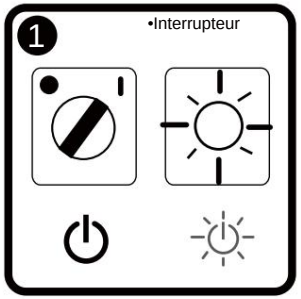
Des modèles

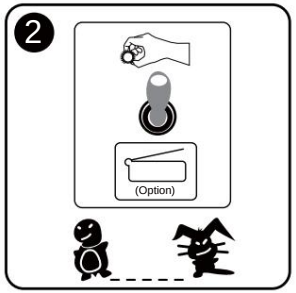
SIR-5T

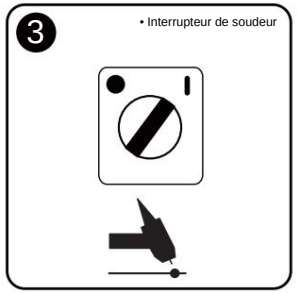


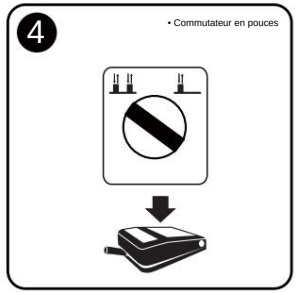


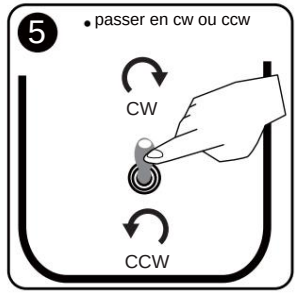

Pouce
Standard
Cours
Lien
TIG
ou
MOI
arc

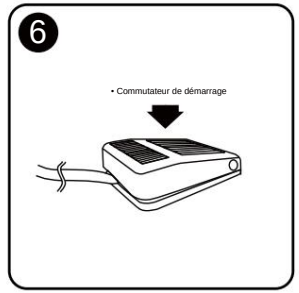

1
•Interrupteur

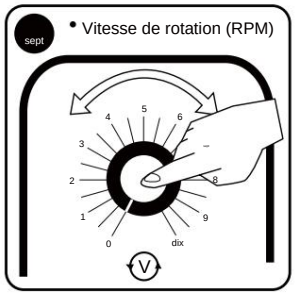

2
(Option)

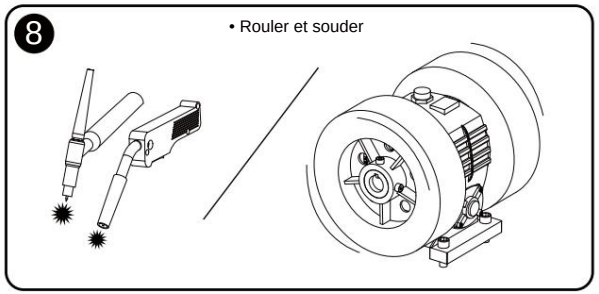

3
• Interrupteur de soudeur

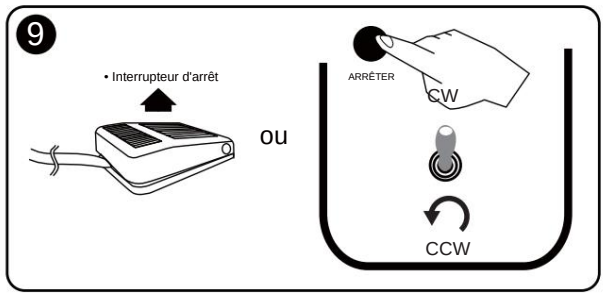

4
• Commutateur en pouces

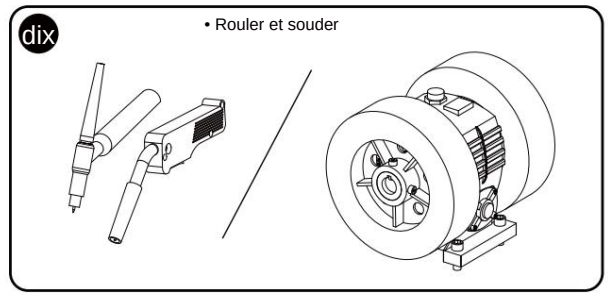

5
• passer en cw ou ccw
CW
CCW


6
• Commutateur de démarrage

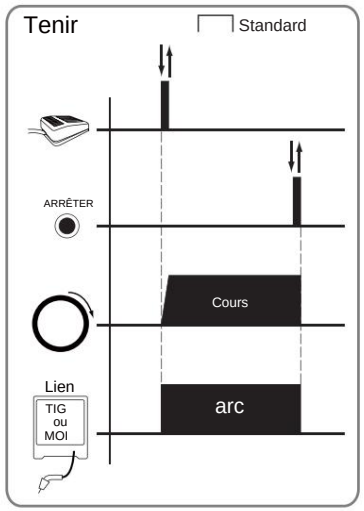

sept
• Vitesse de rotation (RPM)
dix
V

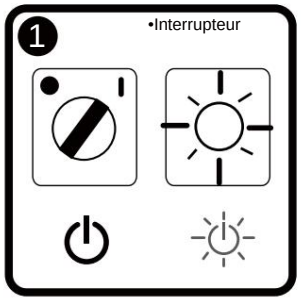

8
• Rouler et souder

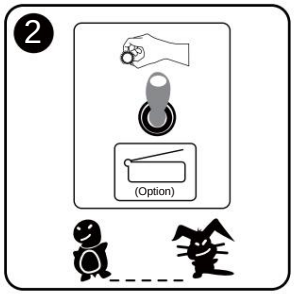

9
• Interrupteur d'arrêt
ou
ARRÊTER
CW
CCW

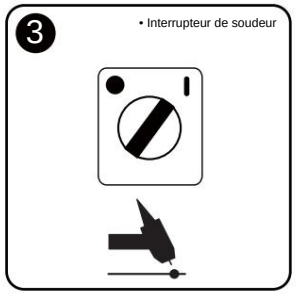

dix
• Rouler et souder

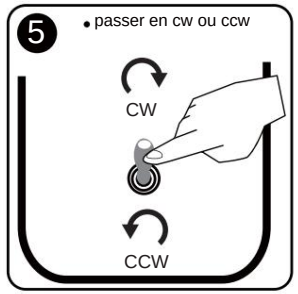
• Maintien automatique

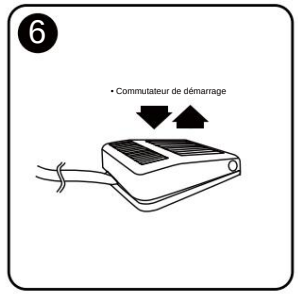


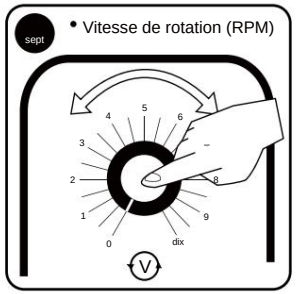


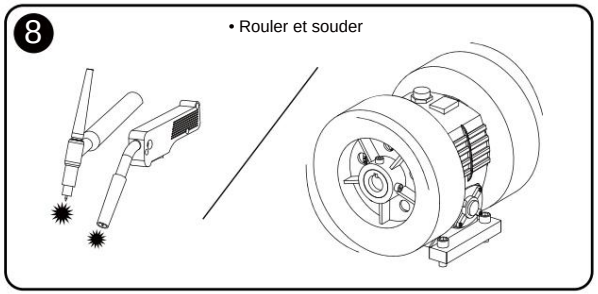


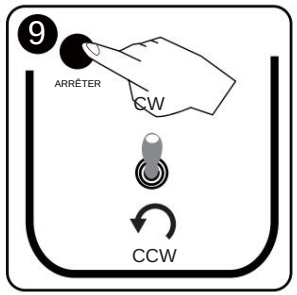


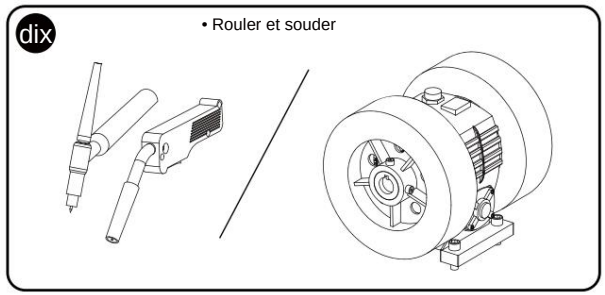




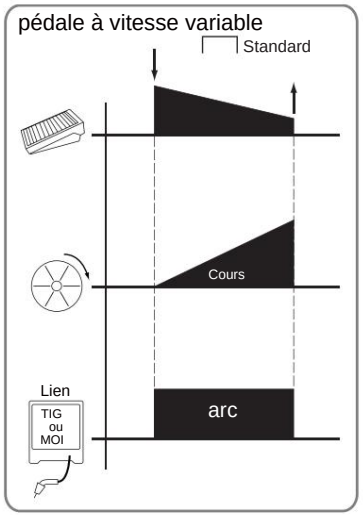


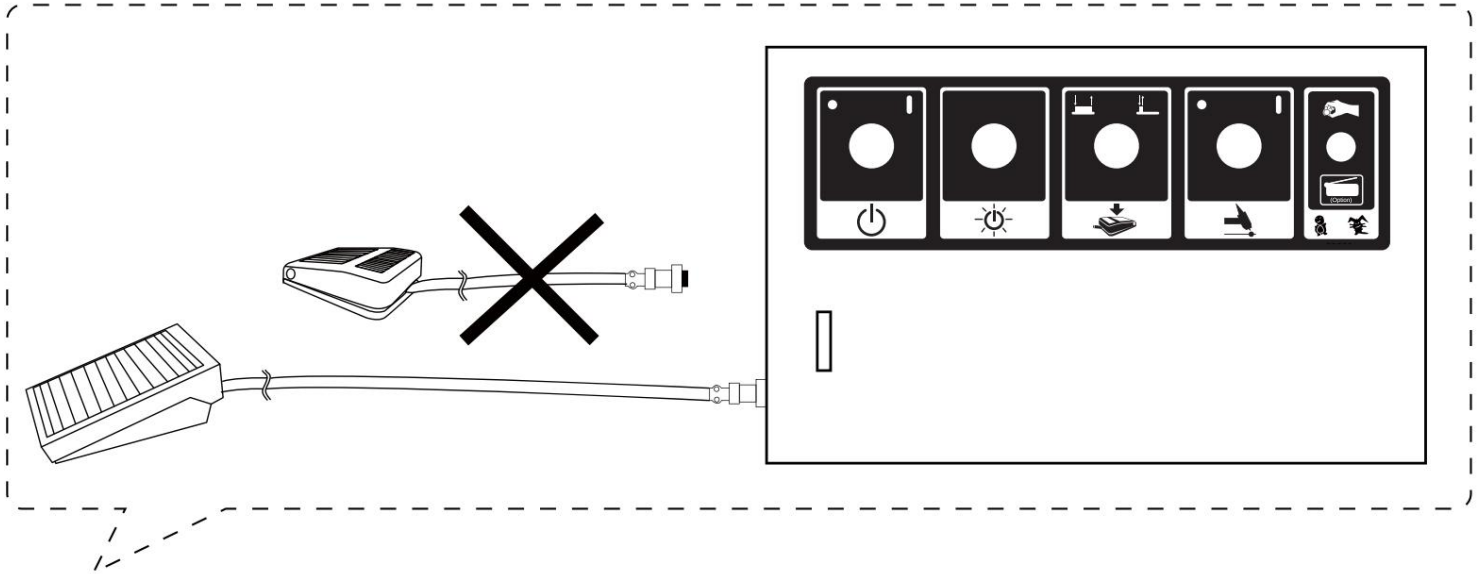


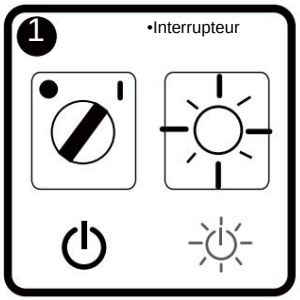


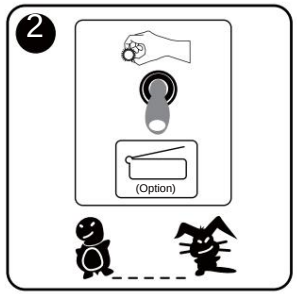


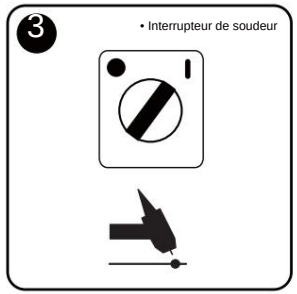
• Pédale de vitesse réglable (utilisez la pédale de vitesse variable) (Option)

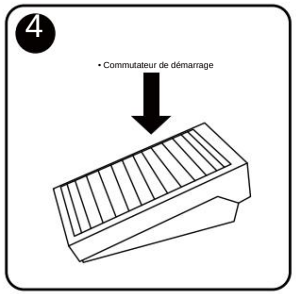


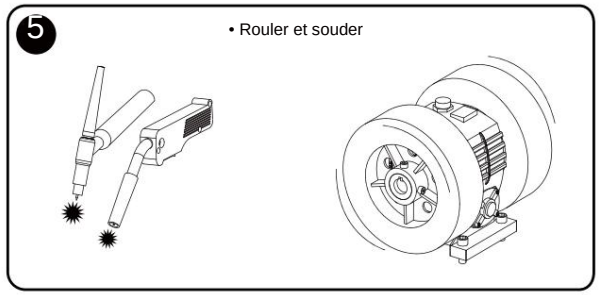


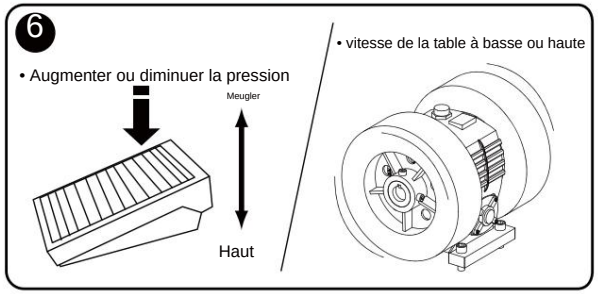


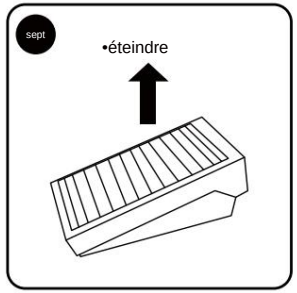


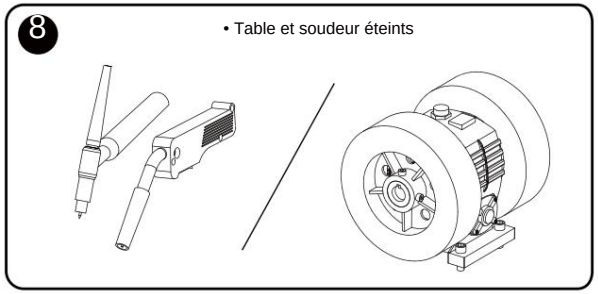




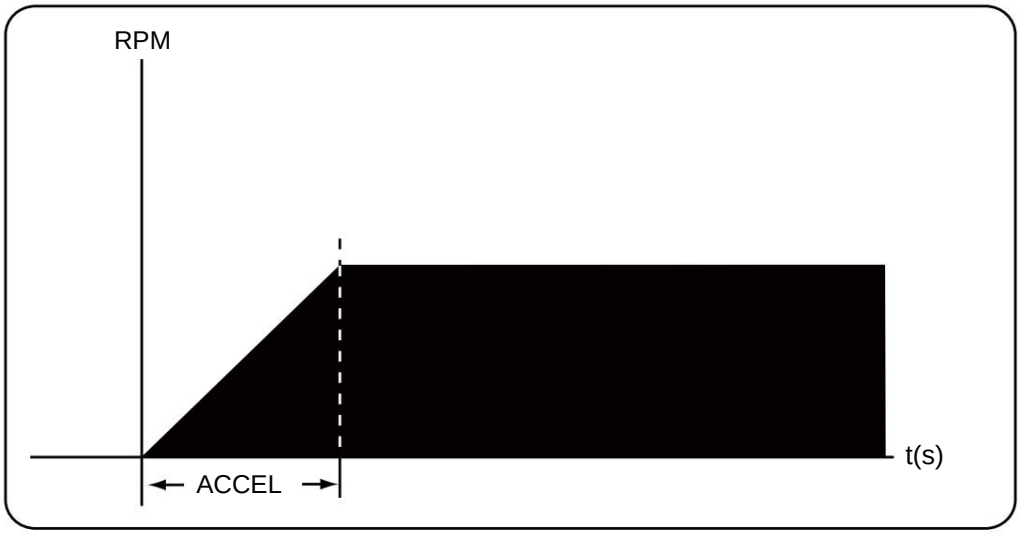


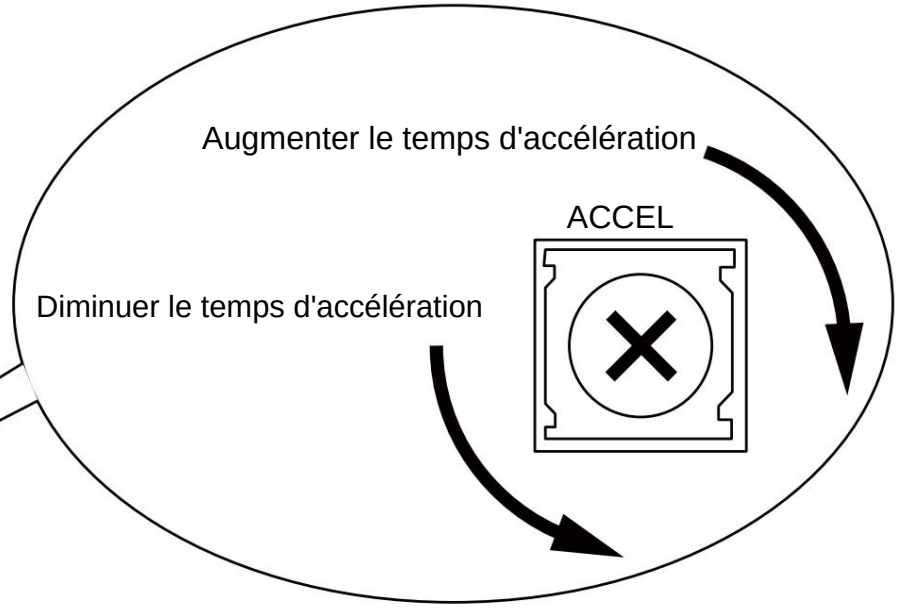




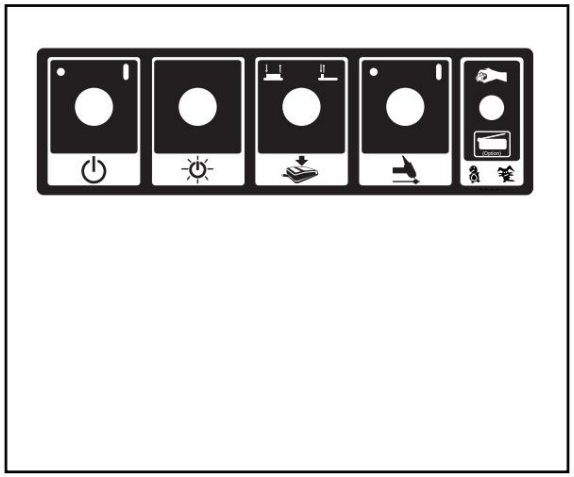


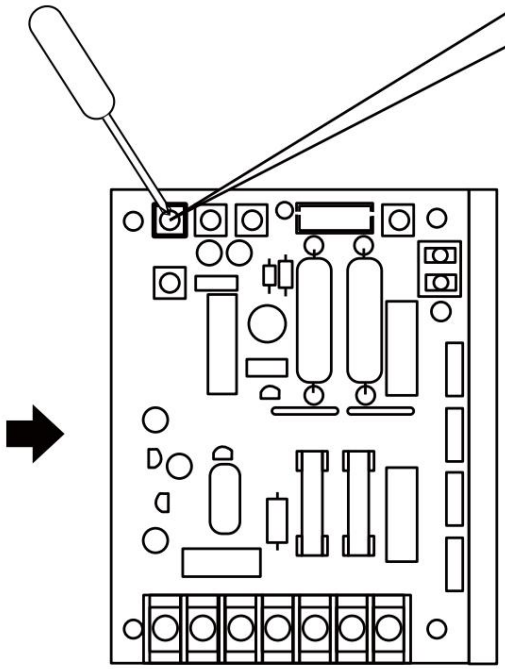
•Démarrage de la table et accélération du temps d'ajustement



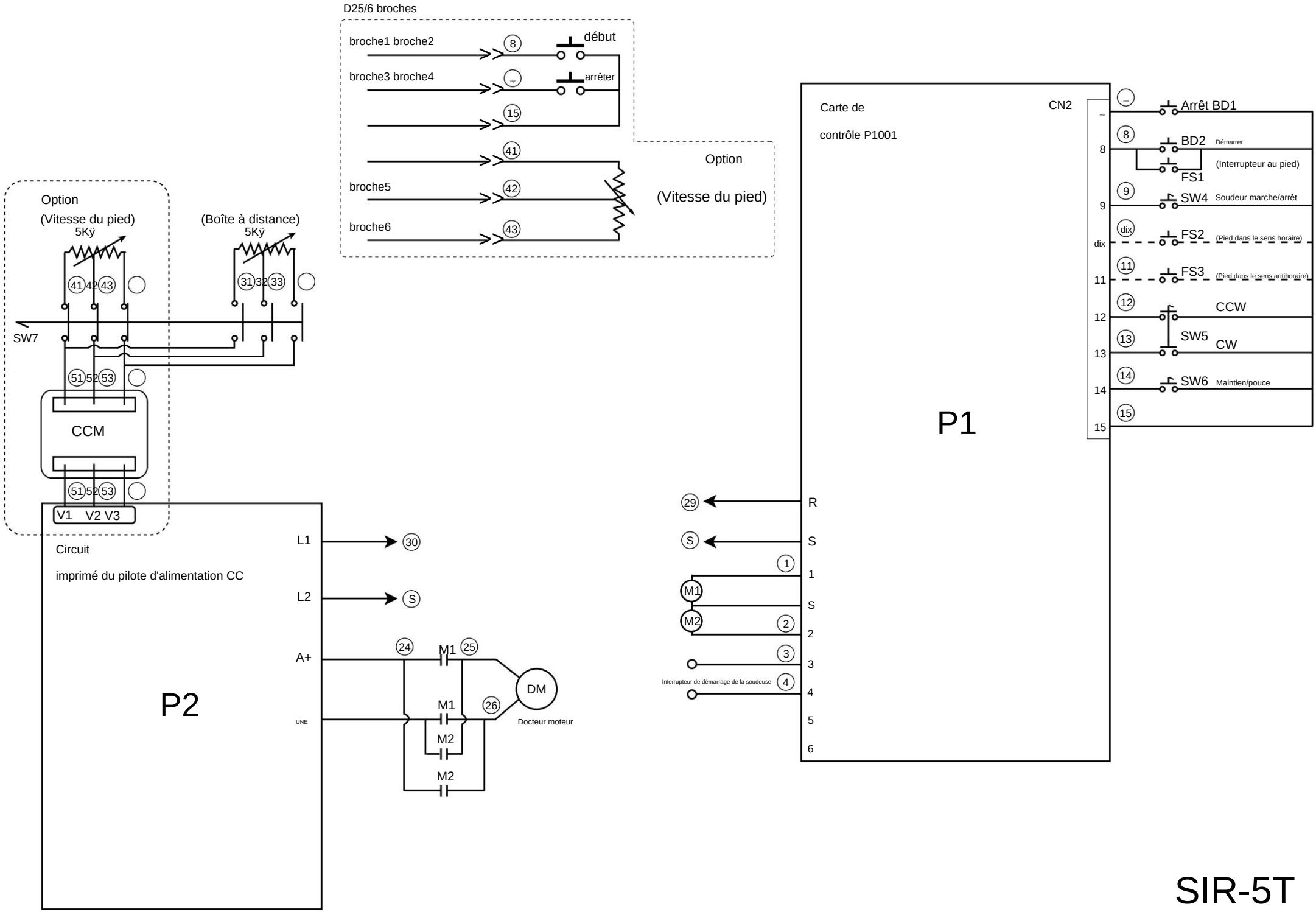


Ouvrir le panneau de contrôle

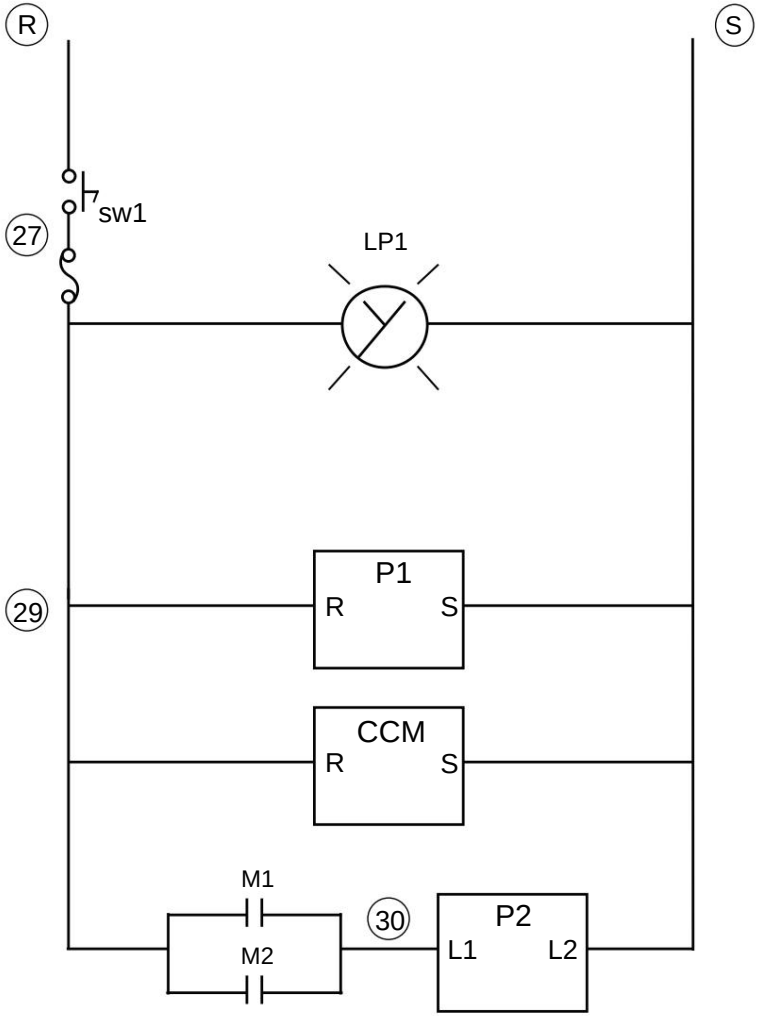




Pilote de moteur à courant continu


D25/6 broches
broche1 broche2
8
début
broche3 broche4
arrêter
15
41
broche5
42
broche6
43
Option
(Vitesse du pied)
Option
(Vitesse du pied)
5Kÿ
(Boîte à distance)
5Kÿ
41 42 43
31 32 33
SW7
51 52 53
CCM
51 52 53
V1 V2 V3
Circuit
imprimé du pilote d'alimentation CC
P2
L1
L2
A+
UNE
30
S
24
M1
25
M1
26
M2
M2
DM
Docteur moteur
Carte de
contrôle P1001
P1
CN2
29
R
S
S
1
1
M1
S
M2
2
2
3
3
Interrupteur de démarrage de la soudeuse
4
4
5
6
Arrêt BD1
8
BD2
Démarrer
(Interrupteur au pied)
FS1
9
SW4
Soudeur marche/arrêt
dix
FS2
(Pied dans le sens horaire)
11
FS3
(Pied dans le sens antihoraire)
12
CCW
13
SW5
CW
14
SW6
Maintien/pouce
15

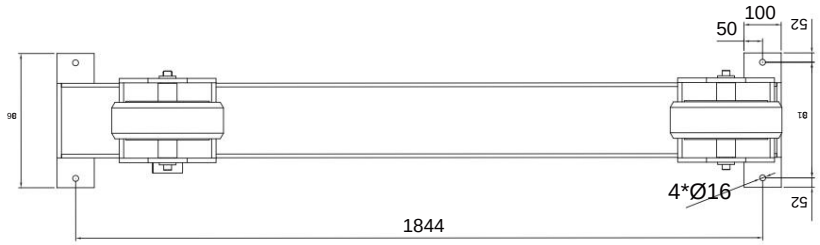
SIR-5T

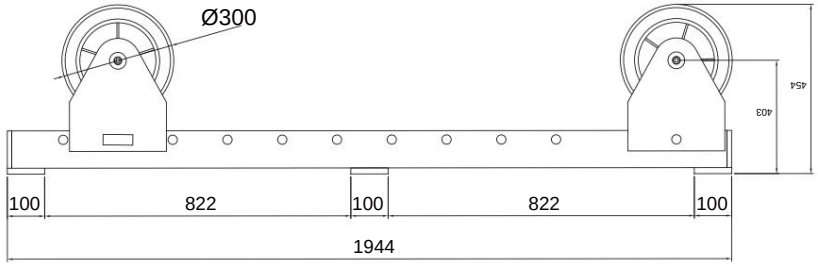


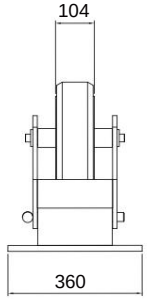
Article	Numéro de pièce	Nom de la pièce	Q`TÉ
P1	P1001	Carte de contrôle	1
Circuit imprimé du pilote d'alimentation CC P2 DCP-3HPV18A2			1
M1	CN16/220/3A1B	Table relais de puissance	1
M2 CN16/220/3A1B		Table relais de puissance	1
SW1 SW22(R)		Commutateur D22 (alimentation)	1
SW4 SW22(G)		Commutateur D22 (soudeur)	1
SW5 T021		Commutateur 3 broches (cw/ccw)	1
SW6 SW22(B)		Commutateur D22 (auto/manuel)	1
Option SW7 SNAP1421		Commutateur 9 broches	1
BD1 RB12(R)		D12 Bouton (arrêt)	1
VR1PC-VR1		Résistance 5kÿ	1
FS1 FS-101Z(4M)		Commutateur au pied (Démarrer)	1
LP1 LP22R220		Lumière D22 (rouge/220)	1
DM DCM400W18V		Moteur cc 400W/180V	1
CCM VRK01-V2		Circuit imprimé de liaison VR (AC 230V)	1

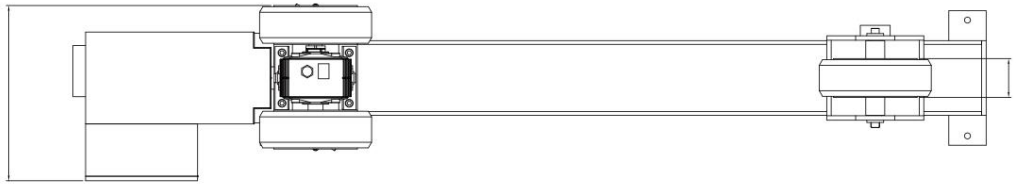
SIR-5T
AC230V/1Ø

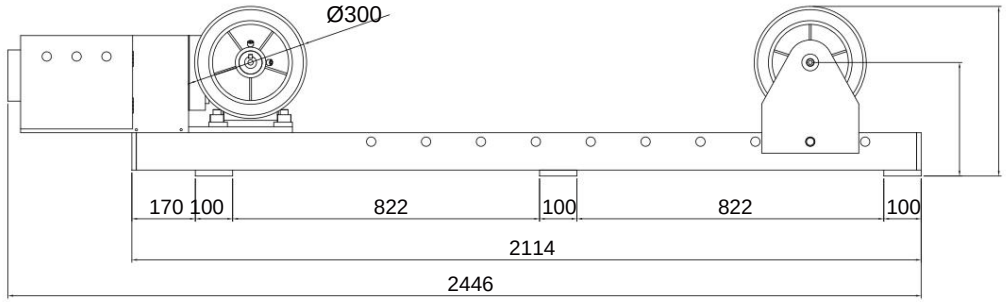
SIR-5T

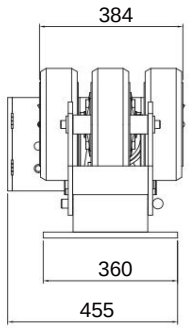




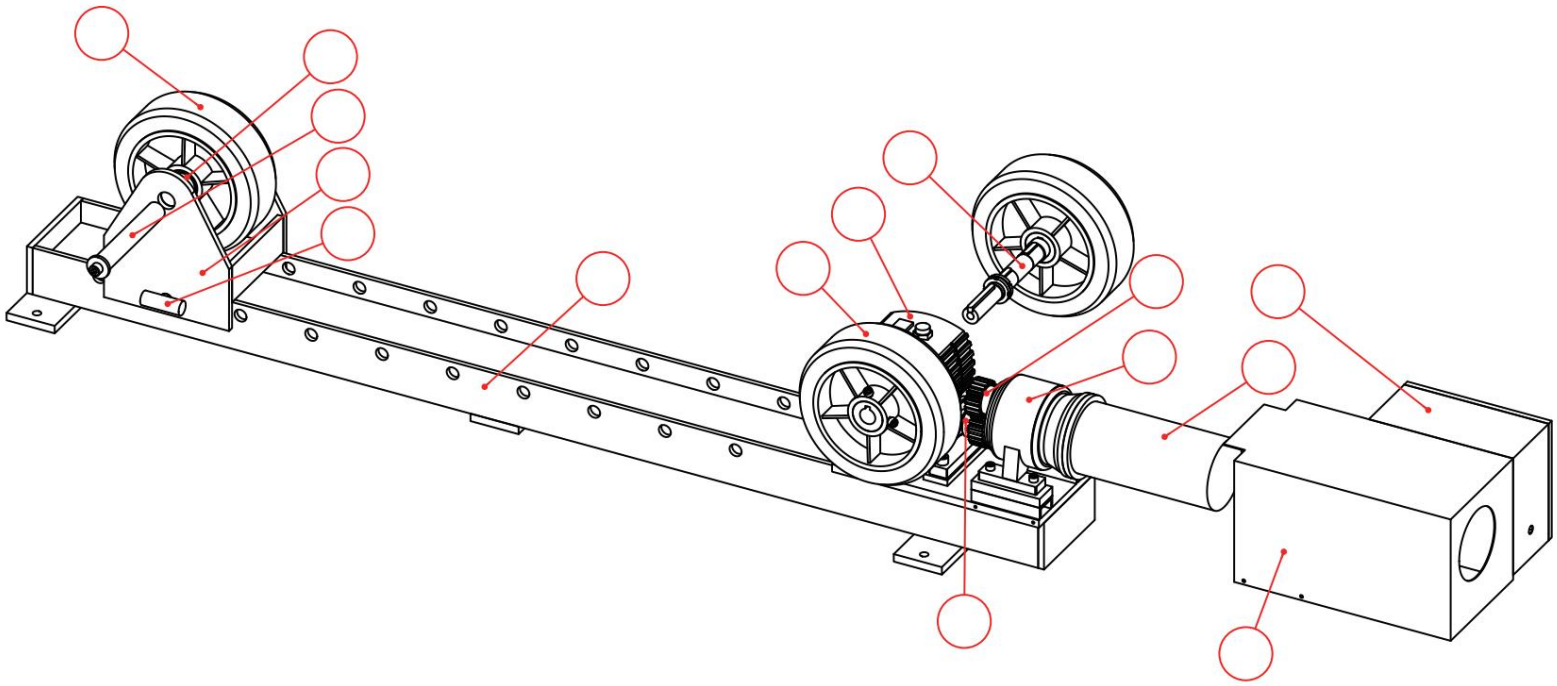






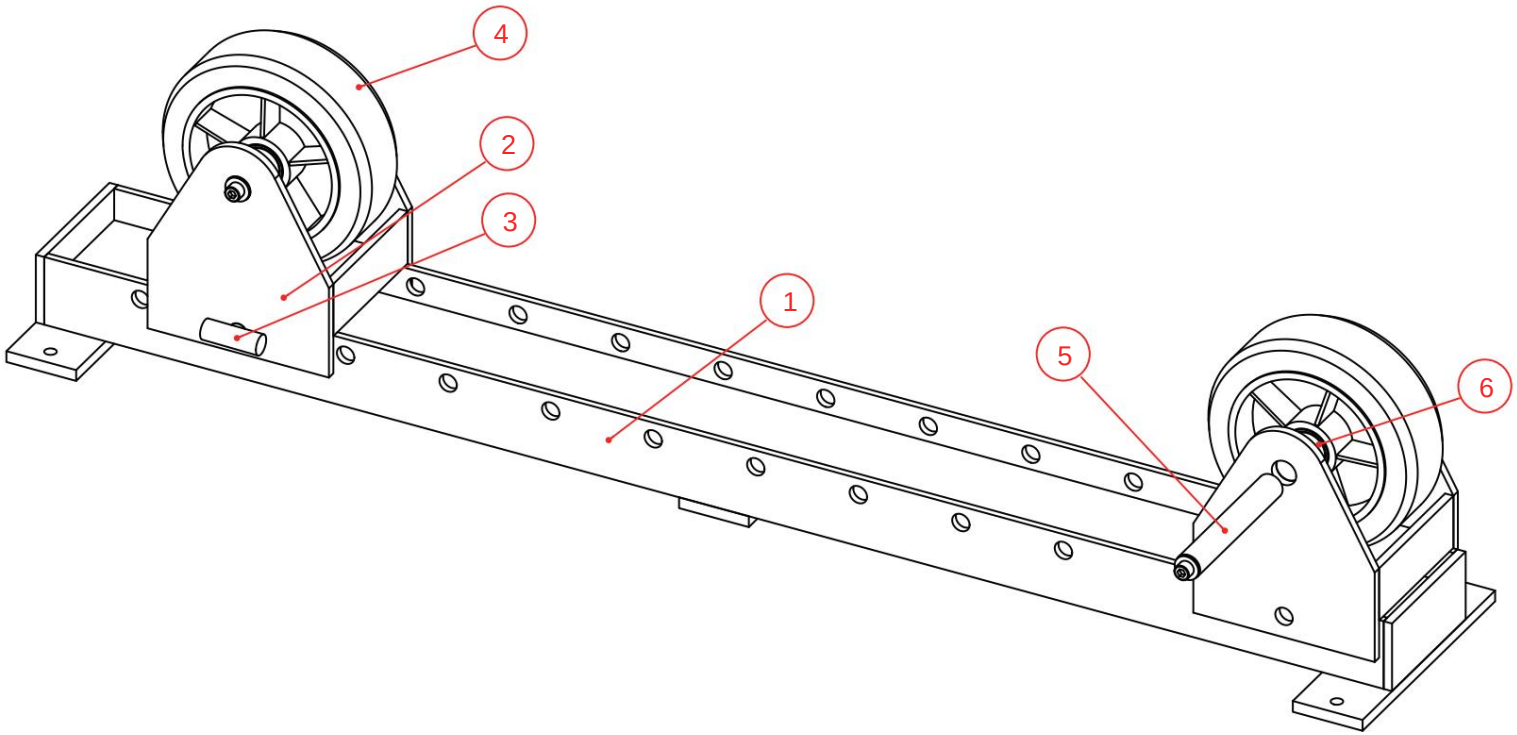


UNITÉ:mm



Point 1.	Nom du port	Numéro de port	Q`TÉ 1 1 1
2. 3.	Socle à rouleaux	SIR5T01	1 1 2 1
4. 5.	Étagère inactive	SIR5T03	1 2 1 1
6. 7.	Épingler	SIR5T011 SIR5T04	1 1 1 1
8. 9.	Axe inactif	SIR5T09 SIR5T05	
10.	Inactif	LOW80V-30B	
11.	Bague	SIR5T10 SIR5T08	
12.	Réducteur à vis sans fin	SIR5T07 SIR5T06	
13.	Axe d'entraînement	CHM-200-1:50 PM-	
14.	Conduire	V400W180V SIR5T12	
15.	Engrenage d'entraînement	SIR5TC	
	Engrenage d'entraînement		
	Réducteur de vitesse		
	Docteur moteur		
	Couvercle du moteur		
	Boîte		

5 2364 1 9 sept 8 dix 12 21 14 15



Point	Nom du port	Numéro de port	Q`TÉ 1
1. 2.	Socle à rouleaux	SIR5T02	1 1 2
3. 4.	Étagère inactive	SIR5T03	2 4
5. 6.	Épingler	SIR5T011	
	Inactif	SIR5T09	
	Axe inactif	SIR5T04	
	Bague	SIR5T05	